

NOTE:

THE CONSTRUCTION HANDBOOK DEPICTS
CONDITIONS AND ERECTION PROCEDURES
FOR A STANDARD BUILDING WITH A ROOF
SLOPE OF 1:12. IF THERE IS A CONFLICT
BETWEEN THIS MANUAL AND THE
ERECTION DRAWINGS, THE ERECTION
DRAWINGS TAKE PRECEDENCE.

IF THERE ARE ANY QUESTIONS REGARDING
PROPER ERECTION PROCEDURES OR
INSTALLATION OF PARTS OR MATERIALS.
YOU SHOULD CONTACT:

ATHENS STEEL BUILDING CORPORATION

OFFICE: 903 - 675 - 5733

TOLL FREE: 1 - 800 - 627 - 0190

TABLE OF CONTENTS

SECTION I

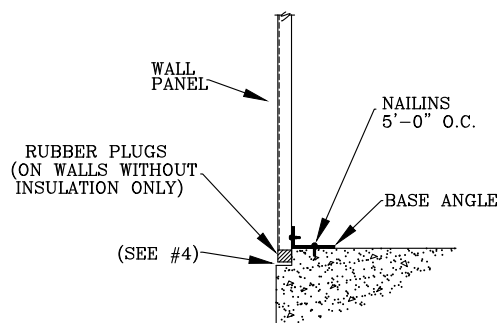
ERECTION STANDARDS

METAL BUILDING COMPONENTS	MBC
CONDITIONS AT BASE.....	E110
RIGID FRAME STRAIGHT COLUMN, FLUSH GIRT (INTERIOR LOCATION).....	E120
RIGID FRAME TAPERED COLUMN, BYPASS GIRT (INTERIOR LOCATION).....	E121
RIGID FRAME STRAIGHT COLUMN, FLUSH GIRT (ENDWALL LOCATION).....	E122
RIGID FRAME TAPERED COLUMN, BYPASS (ENDWALL LOCATION).....	E123
C - SHAPED BEARING FRAME ENDWALL.....	E124
C - SHAPED BEARING FRAME ENDWALL W/ ENDWALL EXTENSION	E125
W - SHAPED ENDWALL W/ ENDWALL EXTENSION	E126
C - SHAPED BEARING FRAME ENDWALL #2.....	E127
LAPPED GIRT INSTALLATION.....	E130
BRIDGING INSTALLATION	E150
BRIDGING INSTALLATION	E151
WALL PANEL INSTALLATION.....	E160
WALL PANEL FASTENER SPACING	E161
ROOF PANEL INSTALLATION	E162
ROOF PANEL FASTENER SPACING	E163
STANDARD SKYLIGHT INSTALLATION	E164
UL-90 SKYLIGHT INSTALLATION.....	E165
WALL LIGHT INSTALLATION	E166
FRAMED OPENING FOR OVERHEAD DOOR.....	E170
PERSONEL DOOR INSTALLATION	E180
CONVENTIONAL WINDOW INSTALLATION.....	E190
EAVE EXTENSION DETAILS W/ SOFFIT	E200
EAVE EXTENSION DETAILS W/ OUT SOFFIT	E201
PURLIN EXTENSION DETAILS W/ SOFFIT	E210
PURLIN EXTENSION DETAILS W/ OUT SOFFIT.....	E211
PARTITION WALL DETAILS.....	E212
RIDGE VENT INSTALLATION.....	E220
CONTINUOUS RIDGE VENT INSTALLATION	E221
CIRCULAR RIDGE VENT INSTALLATION	E222
CIRCULAR VENT INSTALLATION (ON SLOPE).....	E223
STANDARD TRIM INSTALLATION	E240

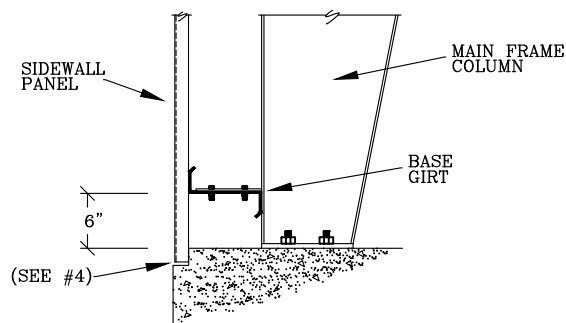
SECTION II

STANDARD TRIM

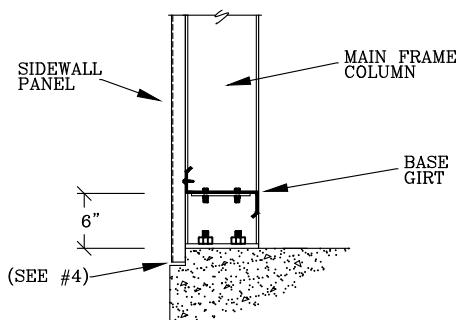
TRIM DETAILS	PG 1
TRIM DETAILS	PG 2
TRIM DETAILS	PG 3
TRIM DETAILS	PG 4
TRIM DETAILS	PG 5
TRIM DETAILS	PG 6
TRIM DETAILS	PG 7
TRIM DETAILS	PG 8
TRIM DETAILS	PG 9
TRIM DETAILS	PG 10
TRIM DETAILS	PG 11
TRIM DETAILS	PG 12
TRIM DETAILS	PG 13
TRIM DETAILS	PG 14
TRIM DETAILS	PG 15
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TRIM DETAILS	PG 17
TRIM DETAILS	PG 18
TRIM DETAILS	PG 19
TRIM DETAILS	PG 20



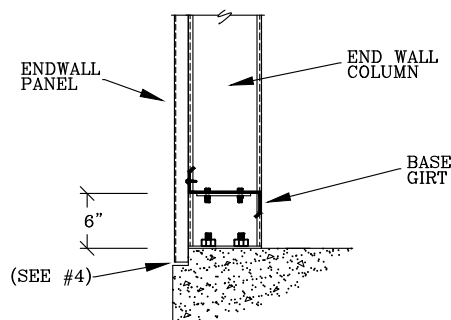
BASE ANGLE
BASE CONDITION



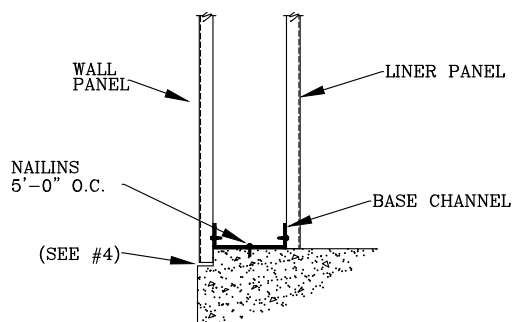
MAIN FRAME-BYPASS GIRT
BASE GIRT CONDITION



MAIN FRAME-FLUSH GIRT
BASE GIRT CONDITION



ENDWALL WITH
BASE GIRT CONDITION



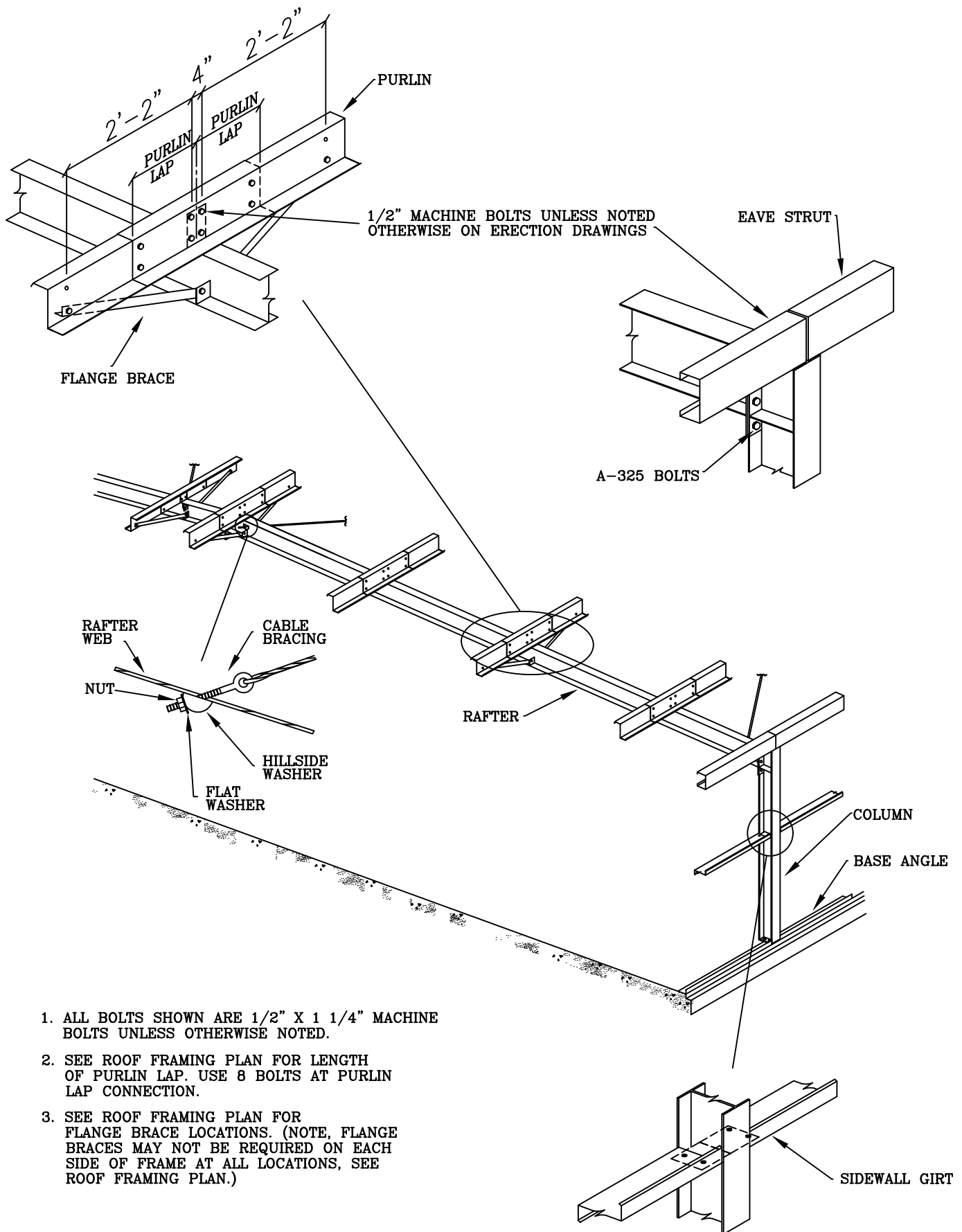
LINER PANEL
BASE CONDITION

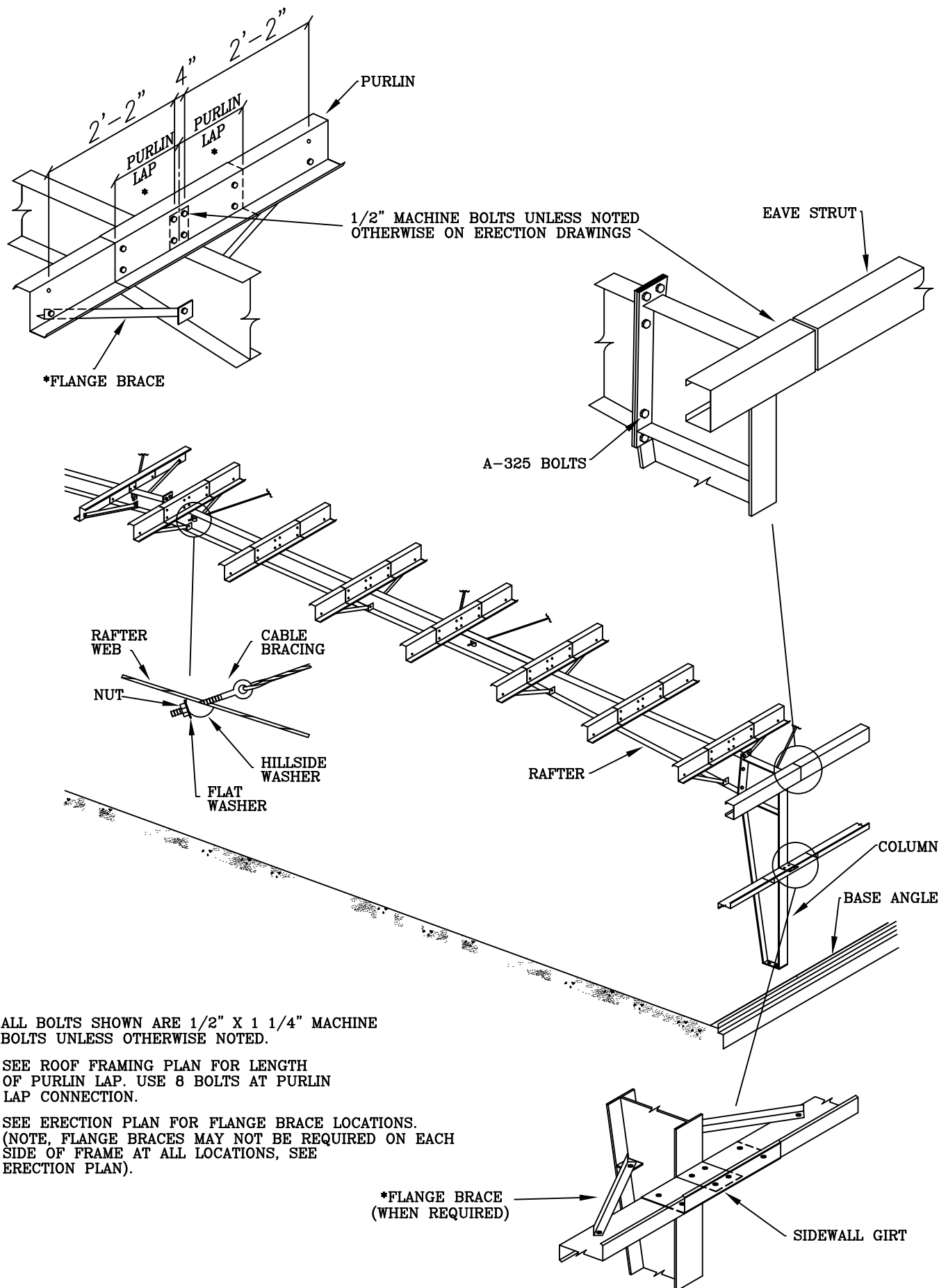
1. BASE ANGLE (STANDARD BASE CONDITION) WILL BE FURNISHED IN REQUIRED LENGTHS BUT SOME MODIFICATIONS MAY BE REQUIRED. OMIT BASE ANGLE AT OVERHEAD DOORS, AND PERSONNEL DOORS. BASE ANGLE SHOULD BE ATTACHED WITH NAILINS SUPPLIED BY MANUFACTURER.

2. BASE GIRT (OPTIONAL) FURNISHED IN REQUIRED LENGTHS IN PLACE OF BASE ANGLE.

3. BASE CHANNEL, USED WITH INTERIOR LINER PANELS, WILL BE FURNISHED IN REQUIRED LENGTHS BUT SOME MODIFICATIONS MAY BE REQUIRED. OMIT BASE CHANNEL AT OVERHEAD DOORS, AND PERSONNEL DOORS. ATTACH BASE CHANNEL USING NAILINS PROVIDED BY MANUFACTURER.

4. IN ORDER TO MAINTAIN WARRANTY, THE WALL PANELS MUST NOT TOUCH THE BOTTOM OF THE SHEETING NOTCH.





1. ALL BOLTS SHOWN ARE 1/2" X 1 1/4" MACHINE BOLTS UNLESS OTHERWISE NOTED.
- *2. SEE ROOF FRAMING PLAN FOR LENGTH OF PURLIN LAP. USE 8 BOLTS AT PURLIN LAP CONNECTION.
- *3. SEE ERECTION PLAN FOR FLANGE BRACE LOCATIONS. (NOTE, FLANGE BRACES MAY NOT BE REQUIRED ON EACH SIDE OF FRAME AT ALL LOCATIONS, SEE ERECTION PLAN).

ERECTION STANDARDS

RIGID FRAME

TAPERED COLUMN, BYPASS GIRT (INTERIOR LOCATION)

E121

"I" SHAPED ENDWALL COLUMN
ATTACHMENT TO MAIN FRAME
TO BE THE SAME AS "CEE"
SHAPED COLUMN ATTACHMENT

1/2" MACHINE BOLTS UNLESS NOTED
OTHERWISE ON ERECTION DRAWINGS

1/2" X 1 3/4" A325 BOLTS

#12 SCREW

RAFTER

PURLIN

EAVE STRUT

A-325 BOLTS

SHEETING ANGLE

ENDWALL GIRT

BASE ANGLE

ENDWALL COLUMN

CORNER ANGLE

COLUMN

GIRT CLIP

ENDWALL GIRT

1. ALL BOLTS SHOWN ARE 1/2" X 1 1/4" MACHINE BOLTS UNLESS OTHERWISE NOTED.
2. WHEN NECESSARY TO SPLICE SHEETING ANGLE USED AT RAKE OR CORNERS, SPLICE SHOULD BE MADE AT PURLIN OR GIRT WITH 3" MINIMUM LAP.

GIRT CLIP

SZ CLIP

SIDEWALL GIRT

"I" SHAPED ENDWALL COLUMN
ATTACHMENT TO MAIN FRAME
TO BE THE SAME AS "CEE"
SHAPED COLUMN ATTACHMENT

1/2" MACHINE BOLTS UNLESS NOTED
OTHERWISE ON ERECTION DRAWINGS

1/2" X 1 1/4" A325 BOLTS

PURLIN

EAVE STRUT

#12 SCREW

A-325 BOLTS

RAFTER

SHEETING ANGLE

ENDWALL GIRT

CORNER ANGLE

BASE ANGLE

ENDWALL COLUMN

COLUMN

GIRT CLIP

ENDWALL GIRT

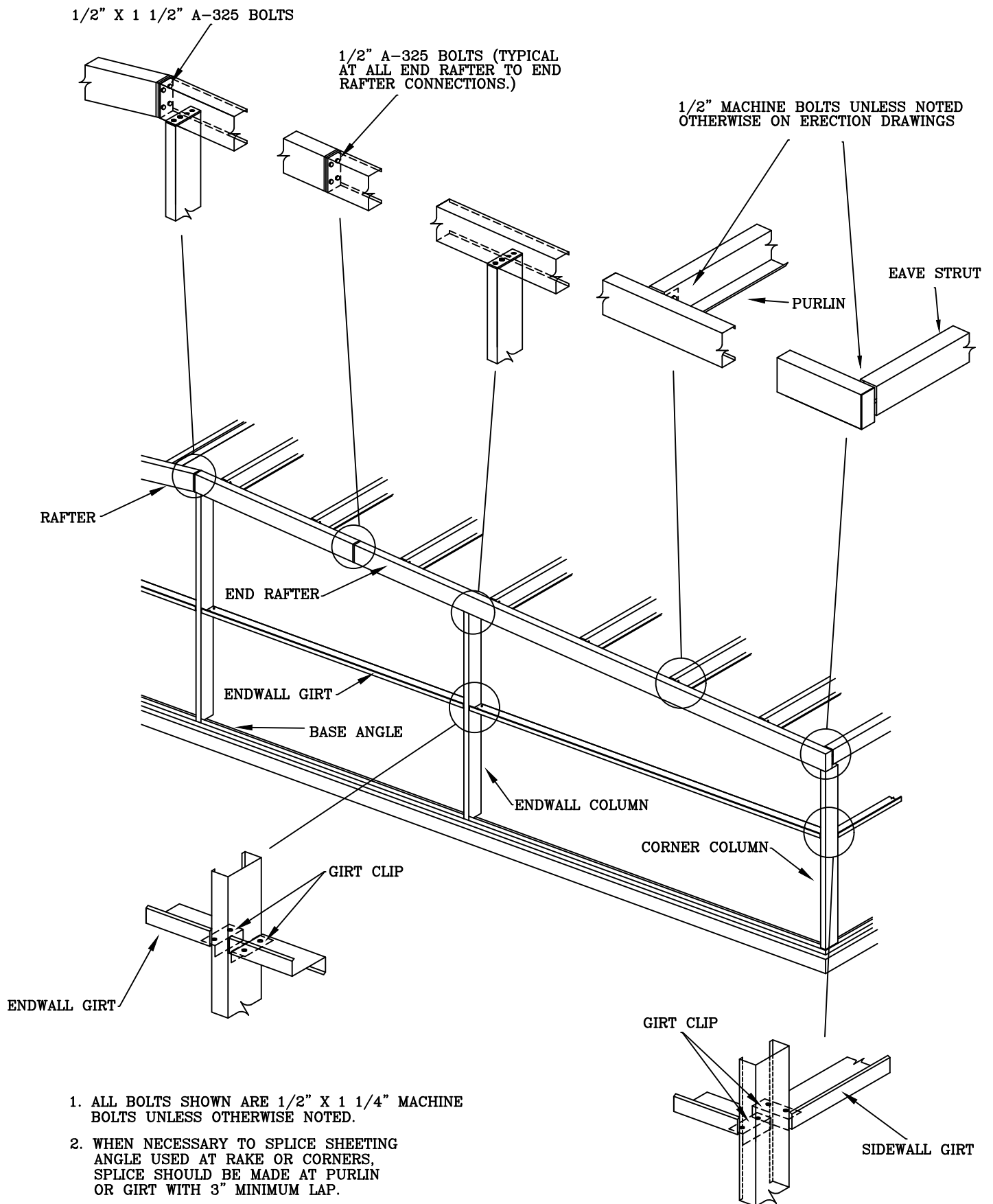
1. ALL BOLTS SHOWN ARE 1/2" X 1 1/4" MACHINE BOLTS UNLESS OTHERWISE NOTED.
2. WHEN NECESSARY TO SPLICE SHEETING ANGLE USED AT RAKE OR CORNERS, SPLICE SHOULD BE MADE AT PURLIN OR GIRT WITH 3" MINIMUM LAP.

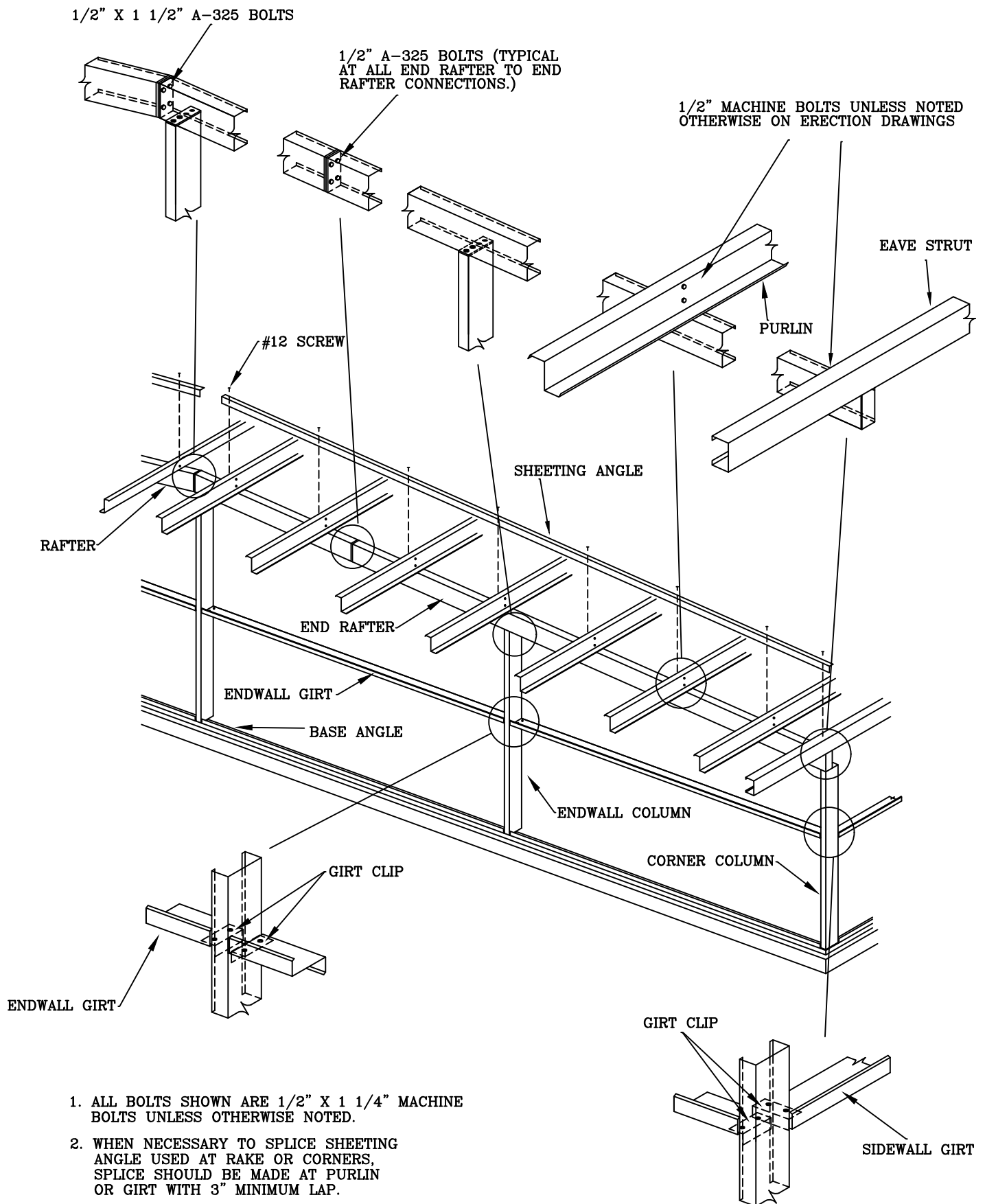
GIRT CLIP

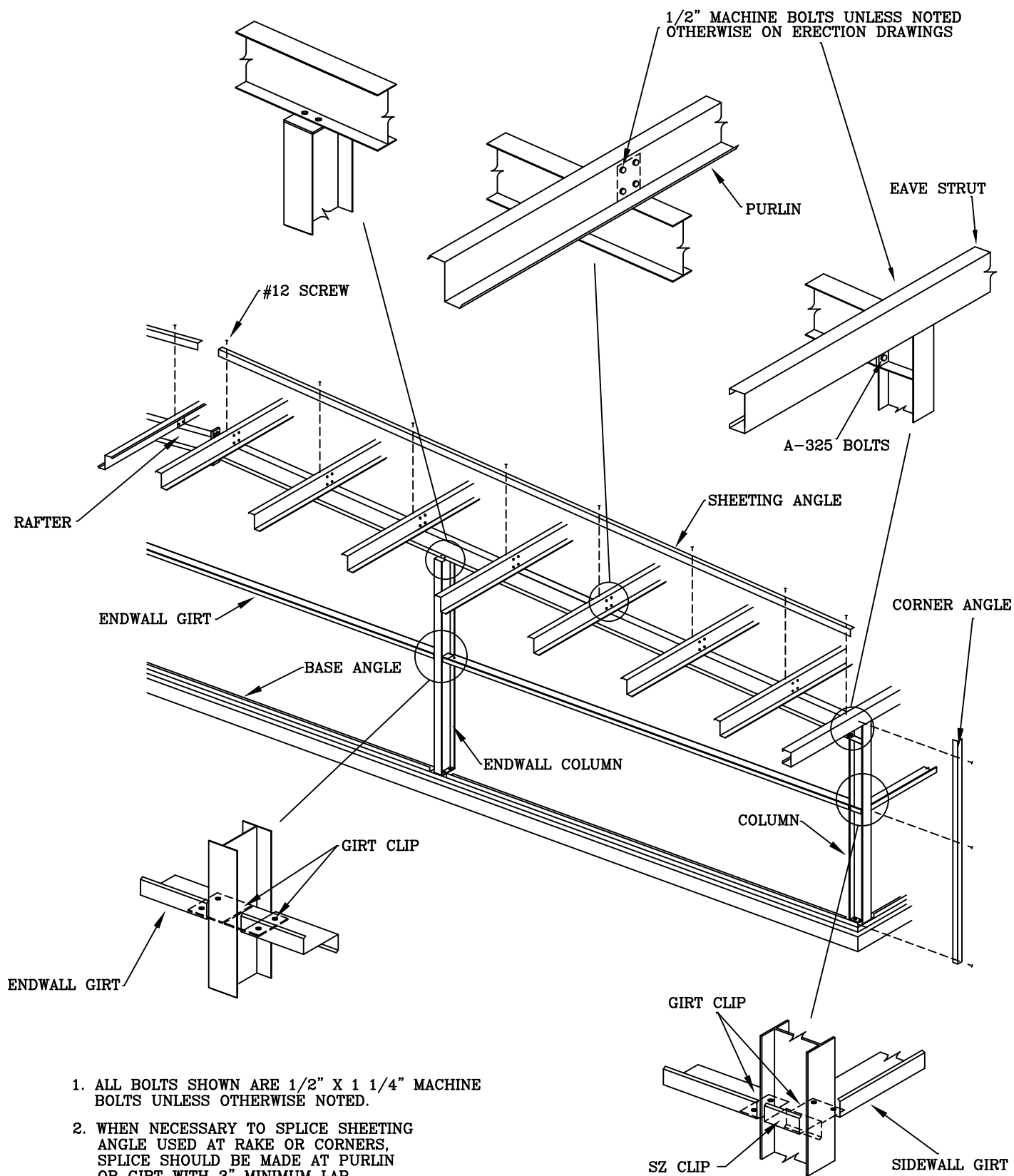
SZ CLIP

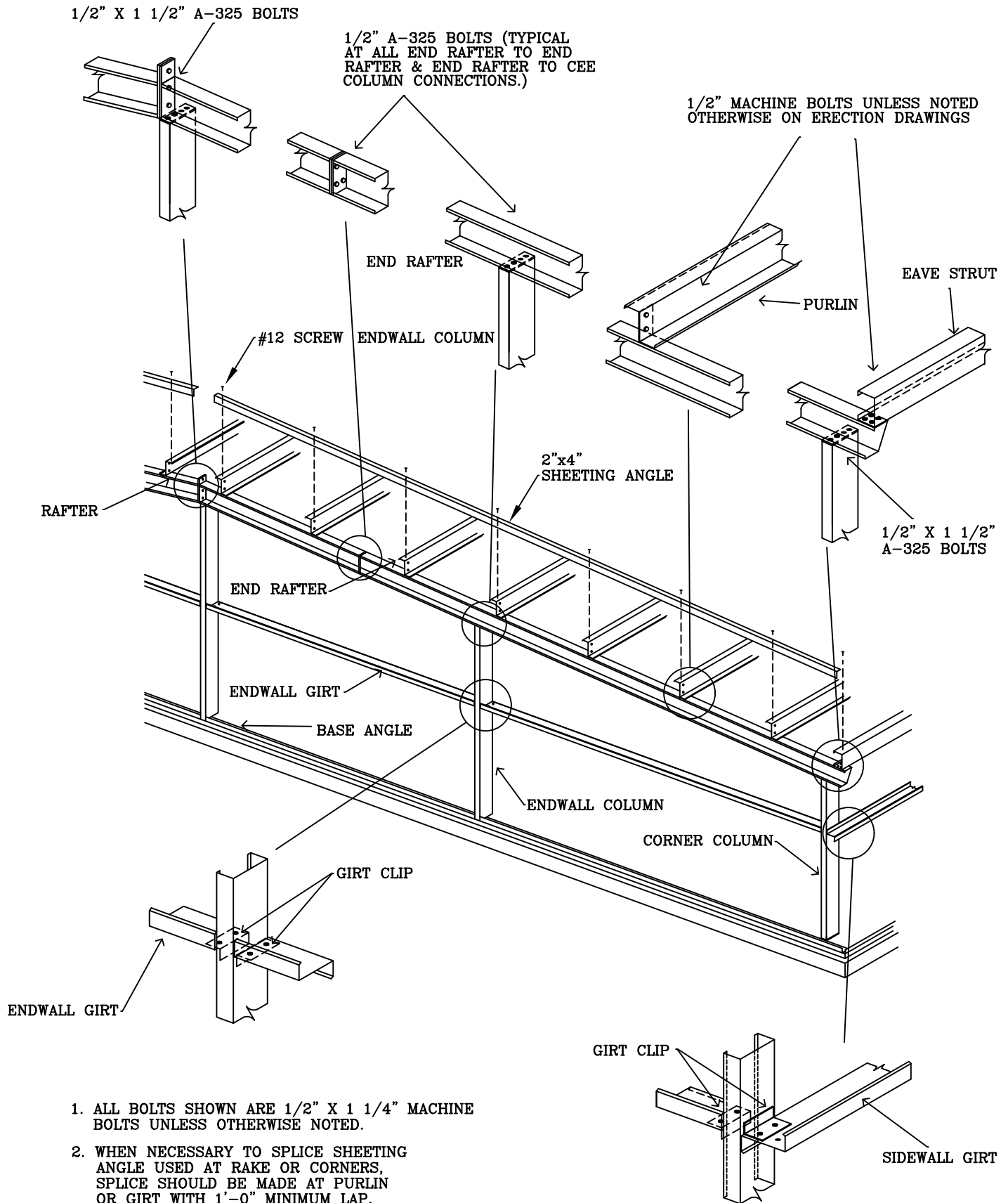
SIDEWALL GIRT

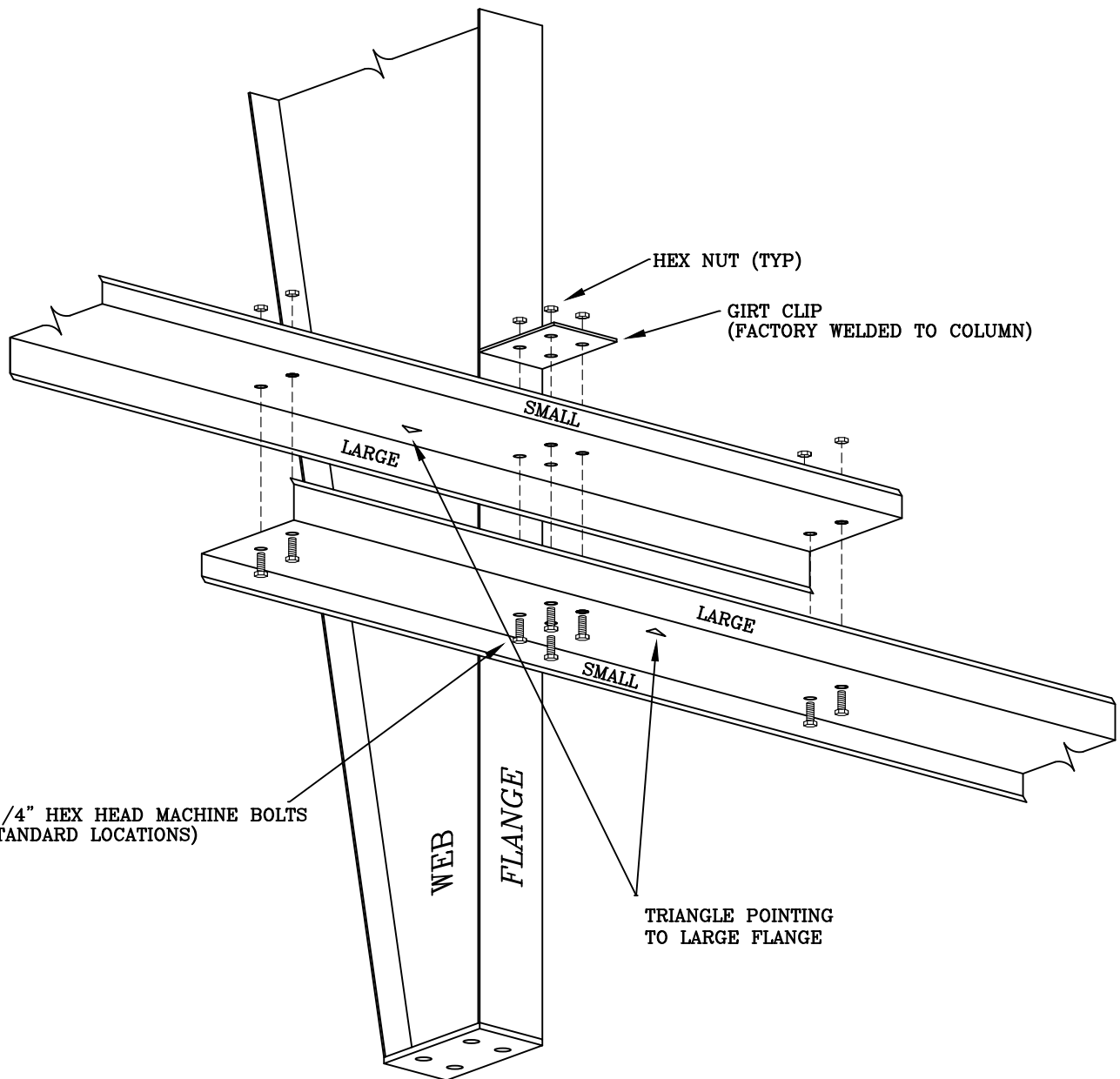
CORNER ANGLE





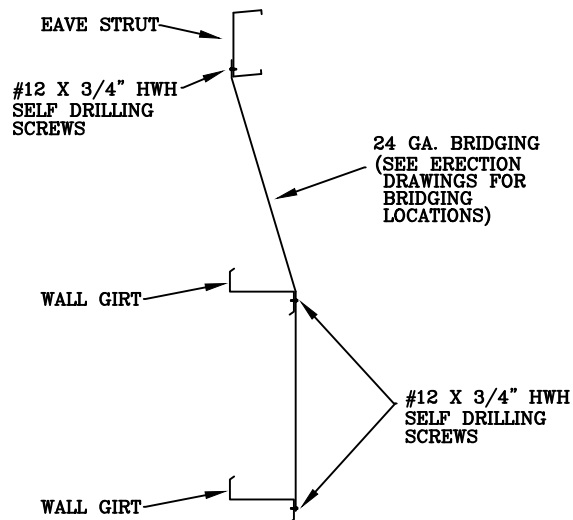




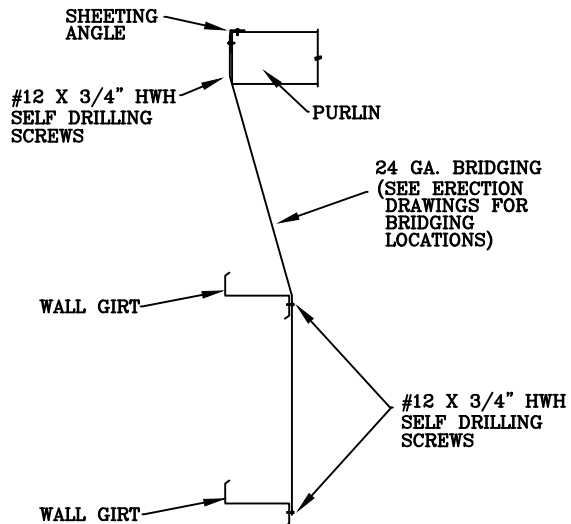


1/2" X 1 1/4" HEX HEAD MACHINE BOLTS
(TYP AT STANDARD LOCATIONS)

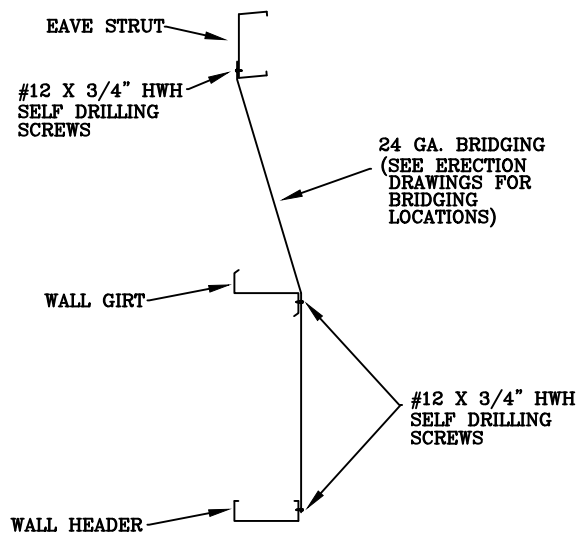
TRIANGLE POINTING
TO LARGE FLANGE



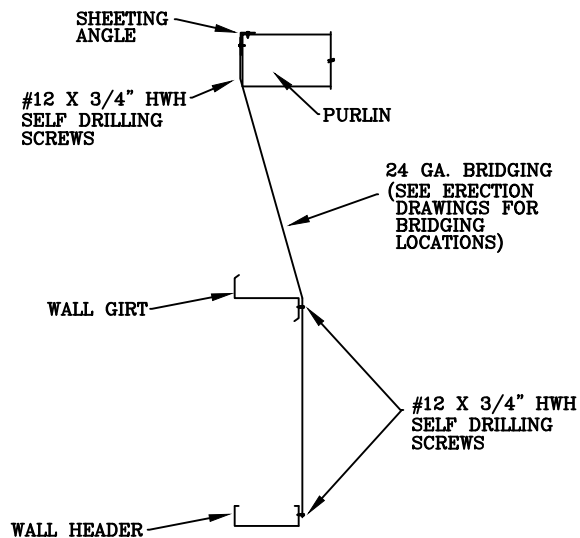
SECTION AT SIDEWALL BRIDGING



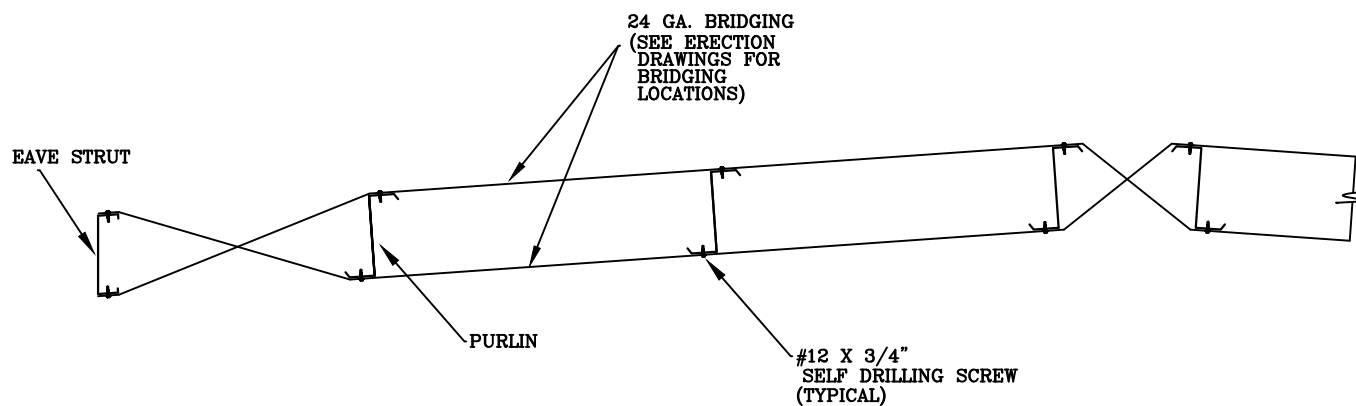
SECTION AT ENDWALL BRIDGING



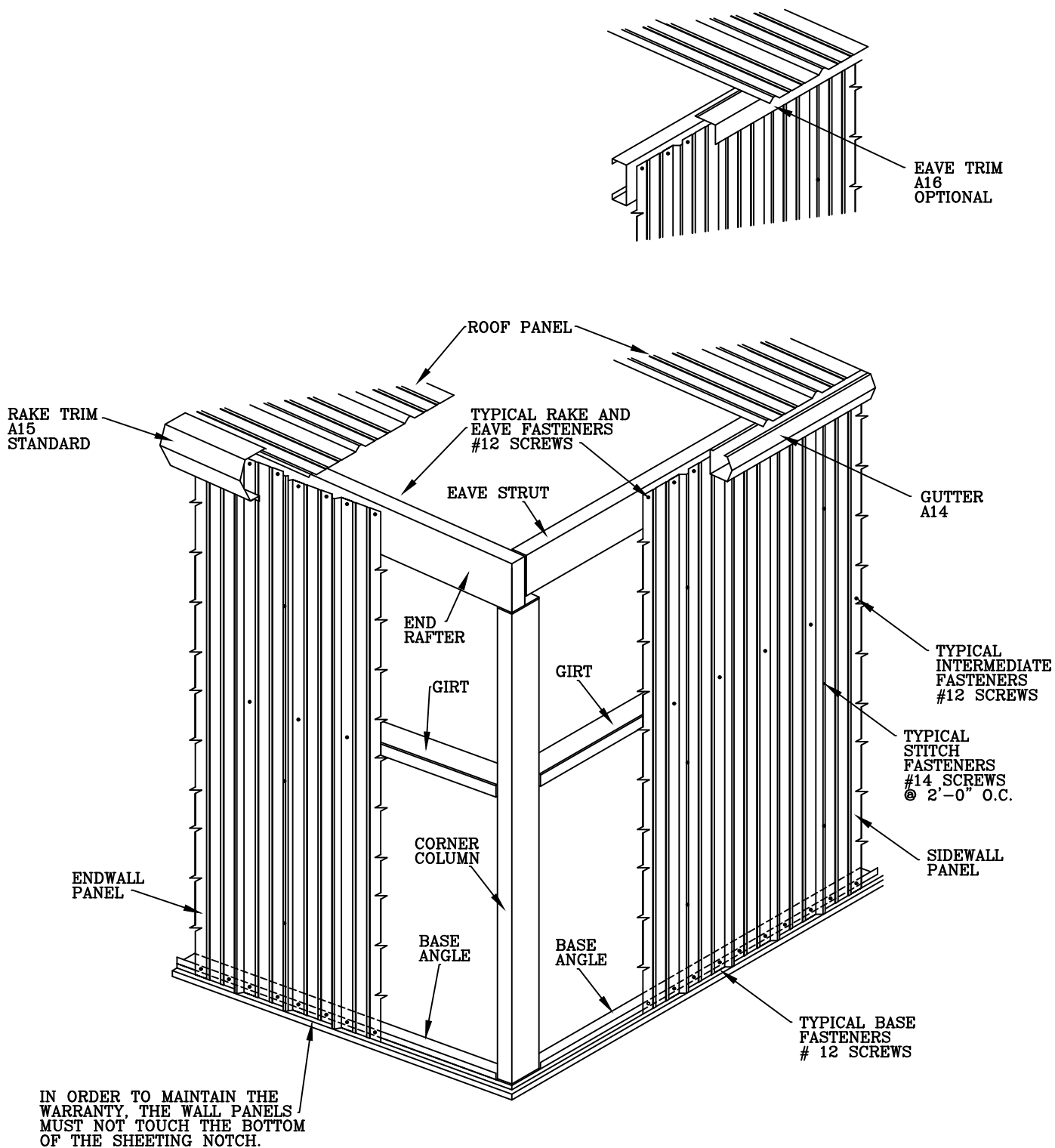
SECTION AT SIDEWALL BRIDGING
(AT HEADER CONDITION)



SECTION AT ENDWALL BRIDGING
(AT HEADER CONDITION)

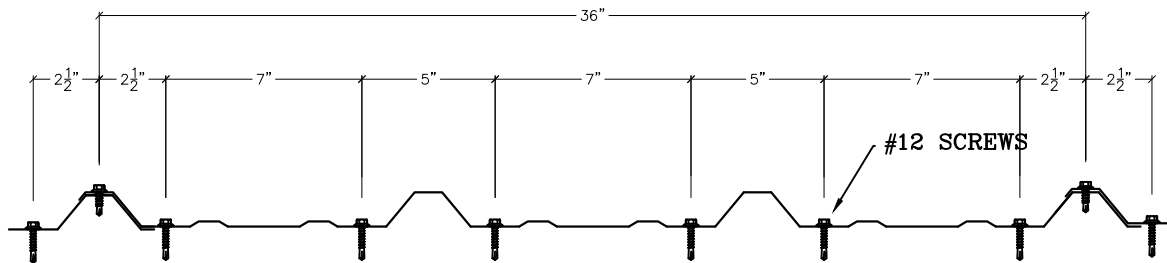


SECTION AT ROOF (BRIDGING)

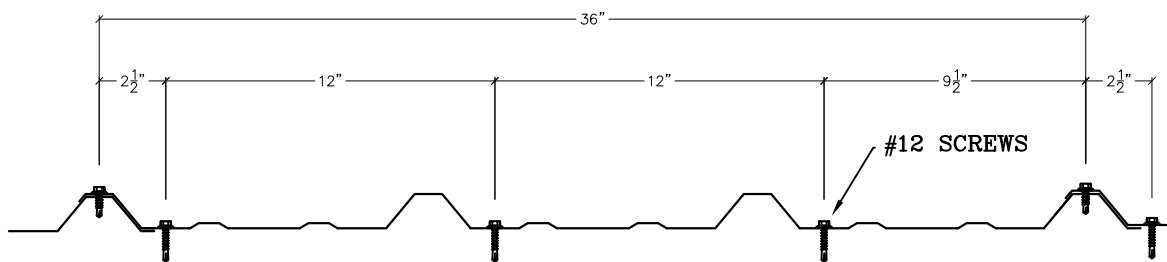


NOTES:

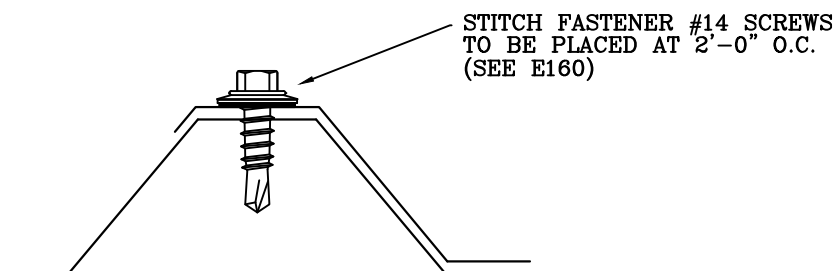
1. WALL FASTENERS TO BE COLOR COATED TO COORDINATE WITH PANELS.
2. FOR FASTENER SPACING SEE E161



FASTENER SPACING AT RAKE, EAVE AND BASE



INTERMEDIATE FASTENER SPACING

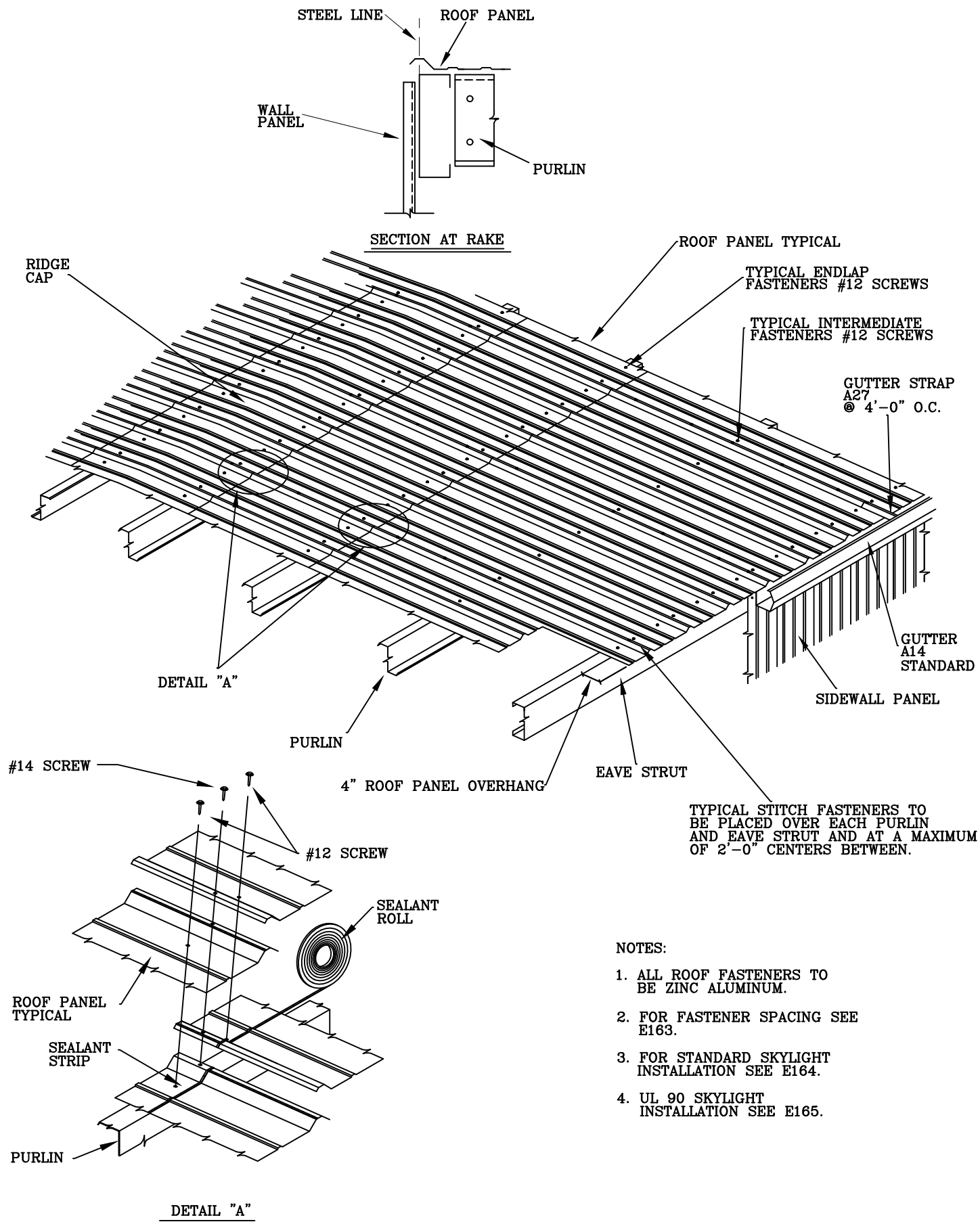


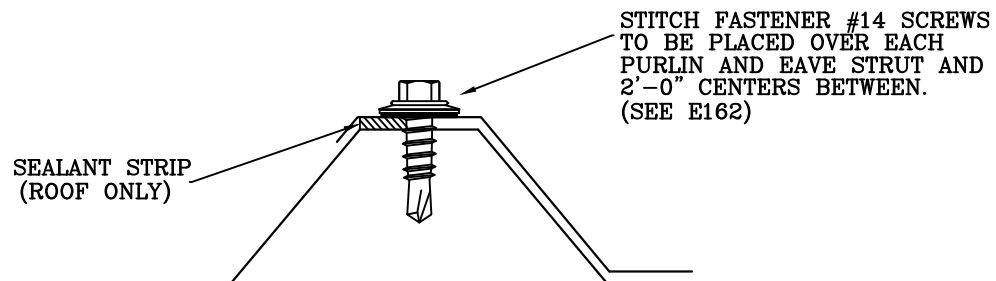
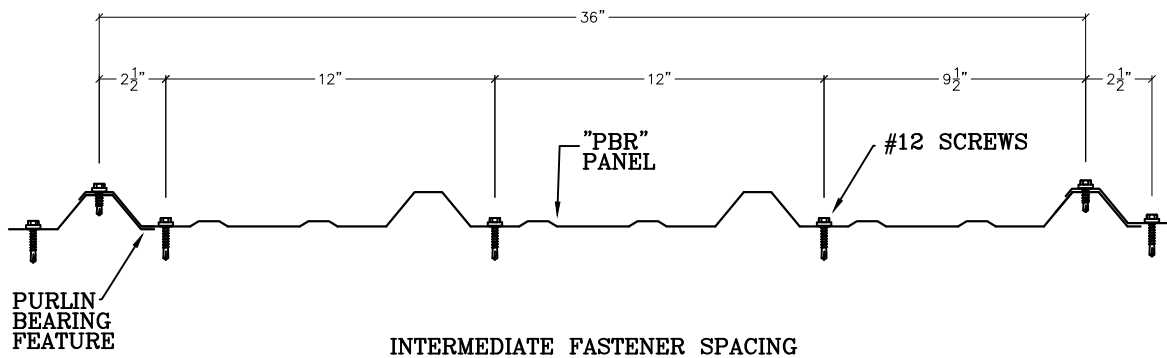
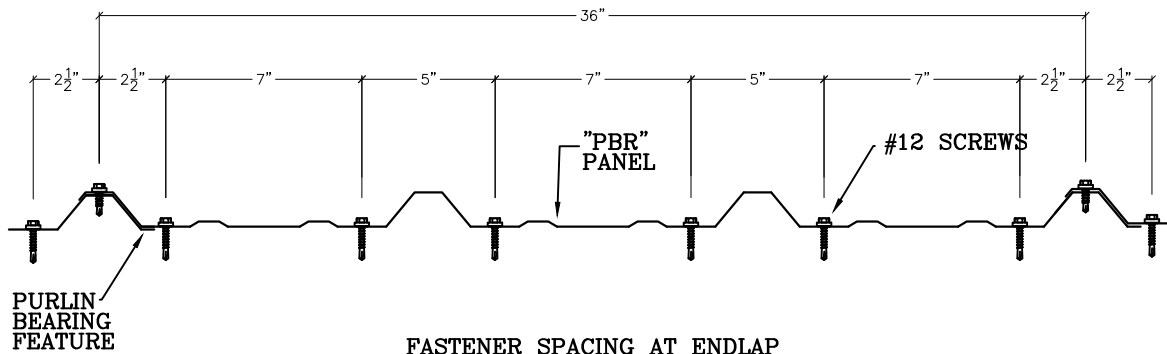
SIDELAP DETAIL

WALL PANEL FASTENER SPACING

NOTE:

Screw Installation – Athens Steel Building's standard roof, wall, and trim screws are self-drilling and should be installed using a screw gun turning at a maximum of 2,000 RPM. Panels and secondary structural material must be pre-drilled before installing the screws.

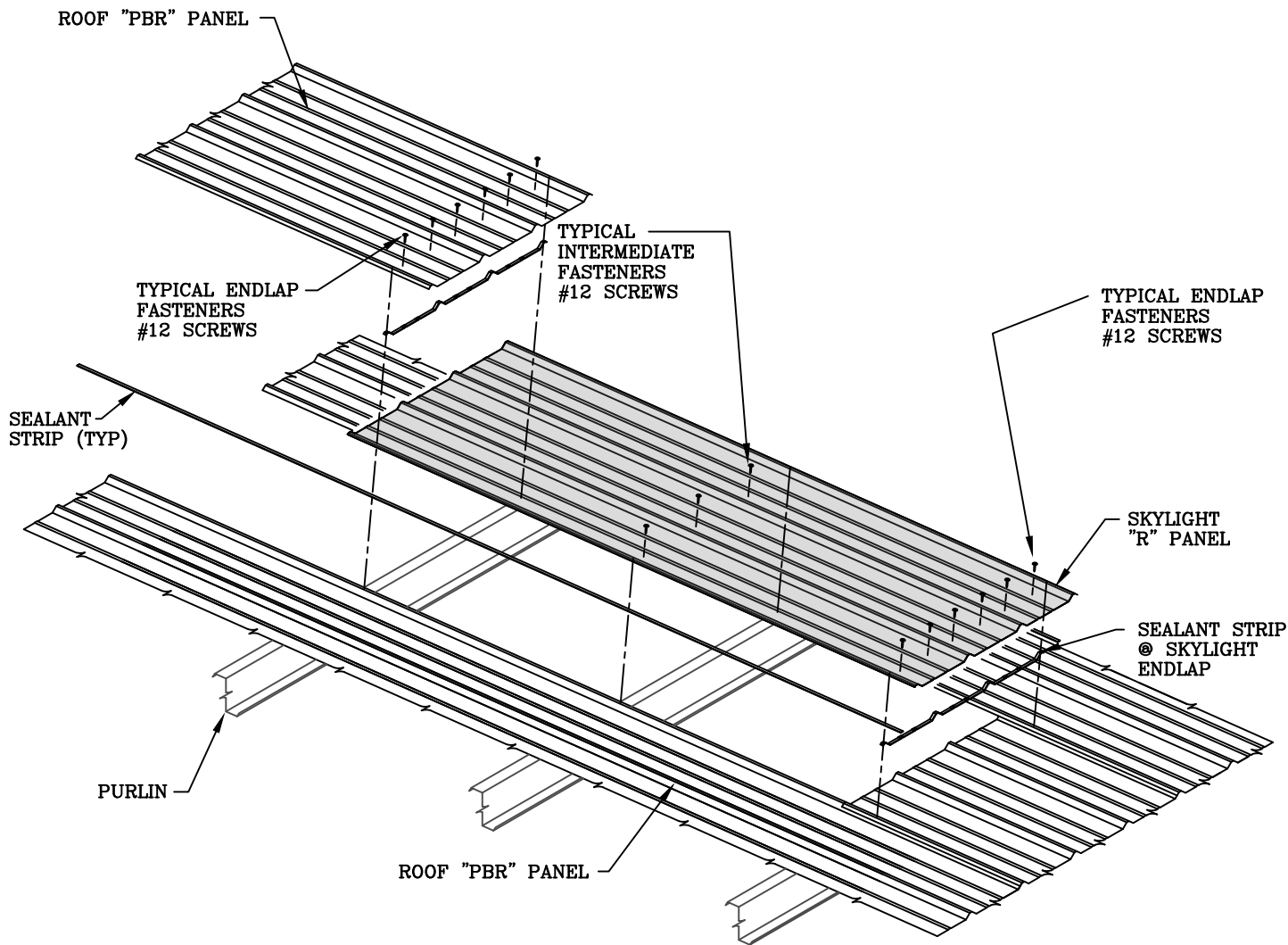




ROOF PANEL FASTENER SPACING

NOTE:

Screw Installation – Athens Steel Building's standard roof, wall, and trim screws are self-drilling and should be installed using a screw gun turning at a maximum of 2,000 RPM. Panels and secondary structural material must be pre-drilled before installing the screws.



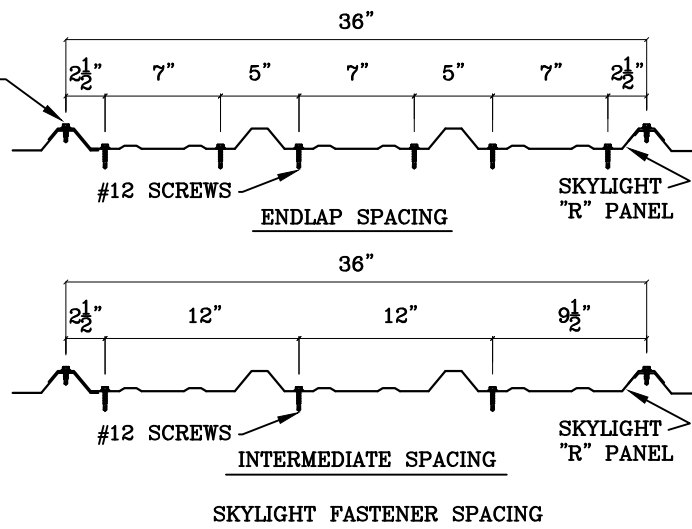
#14 SCREWS @ 2'-0" CENTERS (TYP)

NOTES:

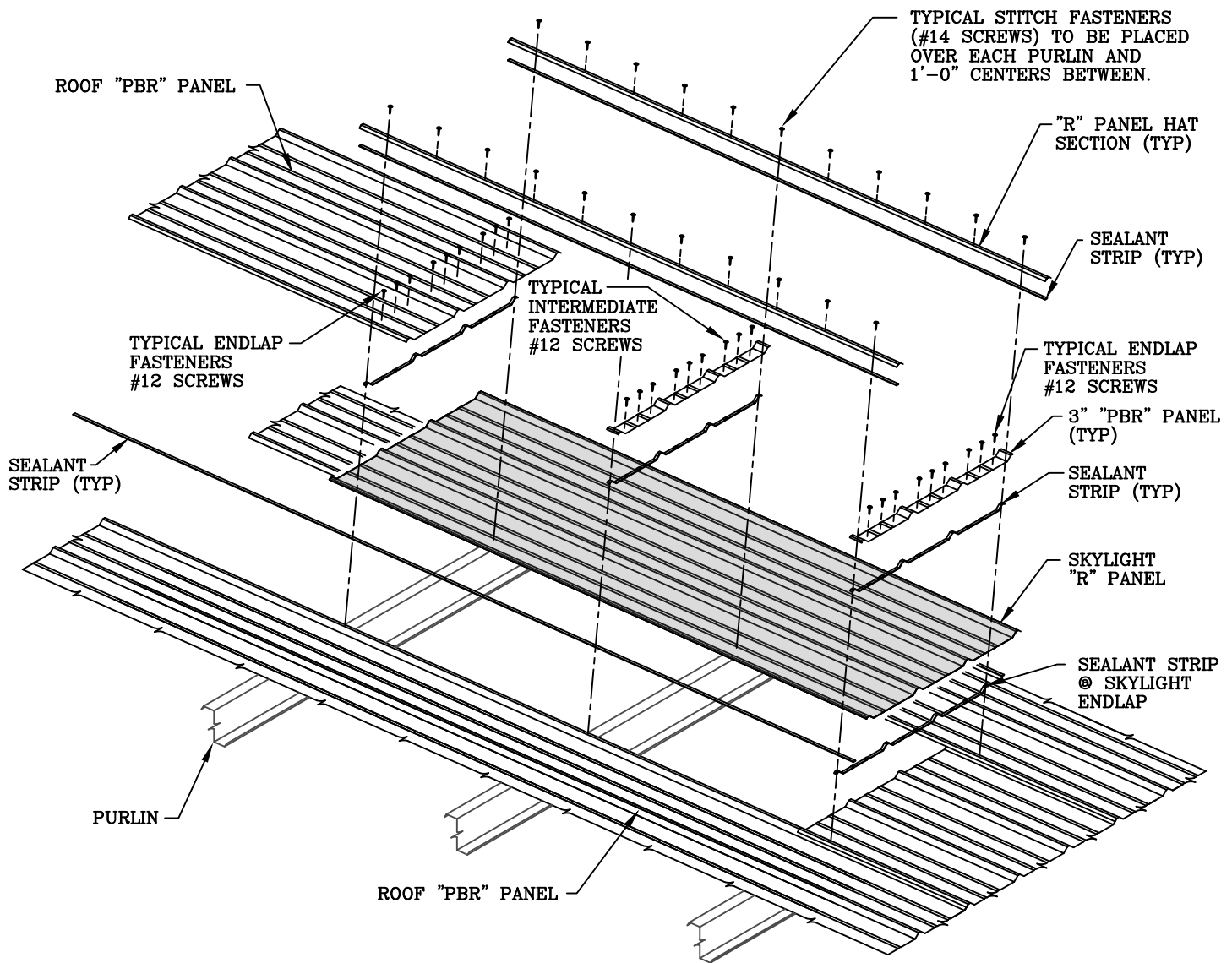
1. FOR ROOF PANEL INSTALLATION
SEE E162.

2. SKYLIGHT INSTALLATION MATERIALS:
(PER SKYLIGHT)

18 #12 SCREWS W/WASHERS (ROOF COLOR)
12 #14 SCREWS W/WASHERS (ROOF COLOR)
ONE 30' RUN SEALANT.

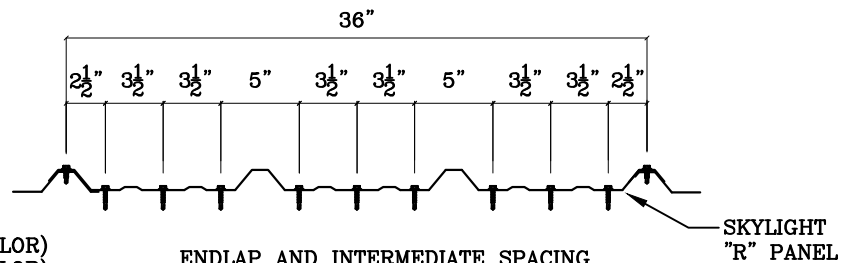


WARNING: Light transmitting panels are not designed or intended to bear the weight of any person walking, standing, or resting on them. ATHENS STEEL BUILDING CORPORATION, DISCLAIMS ANY REPRESENTATION, EXPRESSED OR IMPLIED, that any person can safely walk, step, stand or rest on or near light transmitting panels or that they comply with any OSHA regulation.



NOTES:

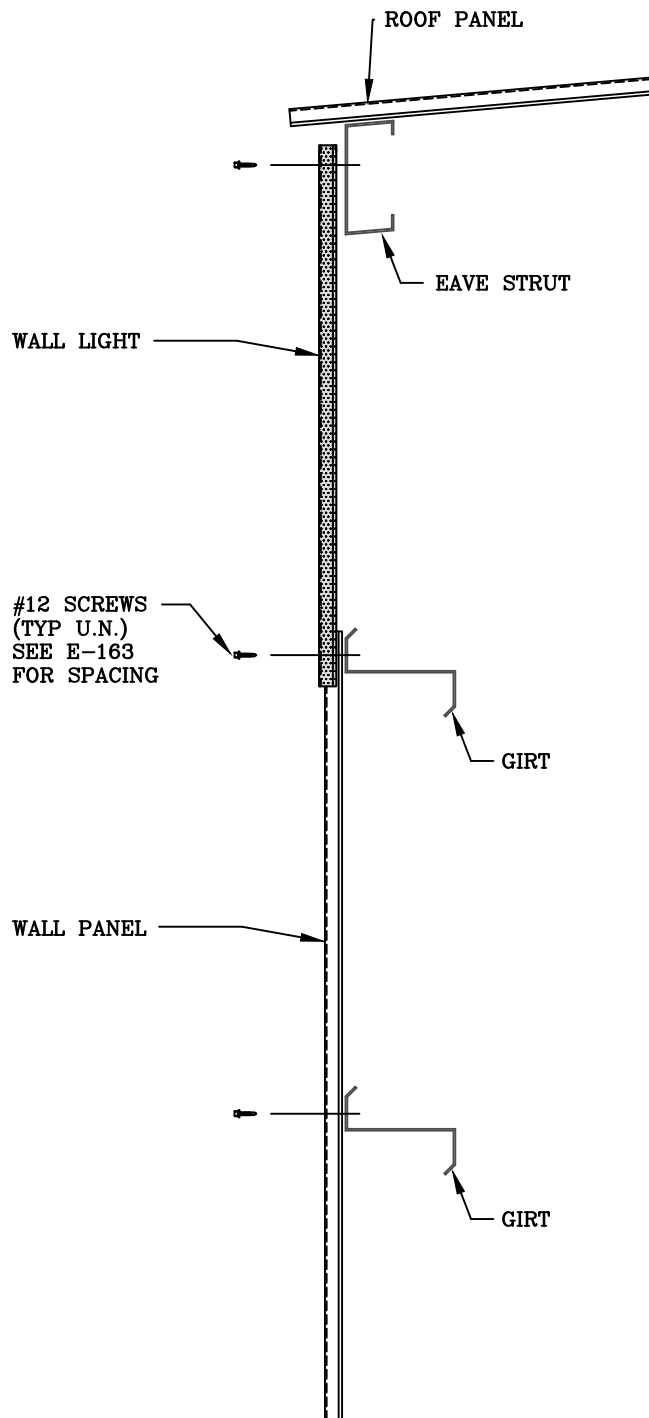
1. FOR ROOF PANEL INSTALLATION
SEE E162.
2. SKYLIGHT INSTALLATION MATERIALS:
(PER SKYLIGHT)
2 PIECES OF "R" HAT SECTION
2 PIECES OF 3" "R" PANEL
20 #12 SCREWS W/WASHERS (ROOF COLOR)
24 #14 SCREWS W/WASHERS (ROOF COLOR)
ONE 45' ROLL SEALANT.



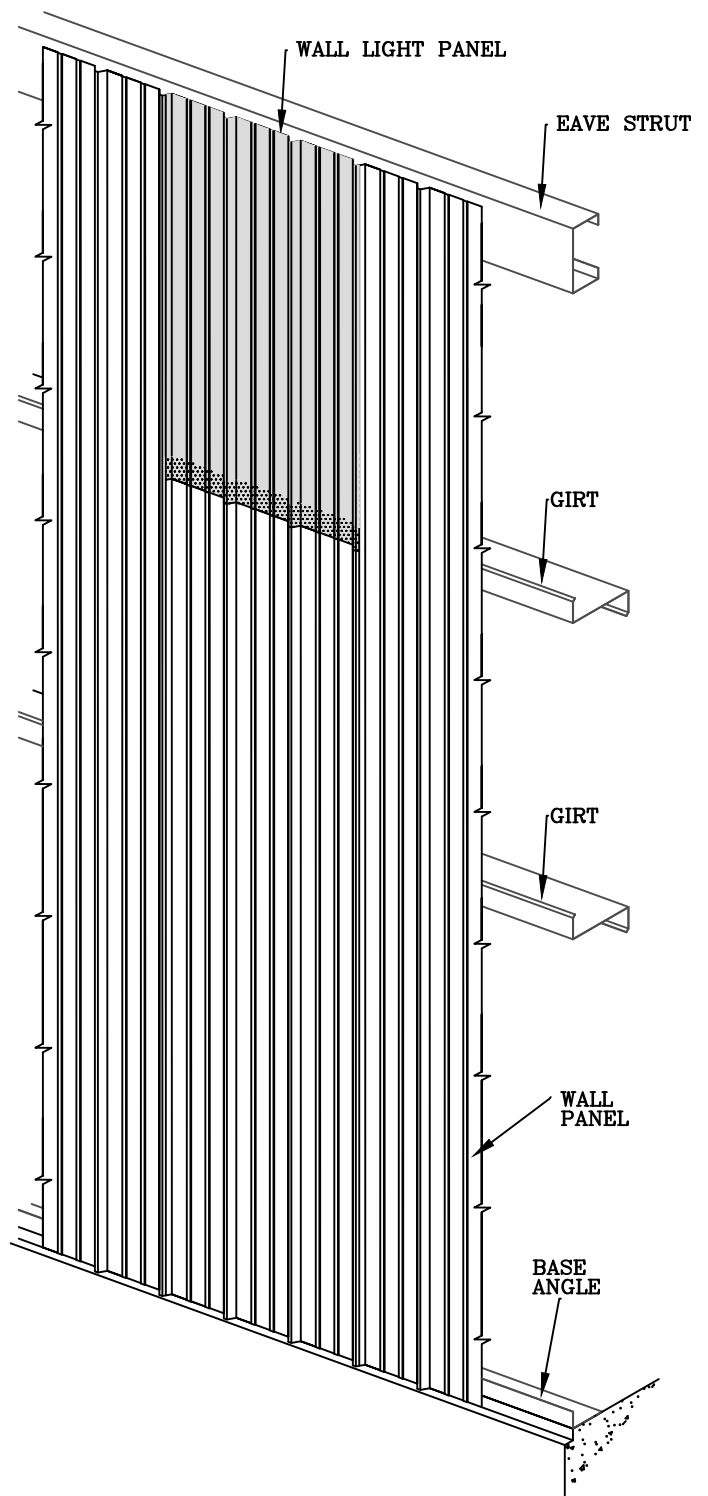
ENDLAP AND INTERMEDIATE SPACING

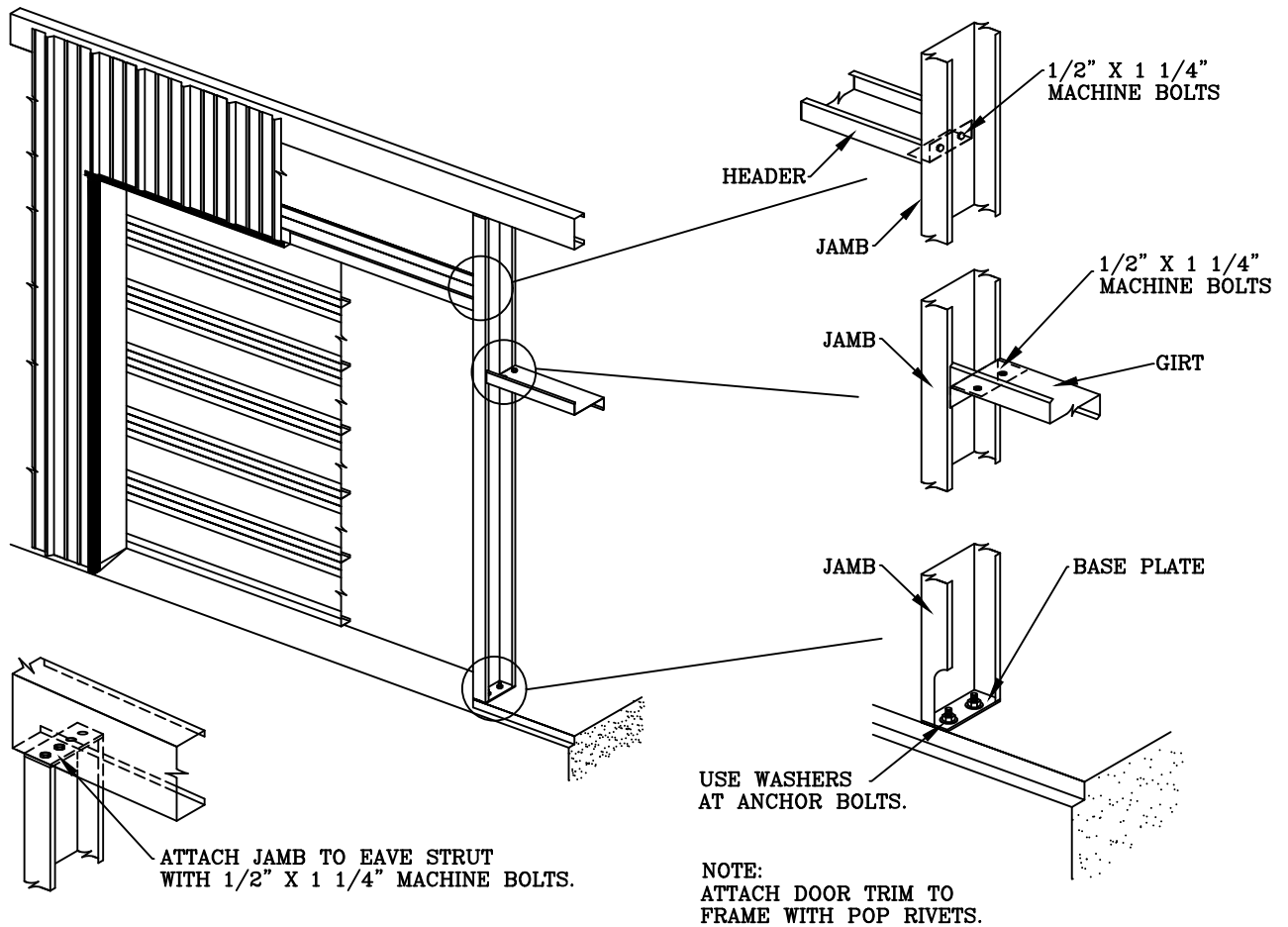
UL90 SKYLIGHT FASTENER SPACING

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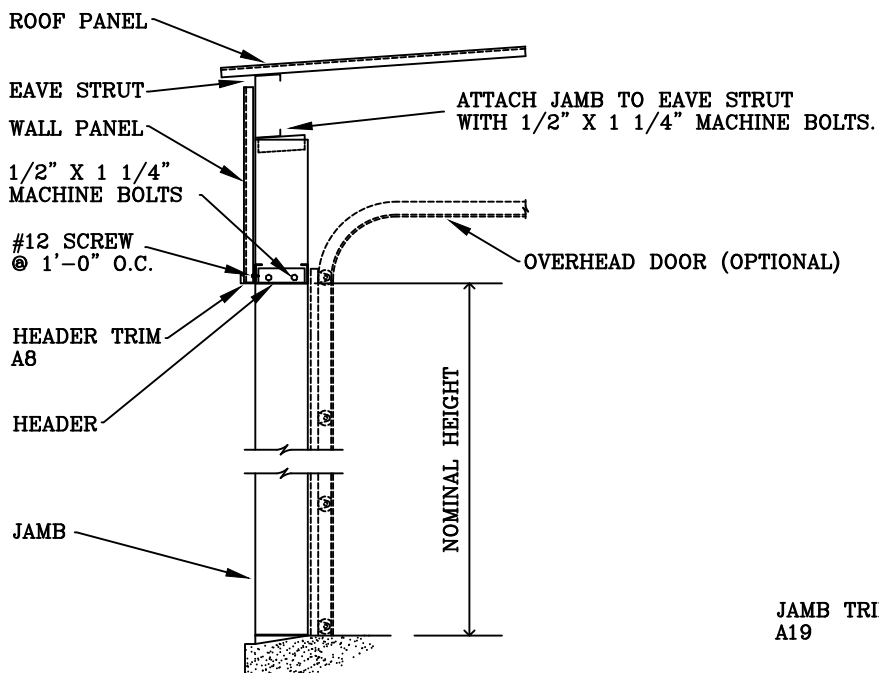


VERTICAL SECTION THRU WALL LIGHT



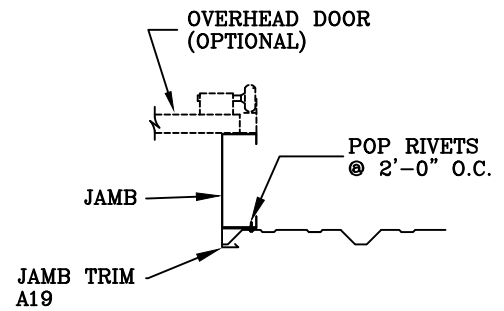


JAMB CONNECTION AT ENDWALL

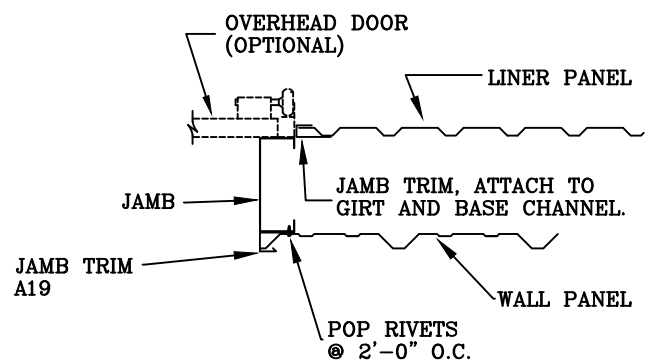


VERTICAL SECTION THRU DOOR OPENING

AT SIDEWALL

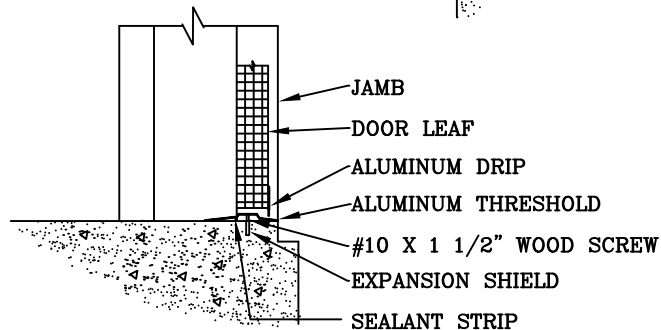
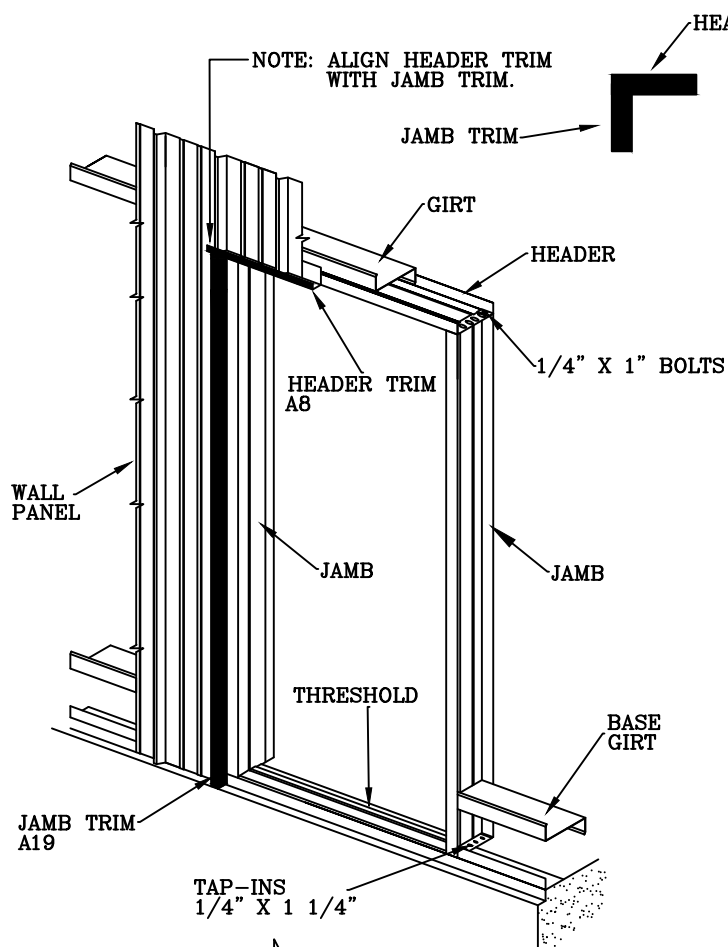


SECTION THRU JAMB



SECTION THRU JAMB

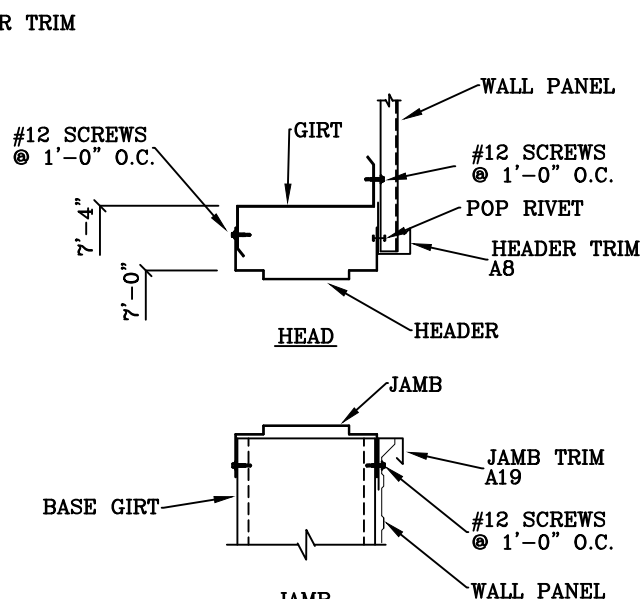
WITH LINER PANEL



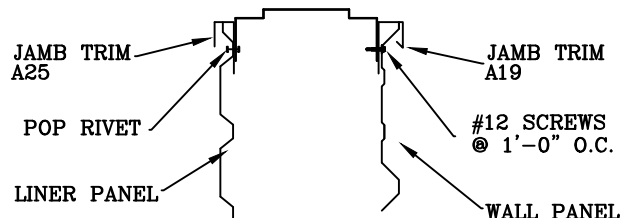
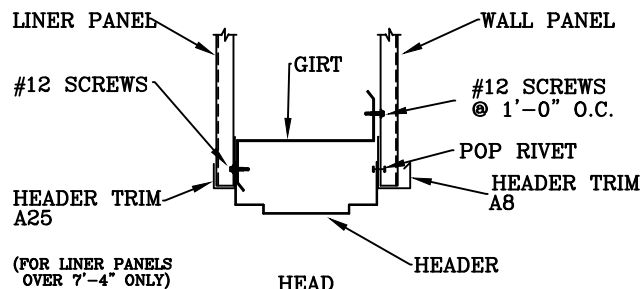
DOOR SECTION THRU THRESHOLD

GENERAL NOTES:

1. PERSONNEL DOORS ARE TO BE LOCATED BEFORE PANELING THE WALLS.
2. PERSONNEL DOORS ARE DESIGNED FOR SWING- OUT INSTALLATION ONLY.
3. DOOR FRAMES ARE SHIPPED UNASSEMBLED FOR FIELD ASSEMBLY.
4. GLASS AND PUTTY FOR GLAZING ARE NOT FURNISHED BY ATHENS STEEL BUILDING.
5. WHEN OPTIONAL BASE GIRT IS USED BASE ANGLE IS NOT FURNISHED.
6. THE FOLLOWING INSTALLATION PROCEDURE IS FOR INSTALLING A DOOR UNDER STANDARD CONDITIONS.



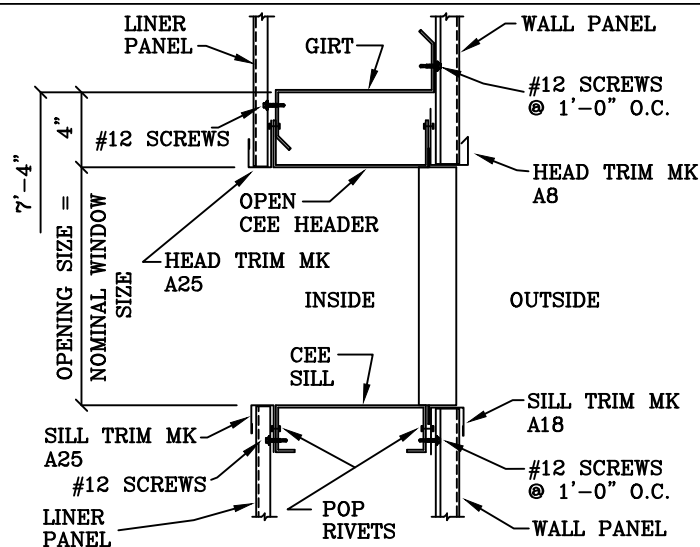
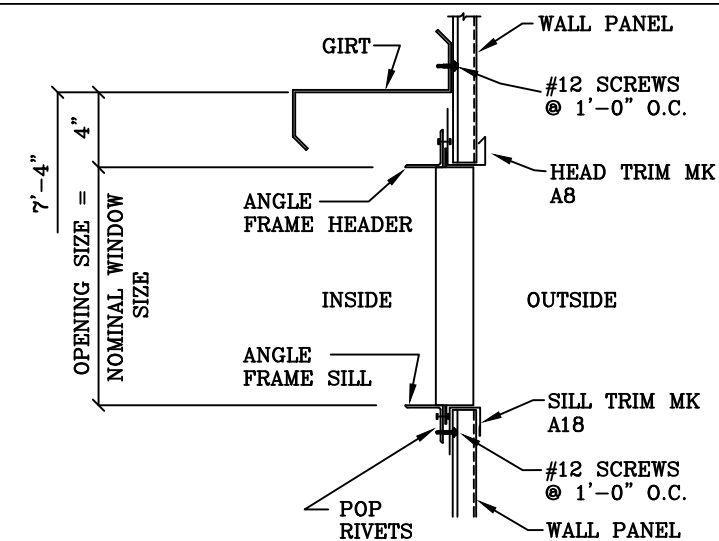
DOOR SECTIONS



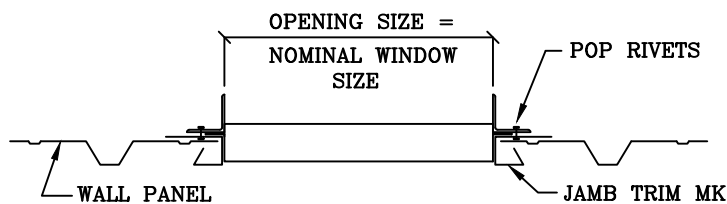
DOOR SECTION WITH LINER PANELS

INSTALLATION PROCEDURE:

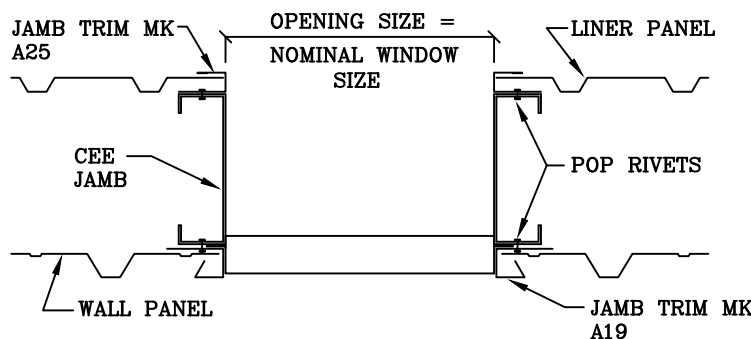
- A. ASSEMBLE THE DOOR FRAME. ATTACH HEADER TO JAMB WITH FOUR 1/4" X 1" BOLTS.
- B. SET FRAME IN PLACE, PLUMB HINGE JAMB AND ANCHOR TO FOUNDATION.
- C. ATTACH HEADER TO GIRT WITH #12 SCREWS.
- D. HANG THE DOOR LEAF.
- E. ADJUST STRIKER JAMB TO CORRECT POSITION AND ANCHOR FOUNDATION.
- F. ATTACH HEAD AND JAMB TRIM TO DOOR FRAME WITH POP RIVETS.
- G. WHEN BASE GIRT IS USED, ATTACH WITH TWO #12 SCREWS.
- H. INSTALL THE LOCKSET USING THE INSTRUCTIONS INCLUDED WITH THE LOCKSET.
- I. FIELD NOTCH THRESHOLD AND ATTACH TO FLOOR USING #10 WOOD SCREWS AND EXPANSION SHIELDS.
- J. ATTACH ALUMINUM DRIP TO DOOR LEAF WITH SHEET METAL SCREWS.



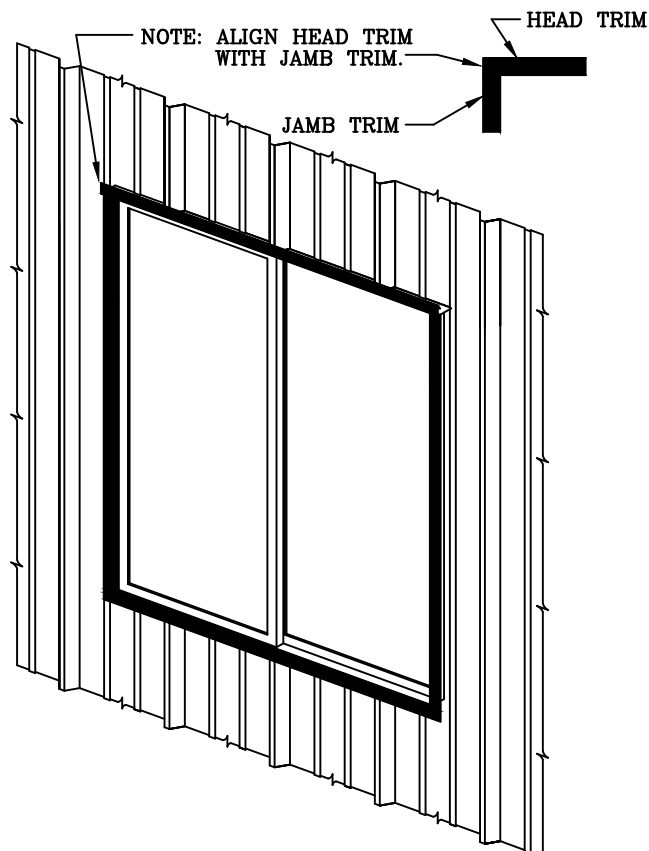
VERTICAL SECTION THRU WINDOW
WITH LINER PANEL



HORIZONTAL SECTION THRU WINDOW



HORIZONTAL SECTION THRU WINDOW
WITH LINER PANEL



NOTES:

1. ATTACH WINDOW TO FRAMED OPENING WITH POP RIVETS.
2. ATTACH TRIM AROUND FRAMED OPENING WITH POP RIVETS.
3. CAULK WINDOW TO TRIM JOINT, ALL AROUND. (OPTIONAL)
4. INSTALL WALL PANELS AROUND WINDOW.
5. IF BUILDING HAS LINER PANELS, INSTALL LINER TRIM AND PANELS SIMILAR TO EXTERIOR.
6. FOR RETROFIT INSTALLATION, REMOVE WALL PANELS AS REQ'D, AND PROCEED TO NOTE 1.

GUTTER
MK A14

FIELD CUT GUTTER FOLDING TABS INSIDE
DOWNSPOUT RETURN AND RIVET. FIT
DOWNSPOUT RETURN PART a, AND PART b
AND DOWNSPOUT TOGETHER AND RIVET.

A17
PART A

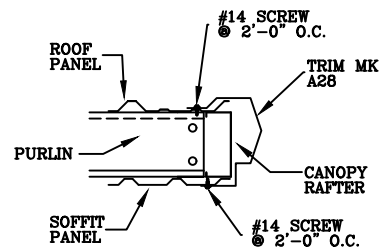
A17 PART B

MK A17

DOWNSPOUT
MK A17

RETURN DETAIL

ROOF INSULATION
(OPTIONAL)
TO STOP HERE



GUTTER STRAP MK A27
@ 4'-0" O.C. ATTACH
WITH #14 SCREWS

GUTTER
MK A14
#14 SCREWS
@ 1'-0" O.C.

CANOPY STRUT

TRIM MK A2

#12 SCREWS
@ 1'-0" O.C.

#12 SCREWS
@ 6" O.C.

CANOPY RAFTER

#12 SCREWS
@ 1'-0" O.C.

ROOF PANEL

EAVE STRUT

#12 SCREWS
@ 6" O.C.

TRIM MK A32

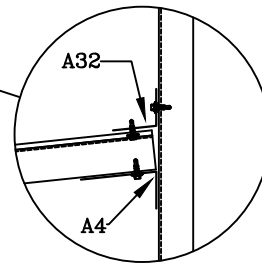
REV "PBU"
SOFFIT PANEL

#14 SCREWS @ 2'-0" O.C.

TRIM MK A4

SIDEWALL PANEL

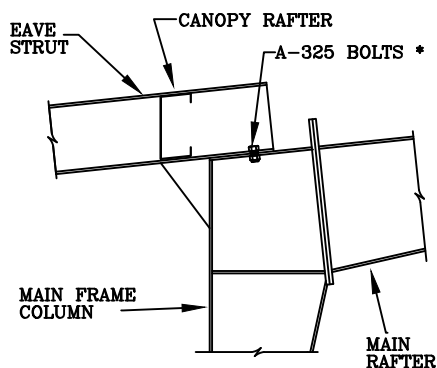
SEE CONNECTION
DETAILS



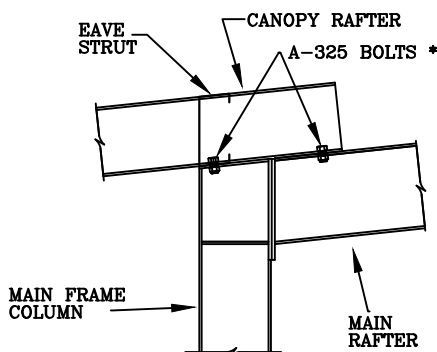
TYPICAL SECTION THRU EAVE EXTENSION

* NOTES:

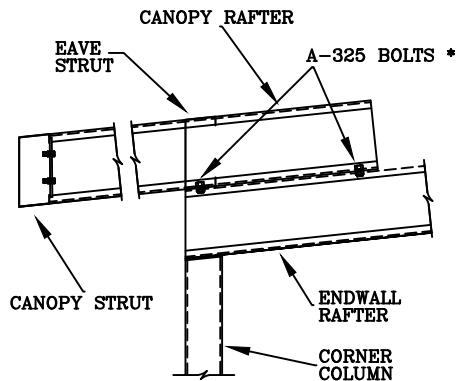
- 1.) USE FLAT WASHERS TO LEVEL CANOPY RAFTER.
- 2.) 1/2" X 1 1/4" MACHINE BOLTS UNLESS NOTED OTHERWISE ON THE ERECTION DRAWINGS.



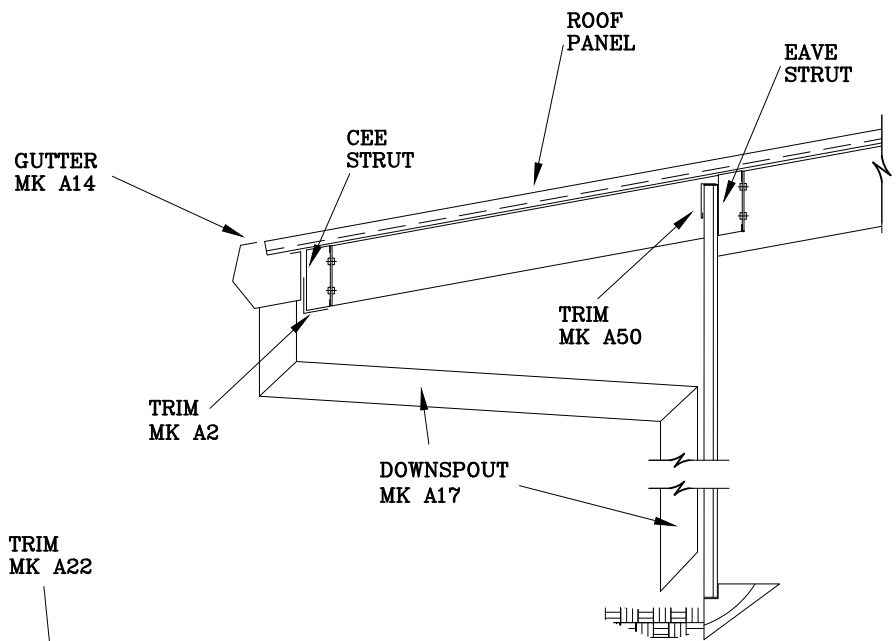
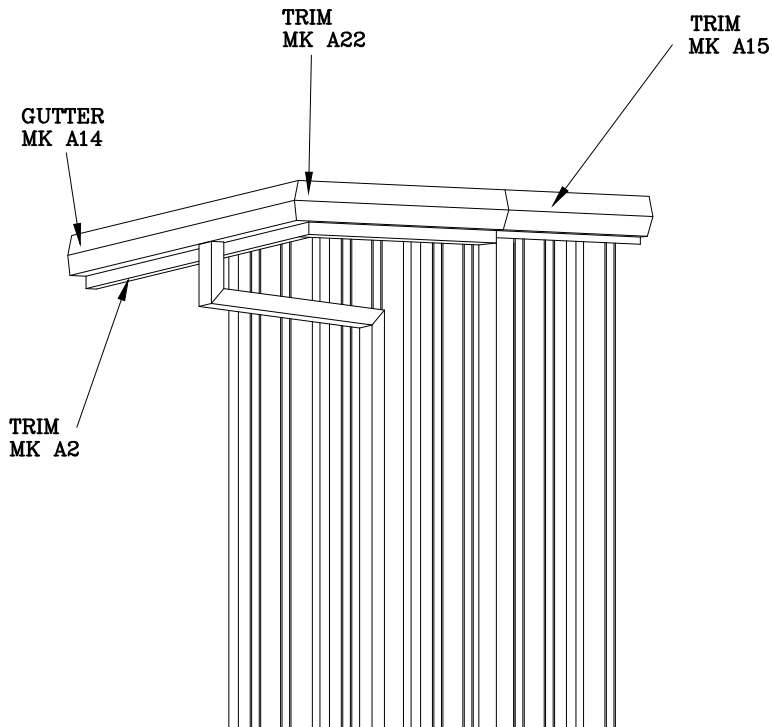
RIGID FRAME CONNECTION



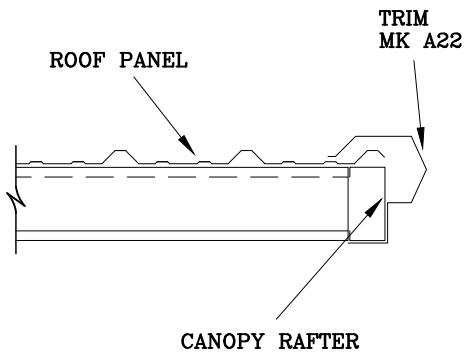
SPACE SAVER CONNECTION



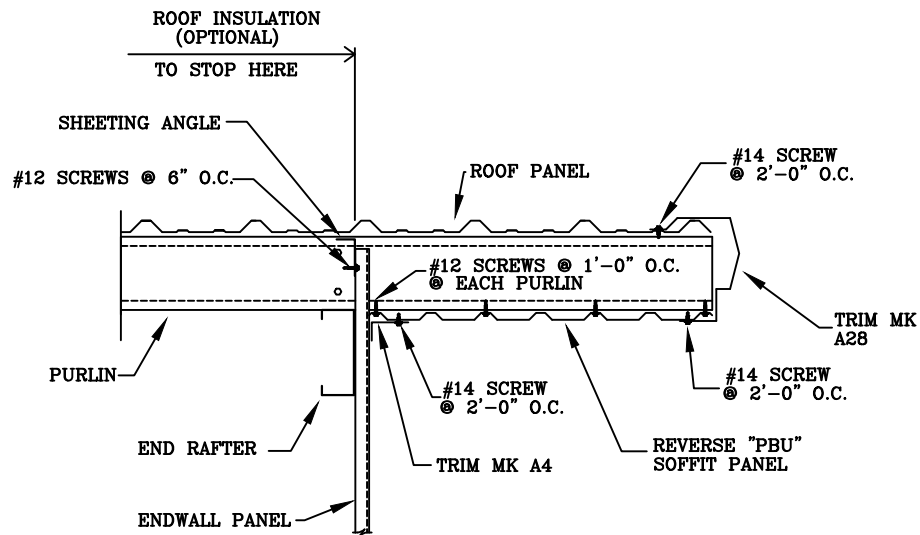
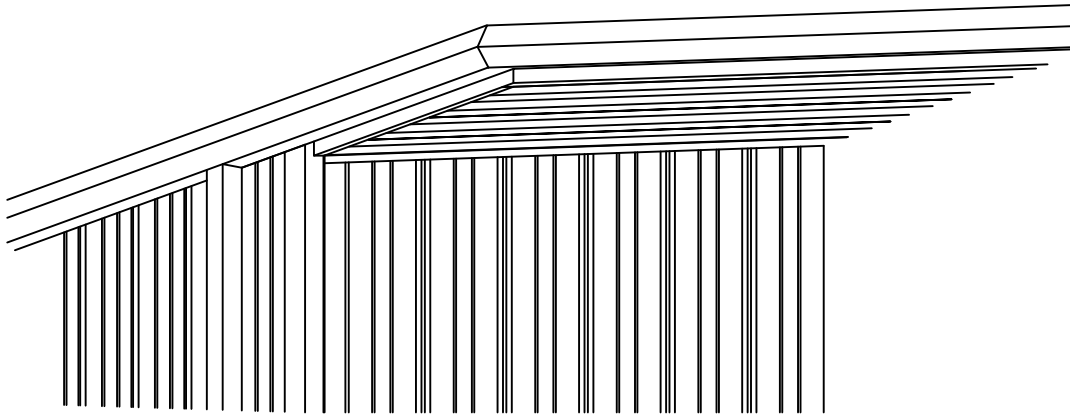
BEARING FRAME CONNECTION



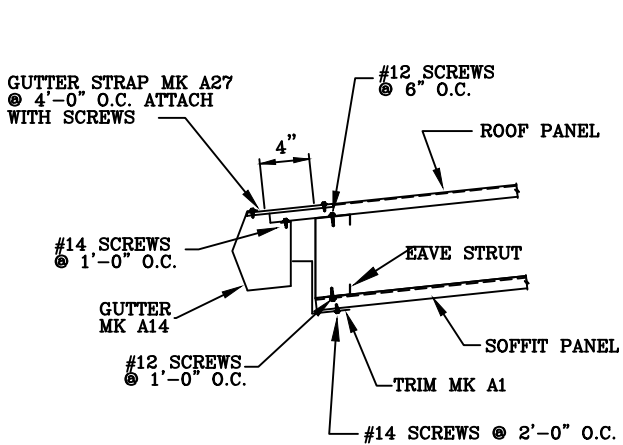
SECTION AT GUTTER



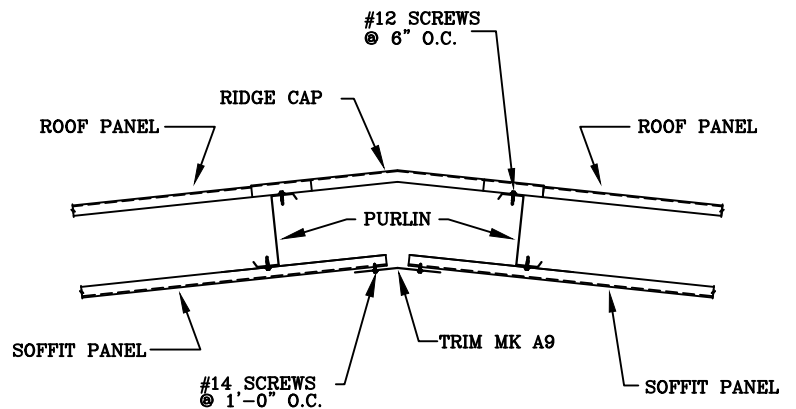
SECTION THRU PURLIN EXTENSION



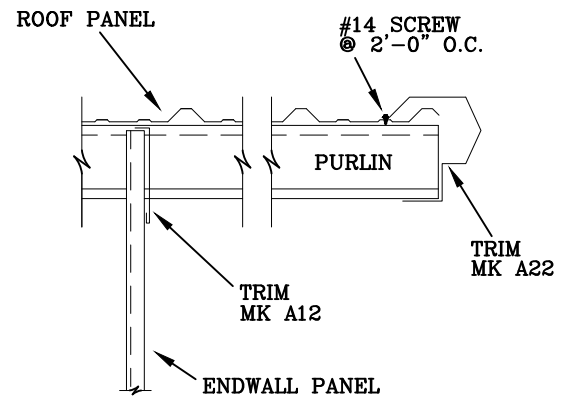
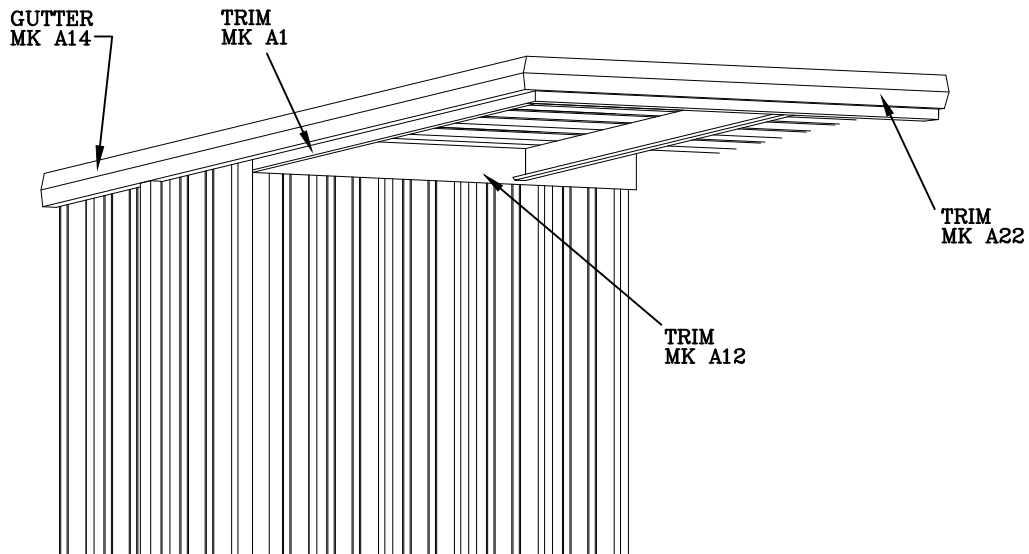
TYPICAL SECTION THRU PURLIN EXTENSION



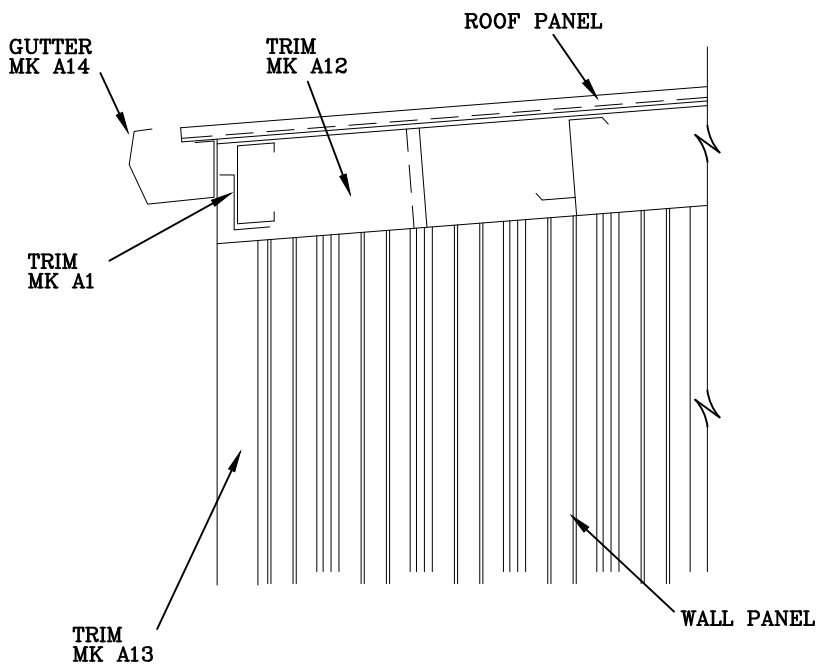
SECTION AT GUTTER



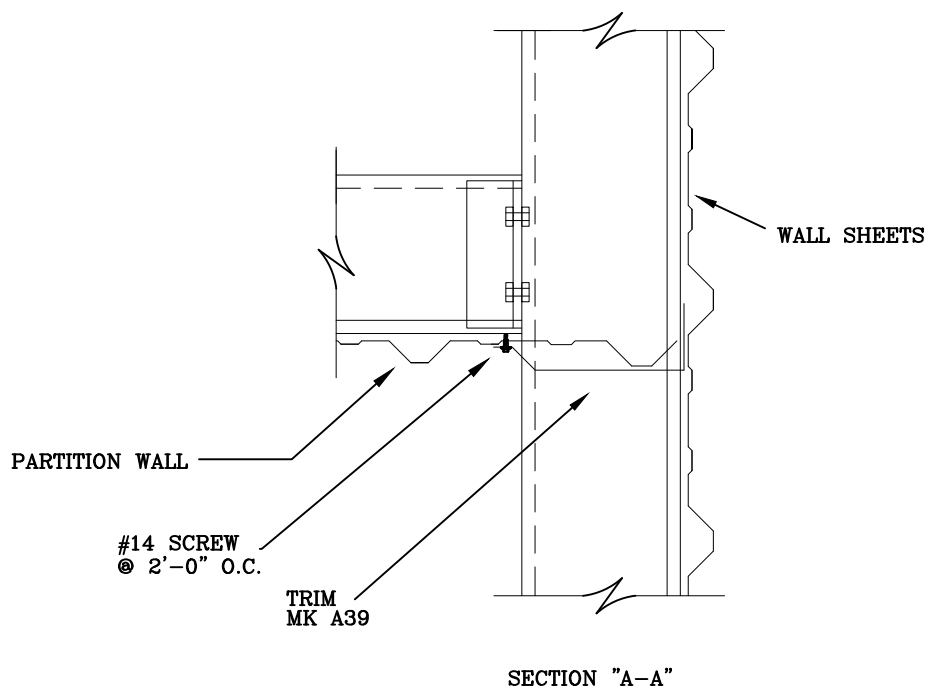
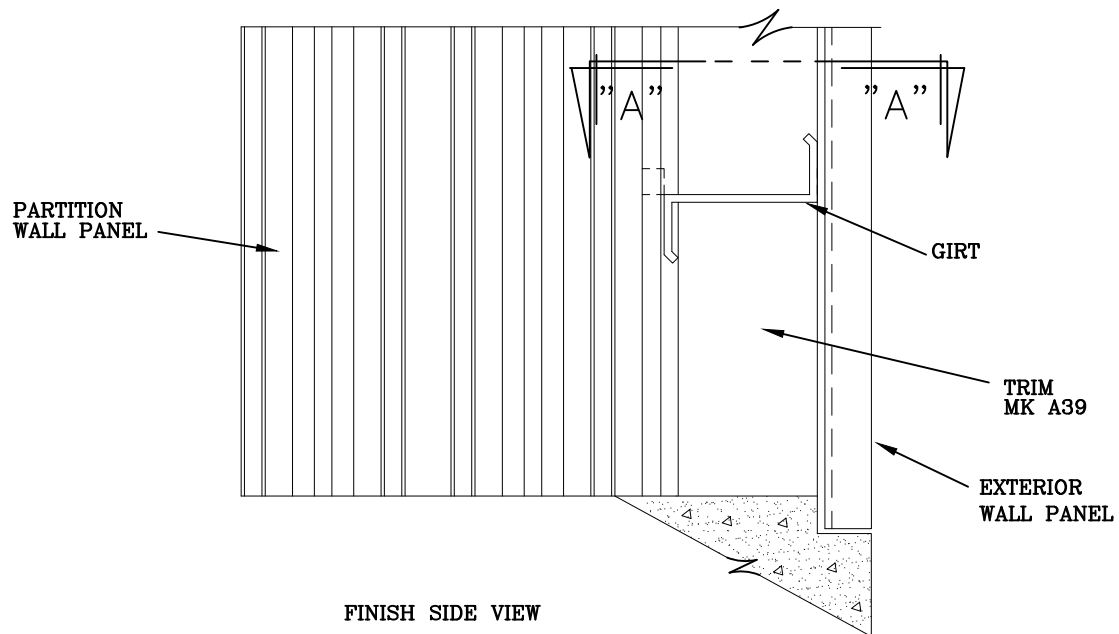
SECTION AT RIDGE



SECTION THRU PURLIN EXTENSION

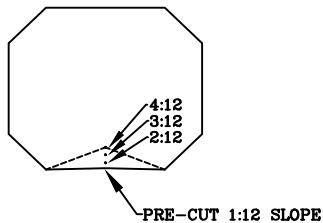
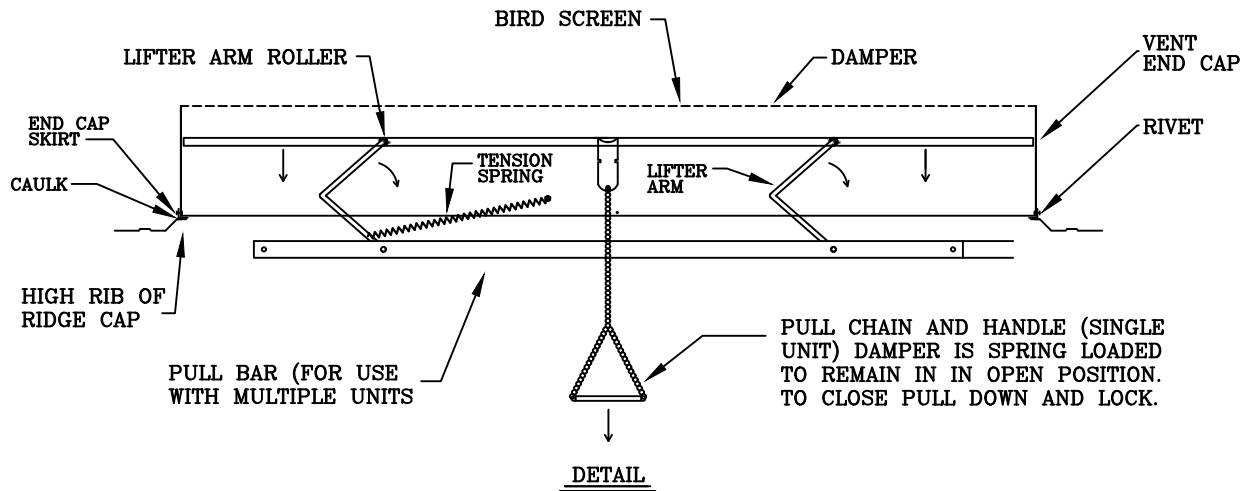
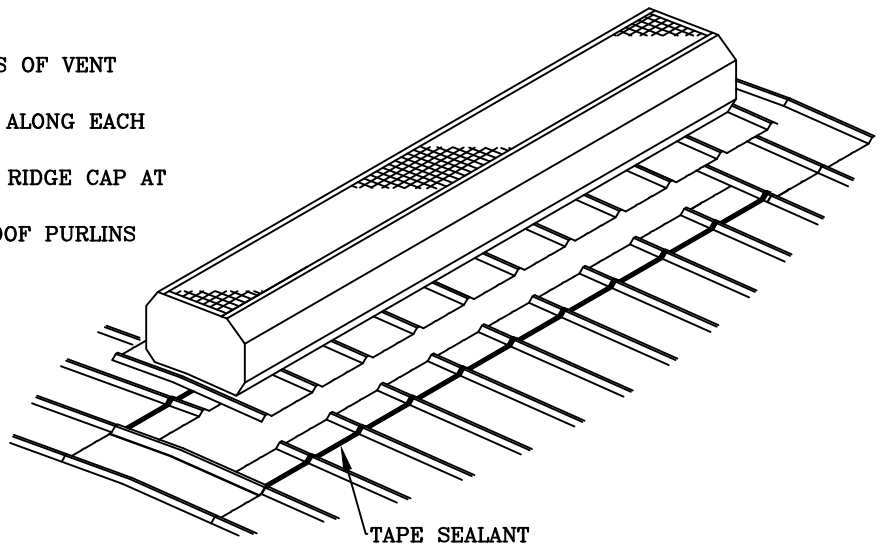


SECTION AT GUTTER



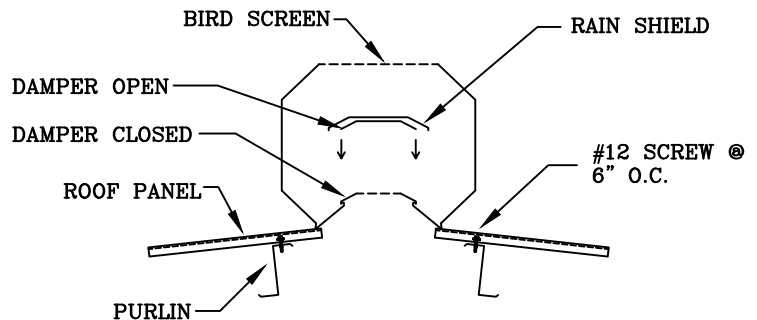
INSTALLATION PROCEDURE

1. FIELD CUT END CAPS FOR REQUIRED ROOF SLOPE.
2. ATTACH END CAP SKIRTS TO BOTH ENDS OF VENT WITH POP RIVETS.
3. APPLY TAPE SEALANT TO ROOF PANELS ALONG EACH SIDE OF 10'-0" OPENING.
4. APPLY SEALANT STRIP TO HIGH RIB OF RIDGE CAP AT EACH END OF OPENING.
5. SET VENT IN PLACE AND ATTACH TO ROOF PURLINS AT 6" O.C. WITH #12 SCREWS.

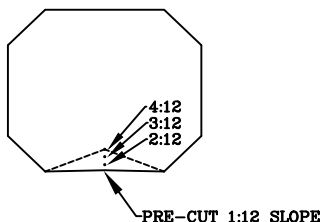


END CAP MODIFICATION DETAIL
FOR ROOF SLOPE GREATER THAN 1:12

NOTE: END CAP IS FACTORY CUT FOR 1:12 ROOF SLOPE. THREE DOTS INDICATE 2:12, 3:12 AND 4:12 SLOPES. FIELD CUT FOR REQUIRED ROOF SLOPES.

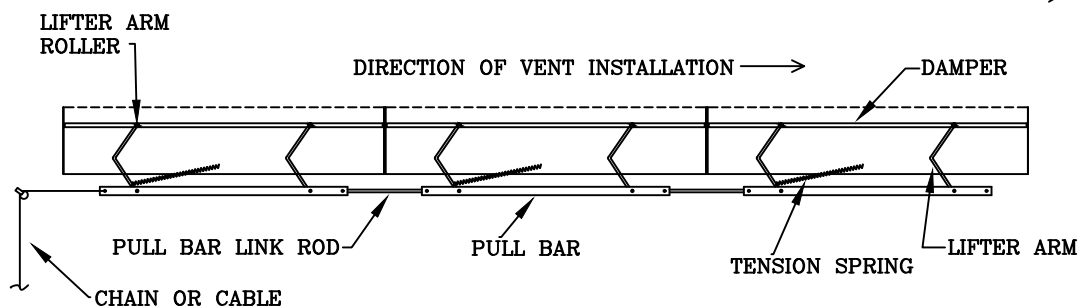
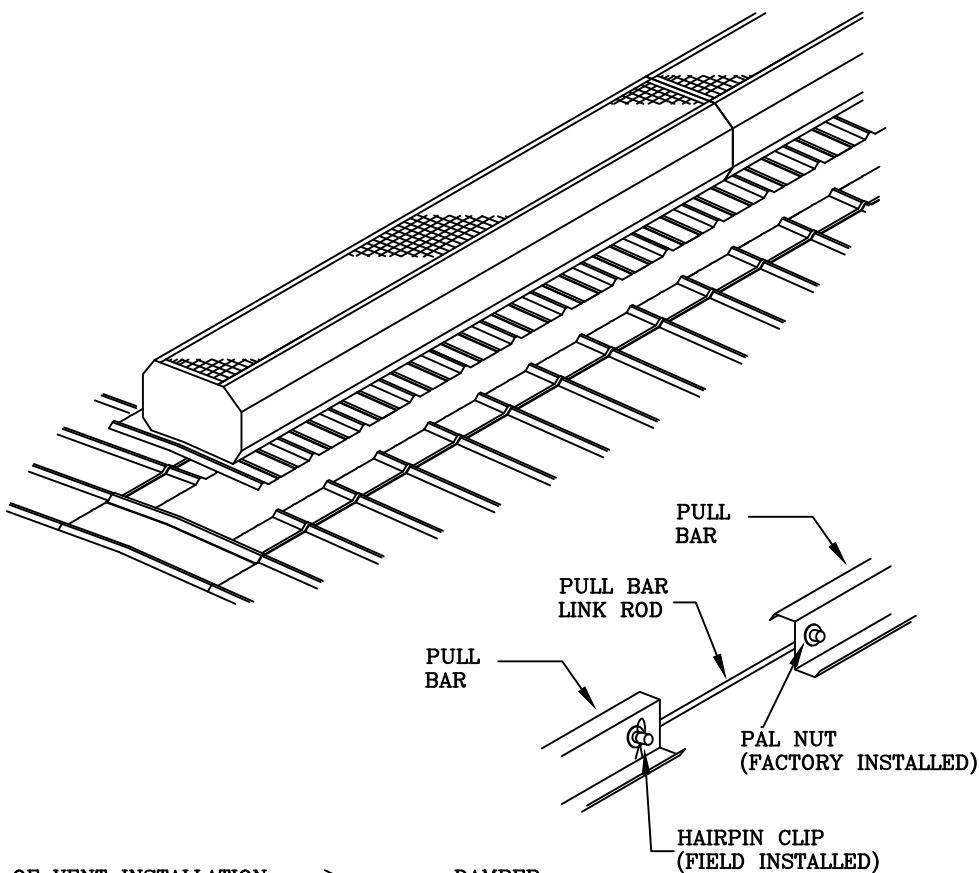


NOTE: THIS TYPE OF VENT IS NOT RECOMMENDED FOR USE ON BUILDINGS WITH ROOF SLOPES LESS THAN 1:12 OR STANDING SEAM ROOF SYSTEMS.

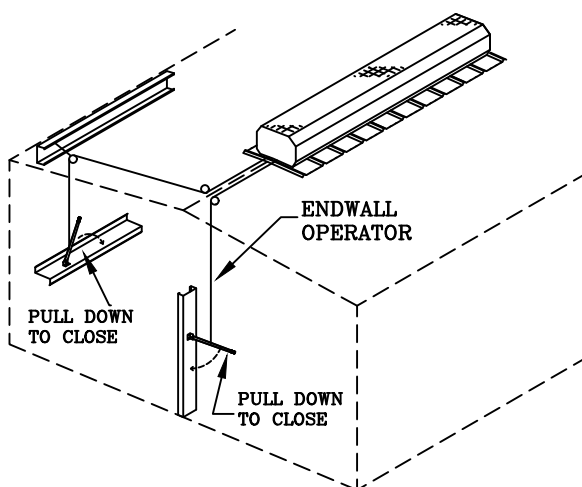


END CAP MODIFICATION DETAIL FOR ROOF SLOPE GREATER THAN 1:12

NOTE: END CAP IS FACTORY CUT FOR 1:12 ROOF SLOPE. THREE DOTS INDICATE 2:12, 3:12 AND 4:12 SLOPES. FIELD CUT FOR REQUIRED ROOF SLOPES.



CONTINUOUS VENT INSTALLATION

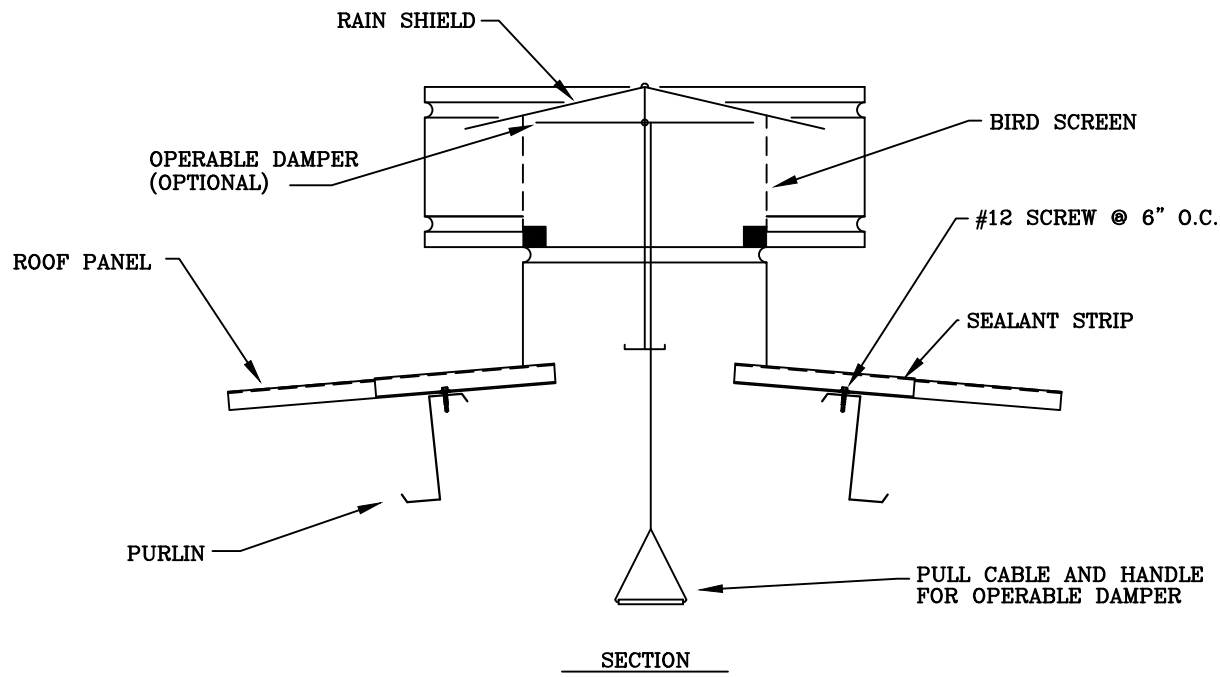
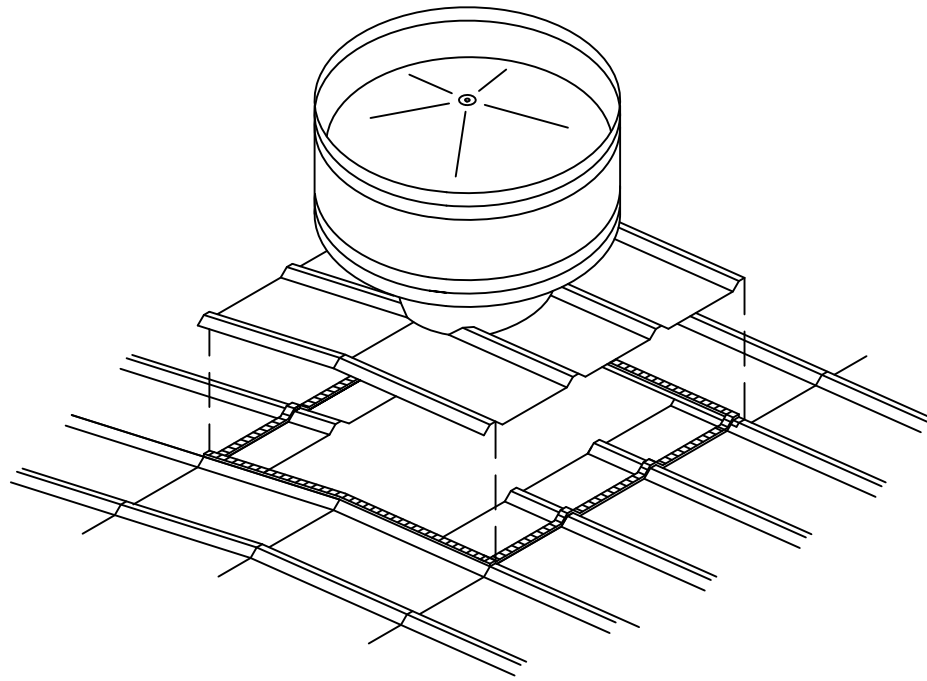


OPERATOR KIT INSTALLATION

(ONE KIT WILL OPERATE
A MAXIMUM OF 3 VENTS)

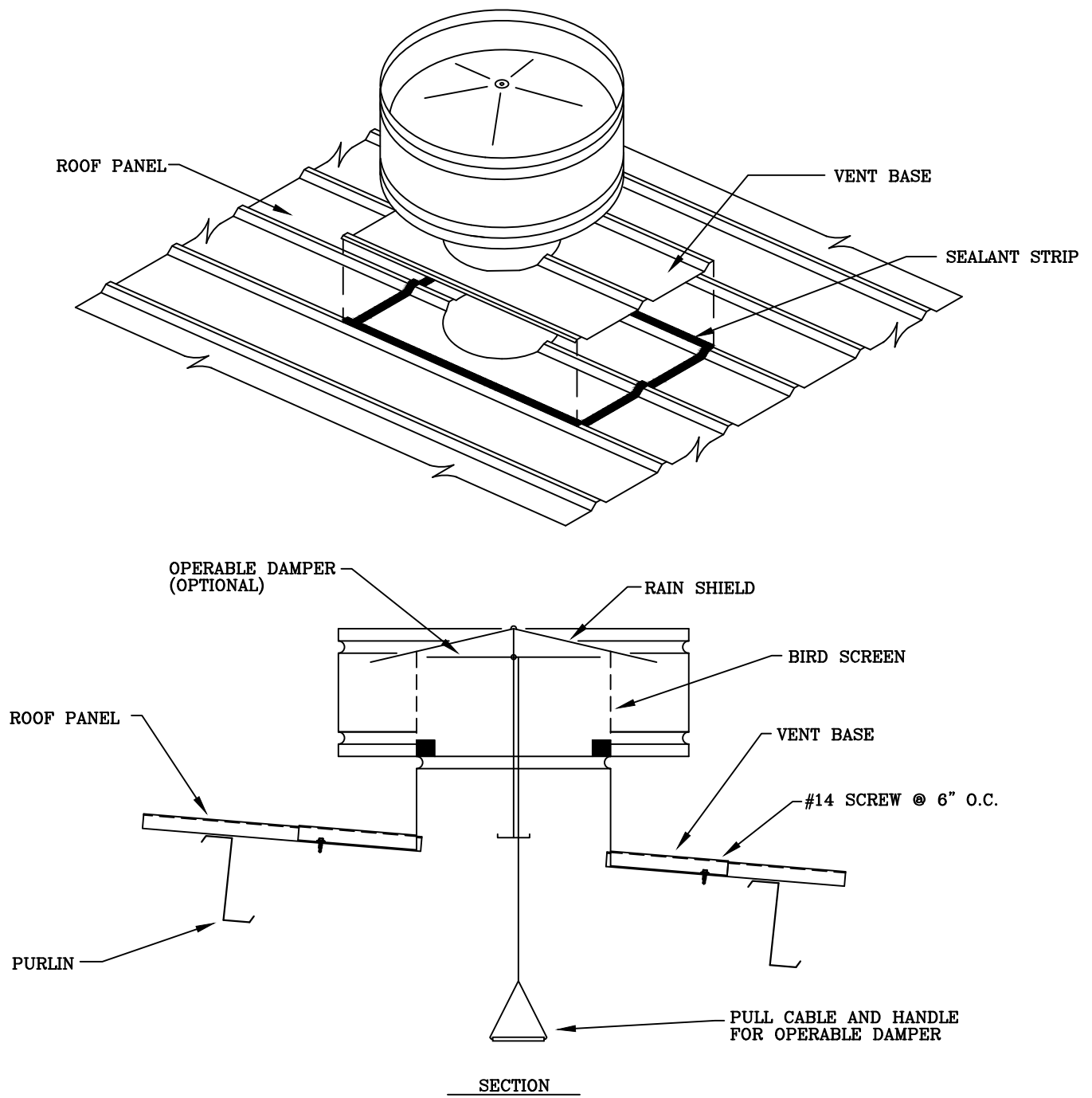
1. FIELD CUT END CAPS FOR REQUIRED ROOF SLOPE.
2. ATTACH END CAP SKIRT TO THE END CAP OF THE FIRST VENT IN CONTINUOUS RUN WITH POP RIVETS.
3. APPLY TAPE SEALANT TO ROOF PANELS ALONG EACH SIDE OF 10'-0" OPENING.
4. APPLY SEALANT STRIP TO HIGH RIB OF RIDGE CAP AT EACH END OF OPENING.
5. SET FIRST VENT IN PLACE NOTING DIRECTION OF PULL. POSITION NEXT END CAP SKIRT UNDER CENTERLINE OF END CAP AND POP-RIVET TO HIGH RIB OF ROOF PANEL. ATTACH VENT TO ROOF PURLINS AT EACH 6" O.C. WITH #12 SCREWS.
6. POSITION THE SECOND VENT LEAVING A 4" GAP BETWEEN THE TWO VENTS. REACH THRU THE GAP ATTACH LINK ROD OF THE SECOND VENT TO THE PULL BAR OF THE FIRST VENT, SECURE WITH WASHER AND HAIRPIN CLIP SUPPLIED. PUSH THE SECOND VENT TOWARD THE FIRST UNTIL THE END CAPS BUTT TOGETHER. POSITION NEXT END CAP SKIRT UNDER CENTERLINE OF END CAP AND POP-RIVET TO HIGH RIB OF ROOF PANEL. ATTACH SECOND VENT. REPEAT THIS PROCESS UNTIL ALL VENTS IN THE CONTINUOUS RUN ARE INSTALLED.
7. INSTALL OPERATOR KIT. (OPTIONAL)

NOTE: THIS TYPE OF VENT IS NOT RECOMMENDED FOR USE ON BUILDINGS WITH ROOF SLOPES LESS THAN 1:12 OR STANDING SEAM ROOF SYSTEMS.



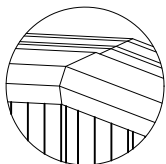
INSTALLATION PROCEDURE

1. APPLY SEALANT STRIP ALONG EACH SIDE OF OPENING.
2. APPLY SEALANT STRIP TO HIGH RIB OF RIDGE CAP AT EACH END OF OPENING.
3. SET VENT IN PLACE AND ATTACH TO ROOF PURLINS AT 6" O.C. WITH #12 SCREWS AND ALONG RIDGE CAP WITH #14 SCREWS.



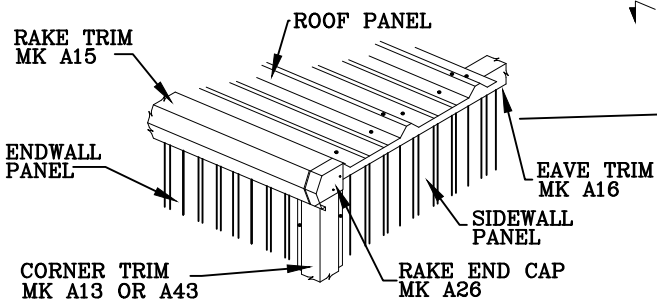
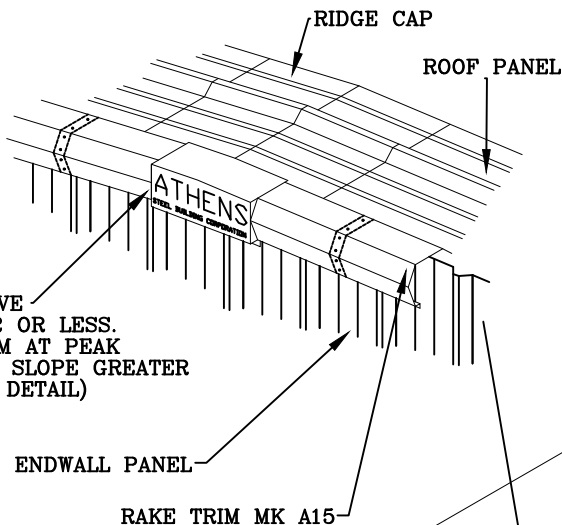
INSTALLATION PROCEDURE

1. FIELD LOCATE AND CUT OPENING IN ROOF PANEL AS REQUIRED FOR THE VENT DIAMETER.
2. APPLY SEALANT STRIP AROUND THE PERIMETER OF THE VENT BASE.
3. SET VENT IN PLACE AND ATTACH TO ROOF PANELS AT 6" O.C. AND ALONG THE SIDE LAPS WITH #14 SCREWS.

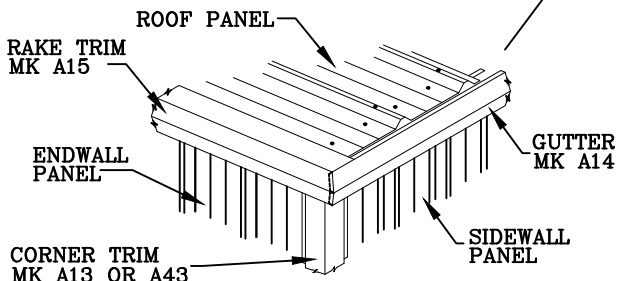


MITER DETAIL

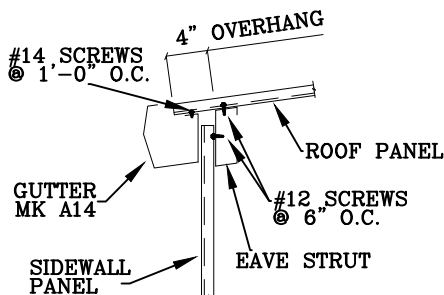
PEAK BOX MK A7
(PEAK BOX SUPPLIED
WITH BLDG'S, THAT HAVE
A ROOF SLOPE OF 5:12 OR LESS.
FIELD MITER RAKE TRIM AT PEAK
OF BLDG'S, WITH ROOF SLOPE GREATER
THAN 5:12. SEE MITER DETAIL)



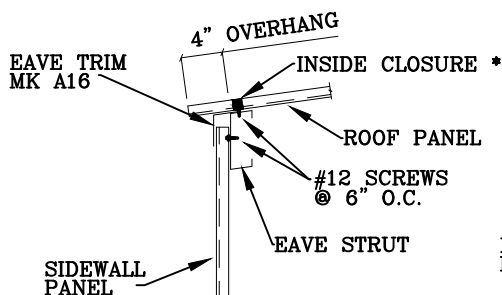
FIELD CUT RAKE END CAP TO CLOSE IN OPENING AT
RAKE TRIM AND ROOF PANEL. FIT RAKE END CAP
INSIDE RAKE TRIM AND FIELD RIVET TO RAKE, EAVE
AND CORNER TRIM. (3 POP RIVETS REQUIRED)



FIELD MITER RAKE TRIM TO MATCH GUTTER
FIT GUTTER INSIDE RAKE TRIM AND FIELD
RIVET. (6 POP RIVETS REQUIRED)



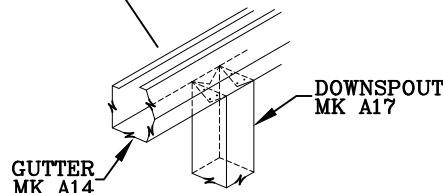
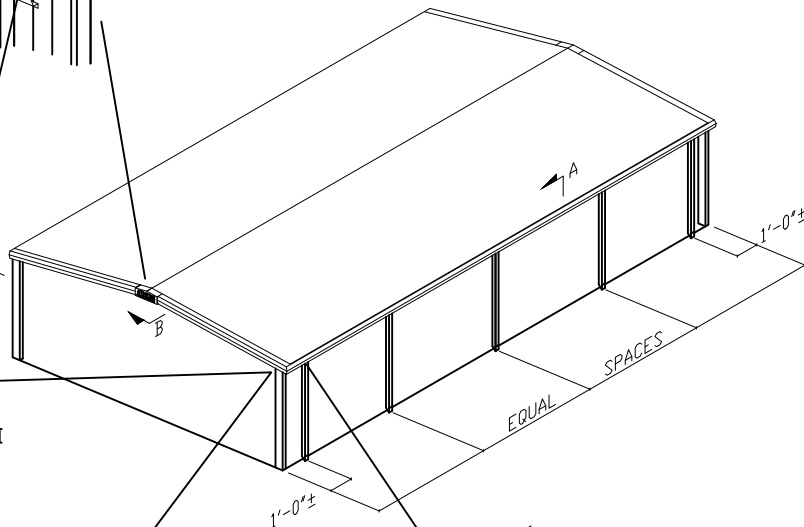
SECTION "A"
WITH GUTTER



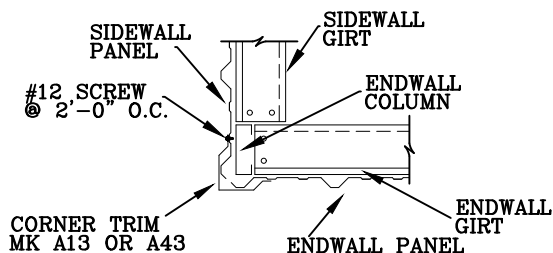
SECTION "A"
WITH EAVE TRIM

TRIM SPLICES
1 1/2" MIN. LAP REQUIRED (TYPICAL)
RAKE TRIM: 6 POP RIVETS & CAULK REQUIRED
GUTTER: 6 POP RIVETS & CAULK REQUIRED
DOWNSPOUT: 6 POP RIVETS REQUIRED
EAVE TRIM: 4 POP RIVETS REQUIRED
CORNER TRIM: 4 POP RIVETS REQUIRED

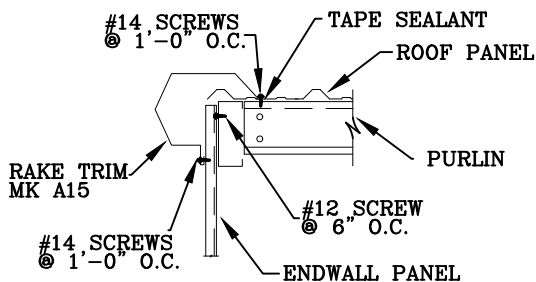
NOTE: DOWNSPOUT STRAPS ARE NOT USED ON
BUILDINGS 14' EAVE HEIGHT OR LESS.
ONE STRAP PER DOWNSPOUT FURNISHED
FOR BUILDINGS ABOVE 14' EAVE HEIGHT.



FIELD CUT GUTTER FOLDING TAB INSIDE
DOWNSPOUT, RIVET AND CAULK. LOCATE
DOWNSPOUT ON HIGH RIB WHERE POSSIBLE.

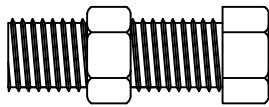


SECTION "C"

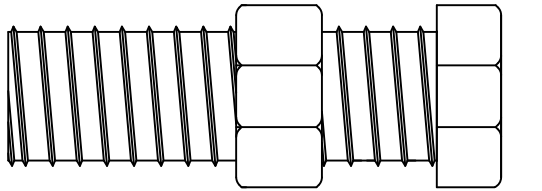


SECTION "B"

* NOT INCLUDED WHEN BUILDING IS TO BE INSULATED.



1/2" ϕ X 1 1/4"
MACHINE BOLT

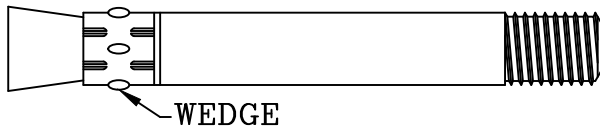


(3) CIRCULAR
MARKS ON
BOTTOM

(3) SLASH
MARKS ON
HEAD

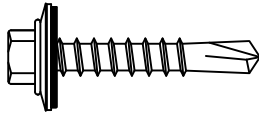
A325
HIGH STRENGTH
BOLT

A-325 BOLTS

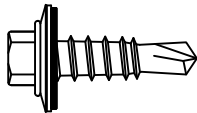


WEDGE

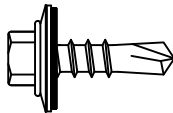
1/2" ϕ & 3/4" ϕ
HILTI ANCHOR



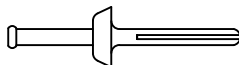
#12 X 1 1/4" TEK SCREW
(USE #12 X 1 1/2" ON 4"
INSULATION AND ABOVE)



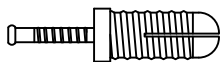
#14 X 7/8" LAP TEK SCREW



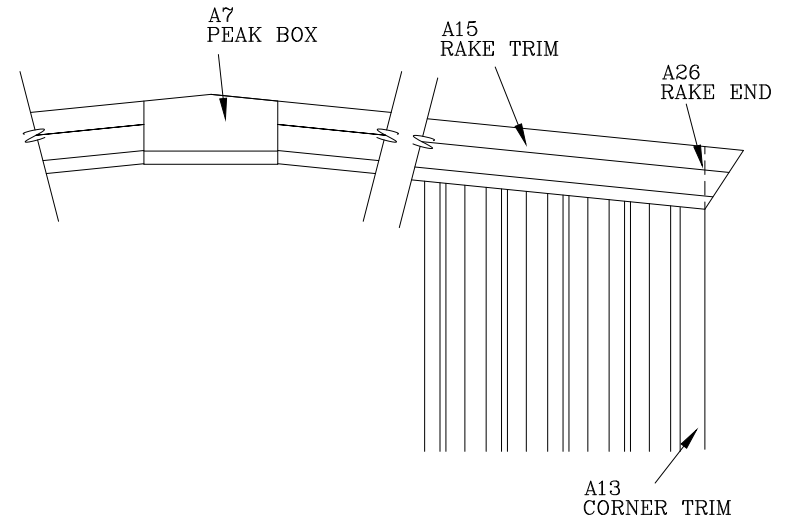
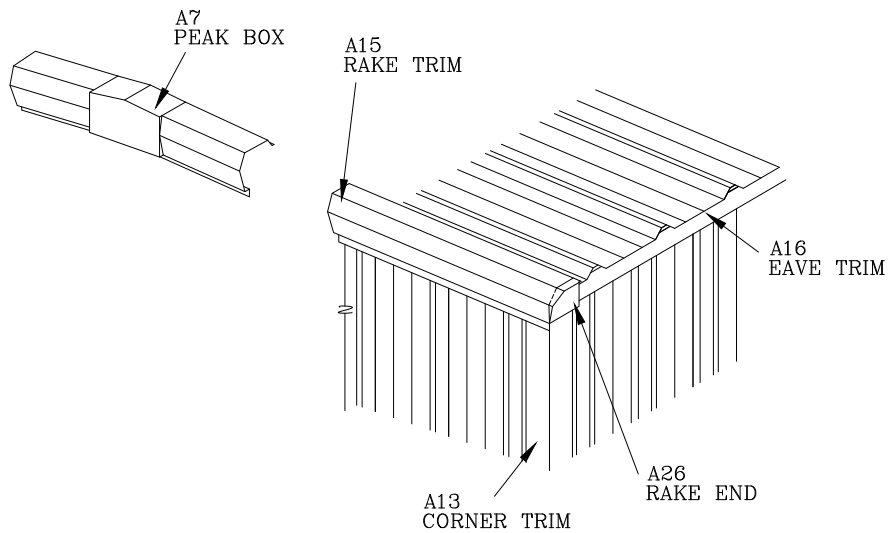
#12 X 3/4" TEK SCREW



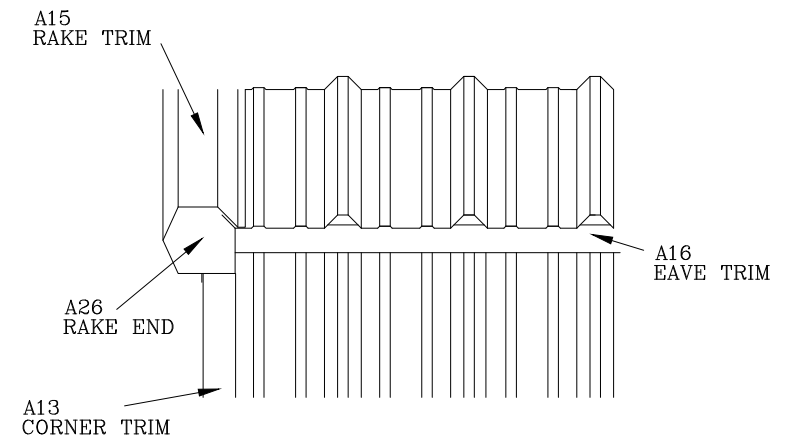
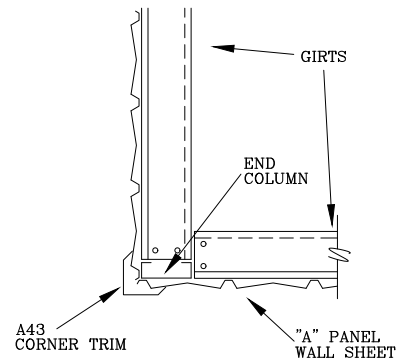
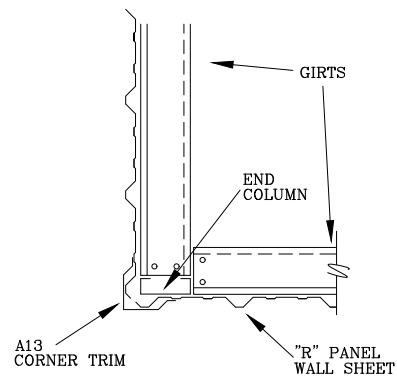
1/4" X 1"
LEAD ANCHOR



3/16" X 1"
NYLON ANCHOR

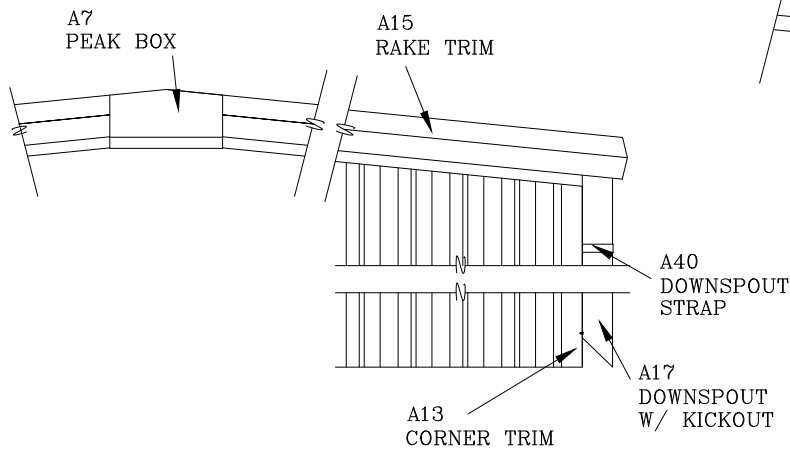
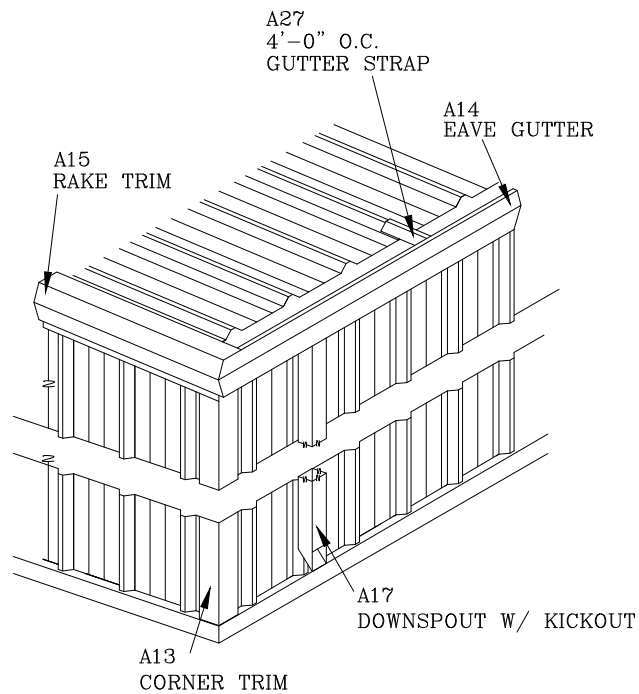


PARTIAL ENDWALL ELEVATION

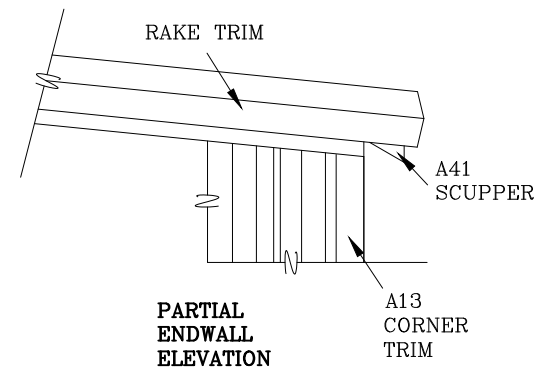


PARTIAL SIDEWALL ELEVATION

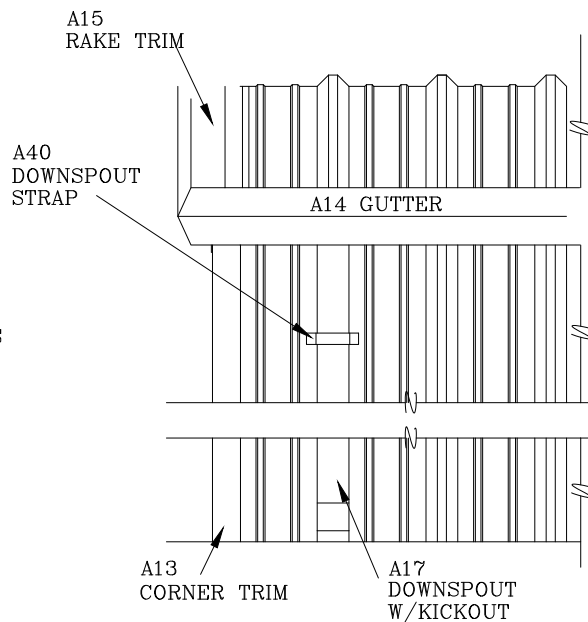
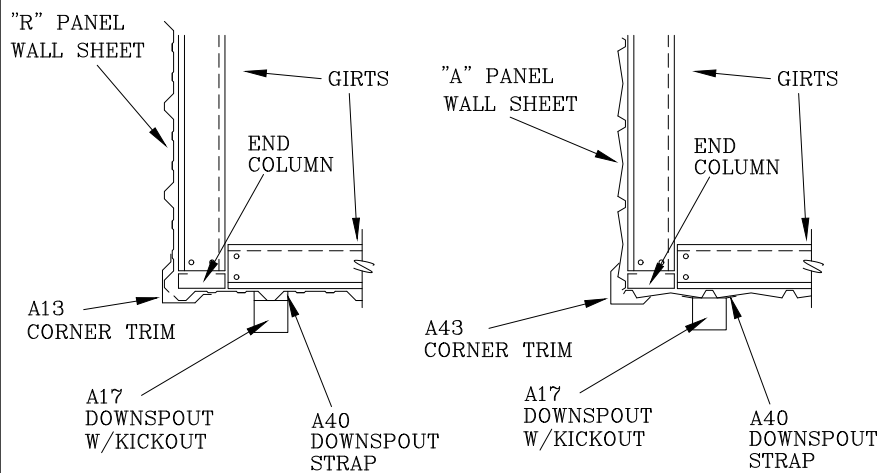
		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON		
A SHEETED BUILDING WITH EAVE		
TRIM		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 1



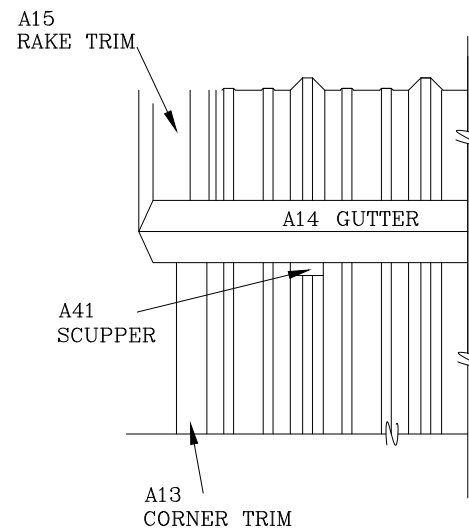
PARTIAL ENDWALL ELEVATION



PARTIAL
ENDWALL
ELEVATION

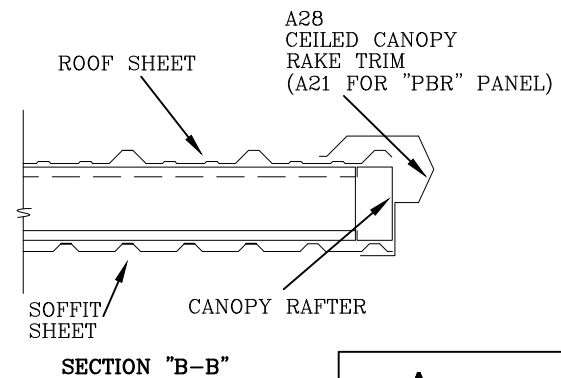
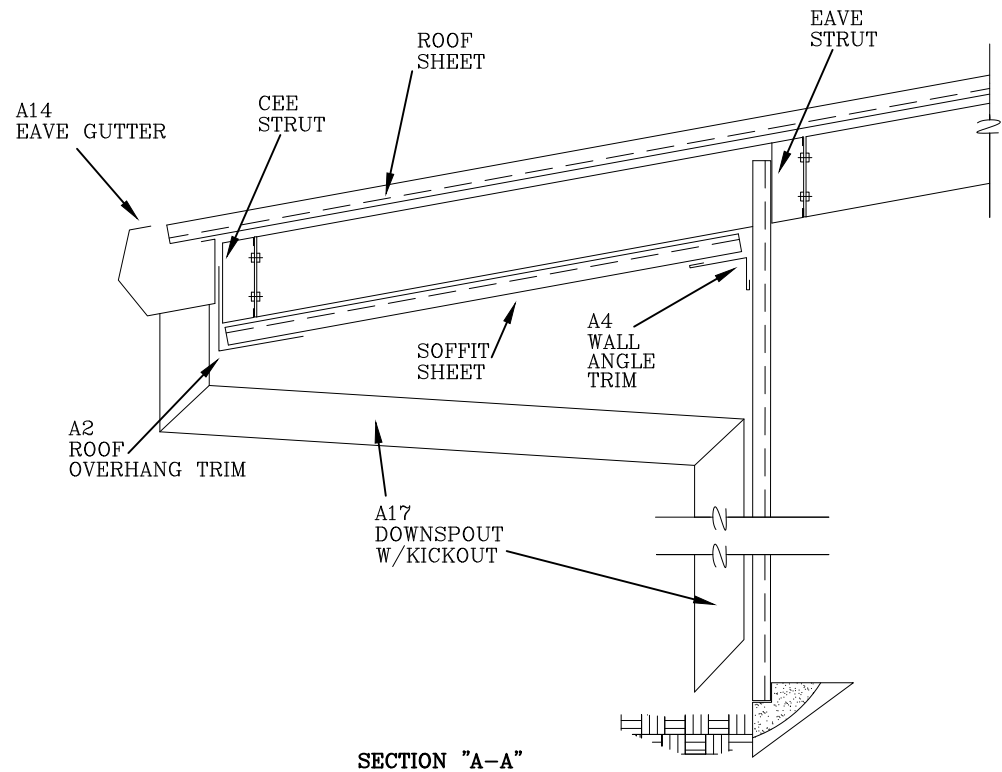
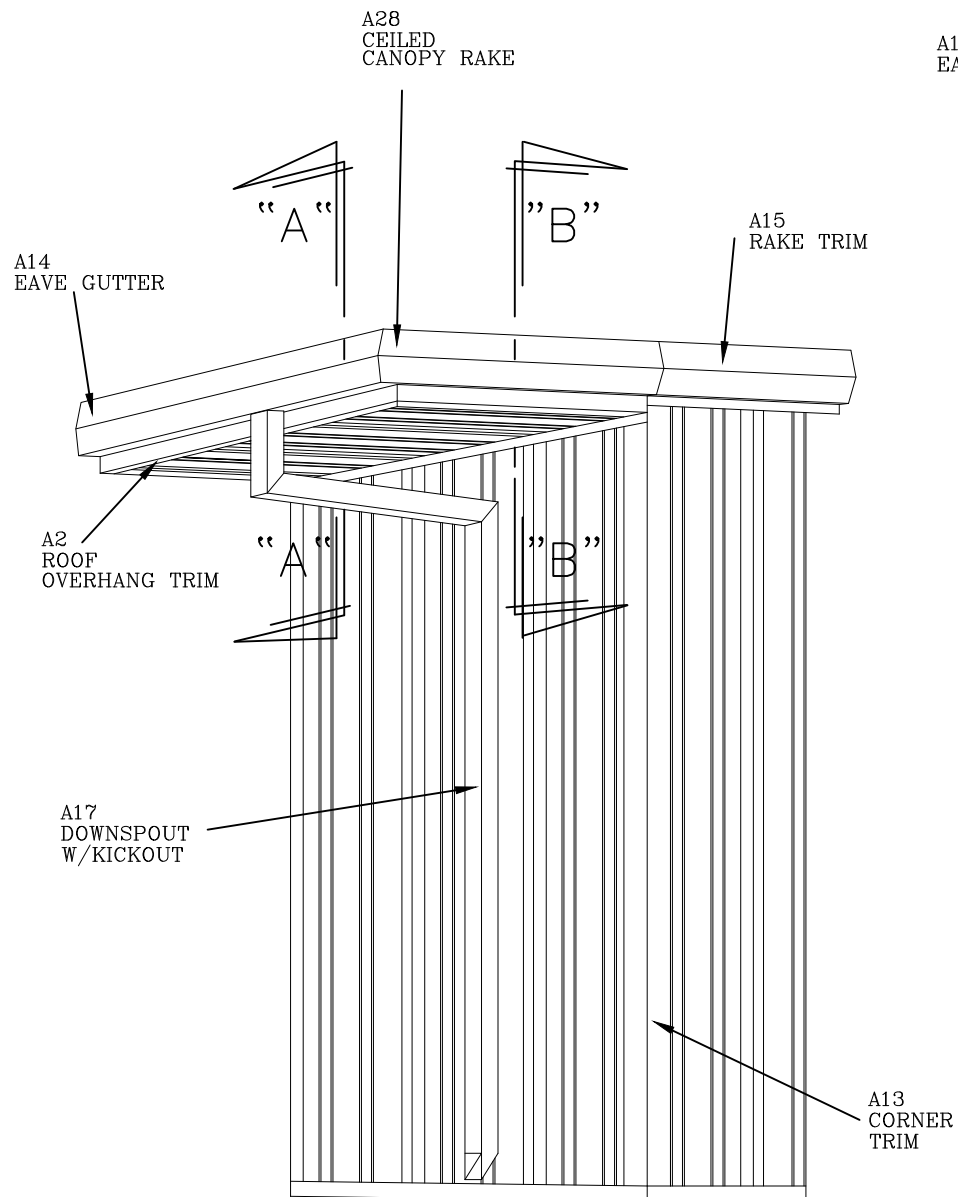


PARTIAL SIDEWALL ELEVATION

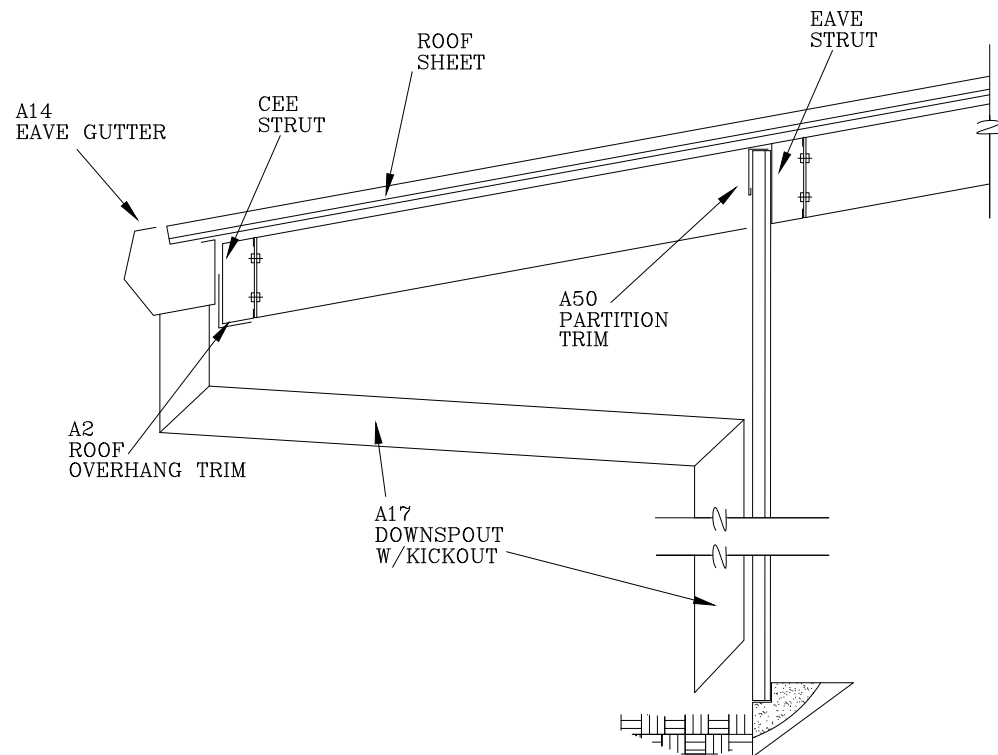
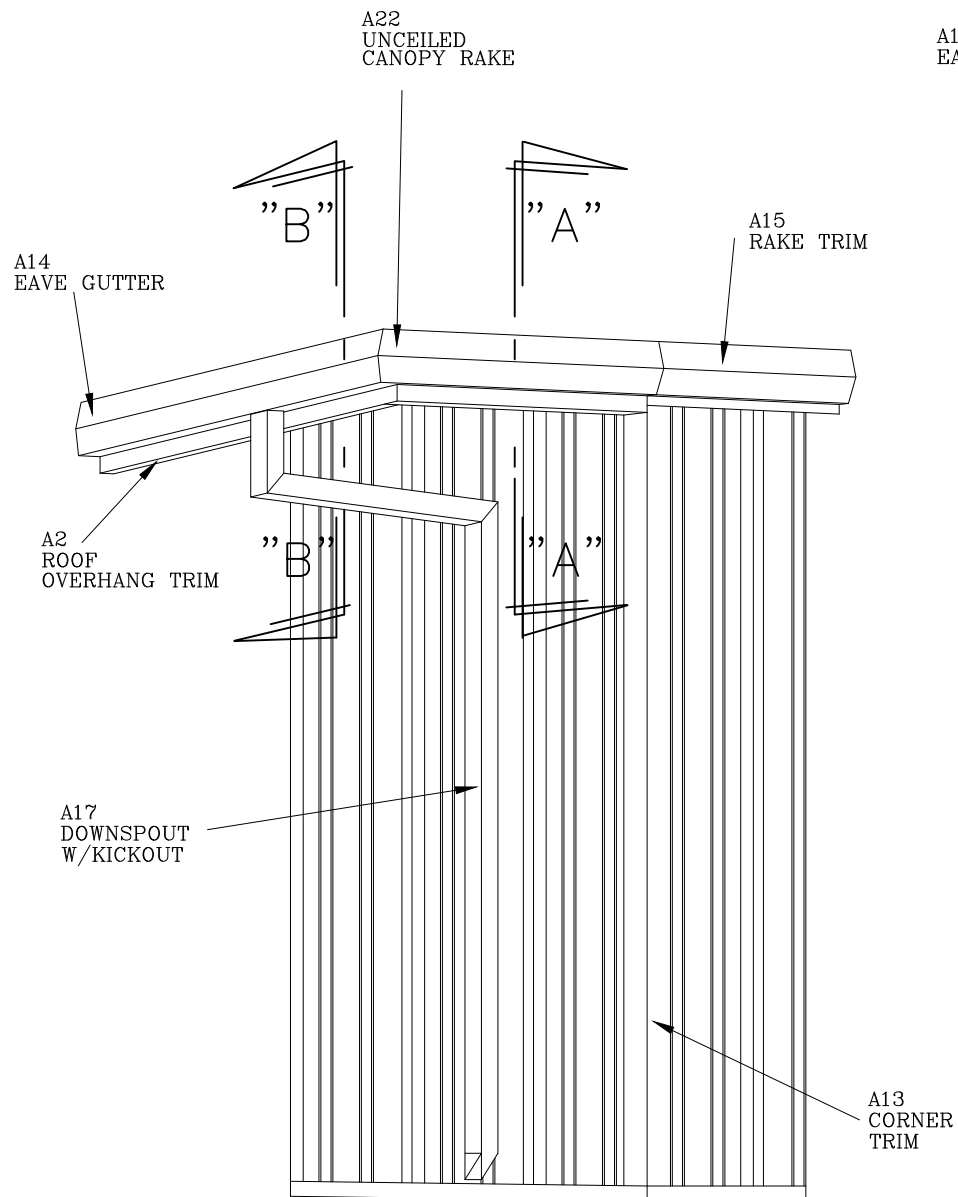


PARTIAL
SIDEWALL
ELEVATION

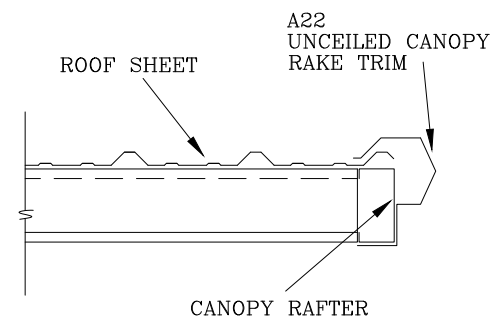
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-8849		
STANDARD INSTALLATION OF TRIM ON A SHEETED BUILDING WITH GUTTER		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 2



		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-5849		
STANDARD INSTALLATION OF TRIM ON SIDEWALL EXTENSIONS WITH		
SOFFIT		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 3

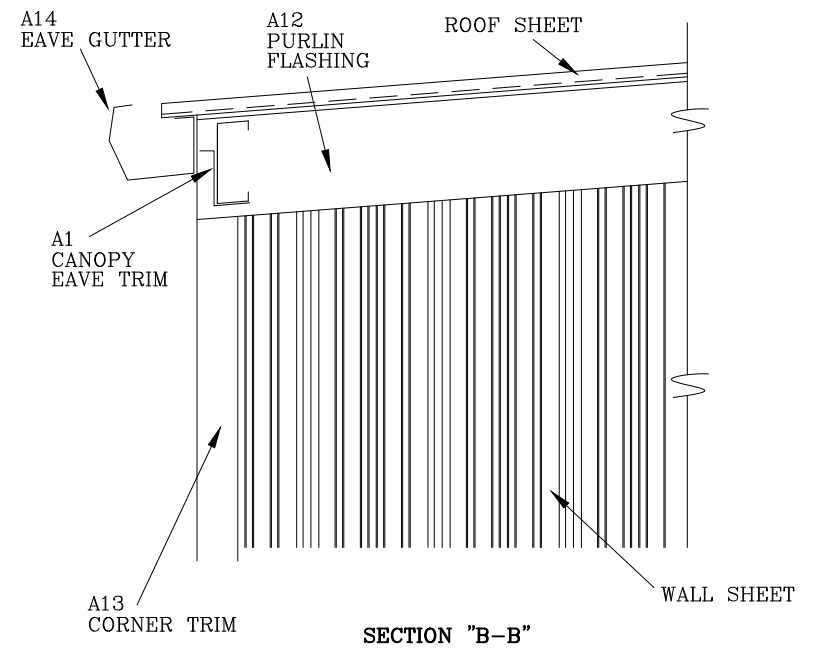
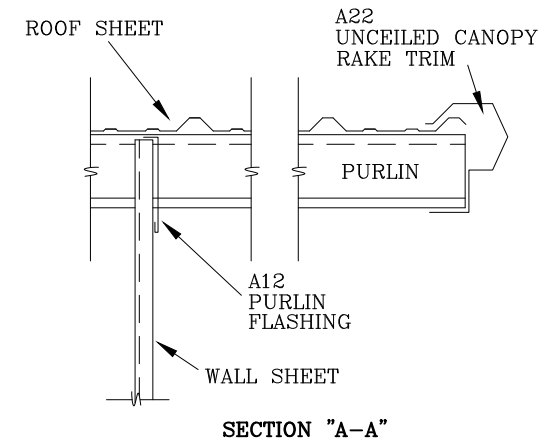
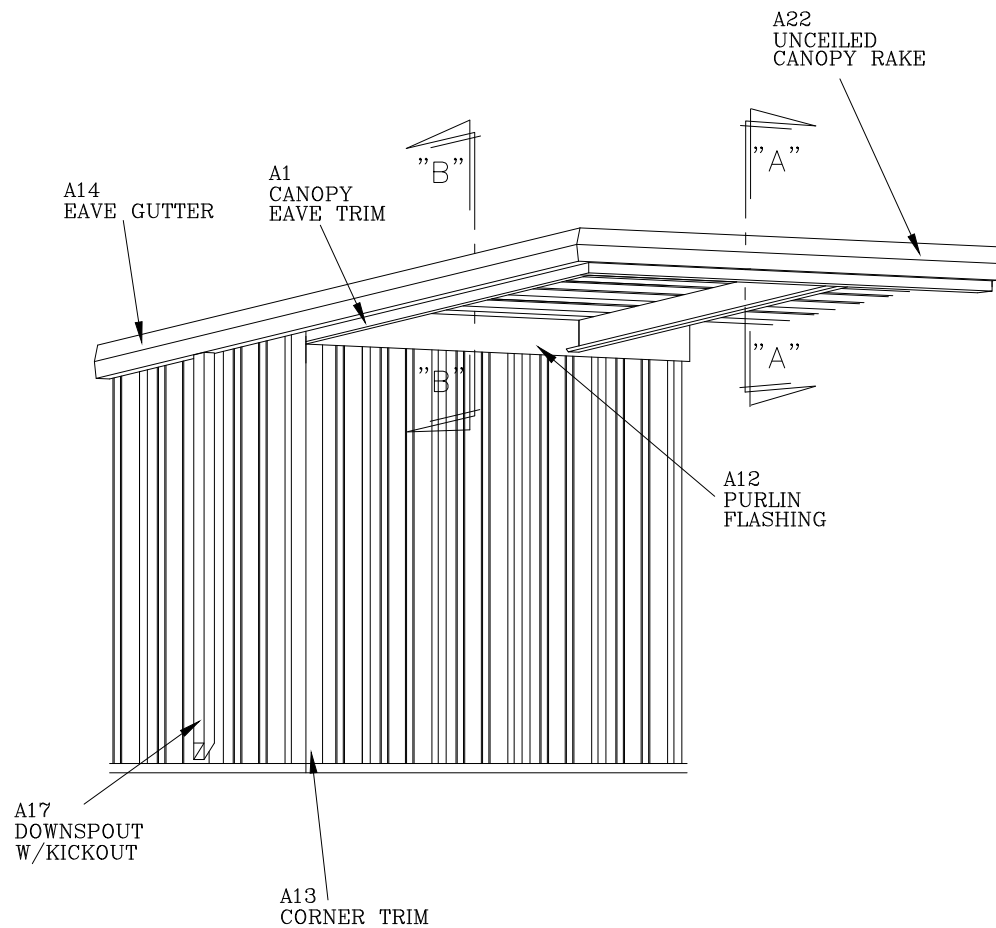


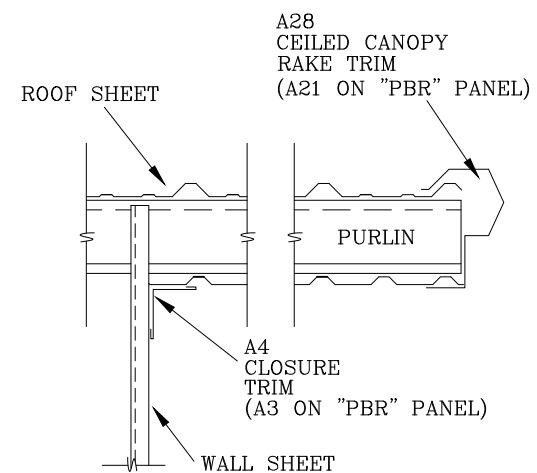
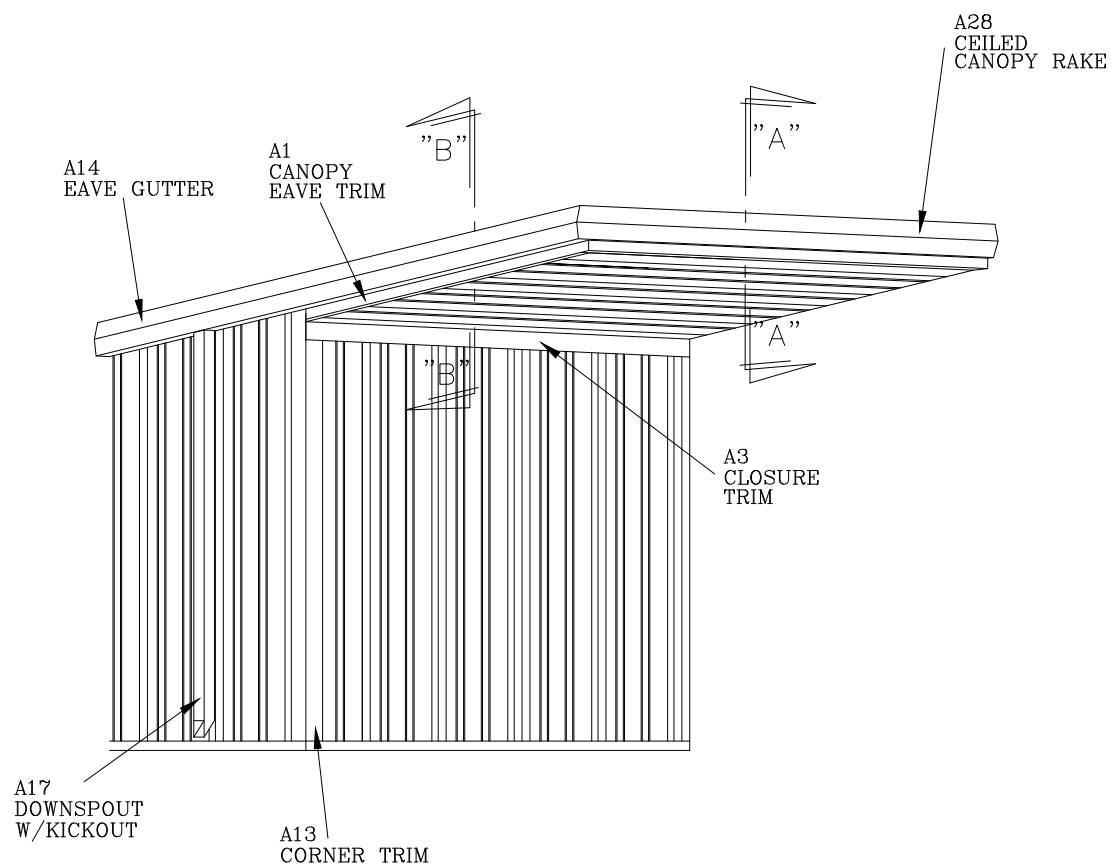
SECTION "A-A"



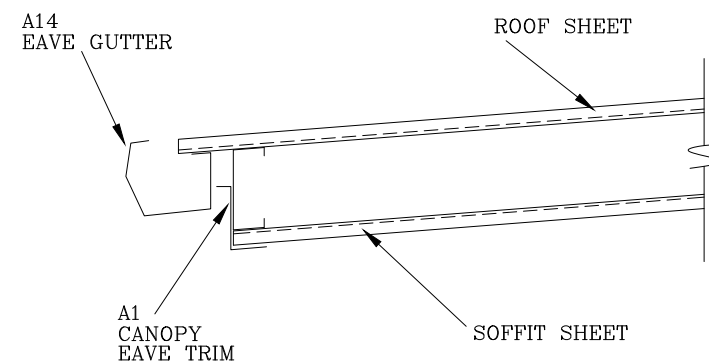
SECTION "B-B"

		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-8849		
STANDARD INSTALLATION OF TRIM ON SIDEWALL EXTENSIONS WITHOUT		
SOFFIT		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 4

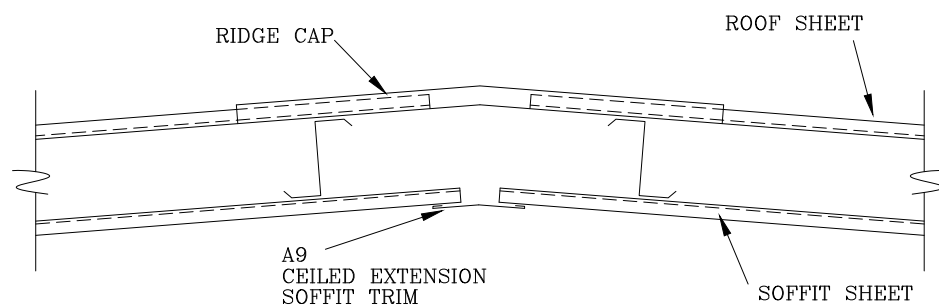




SECTION "A-A"

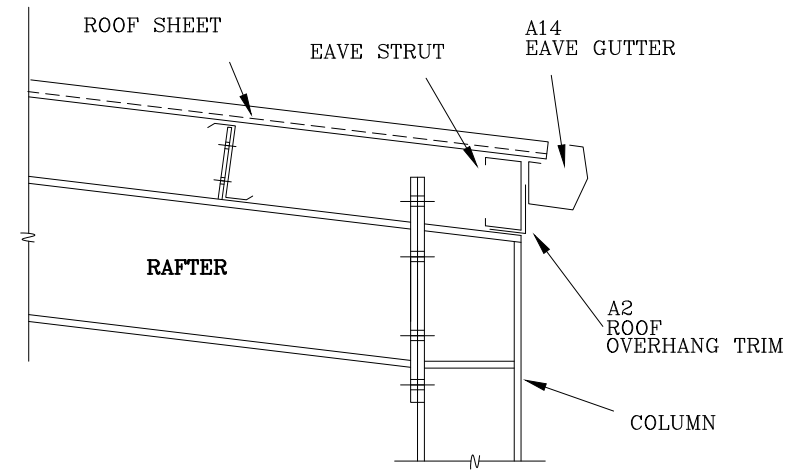
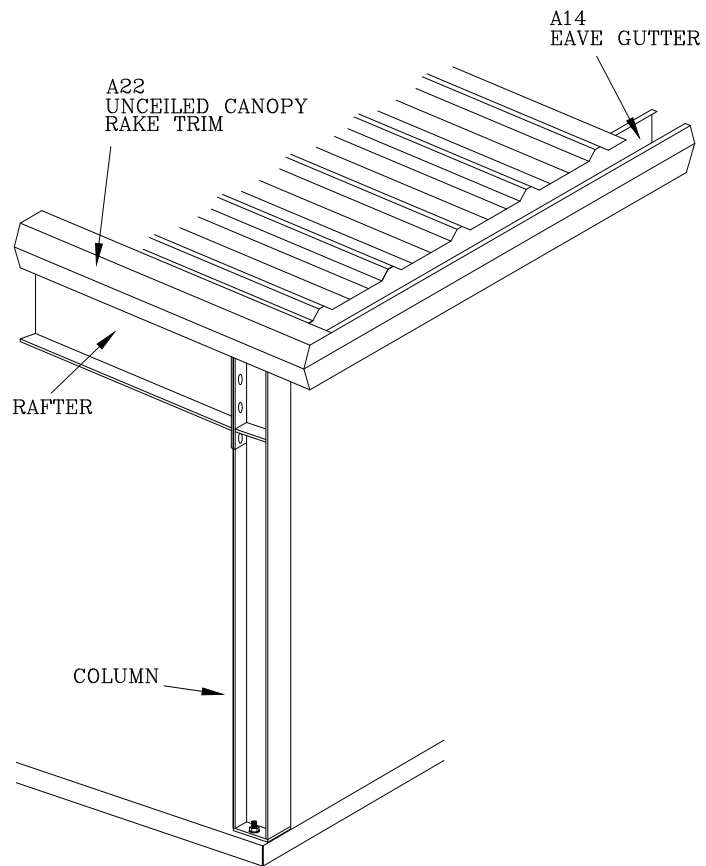


SECTION "B-B"

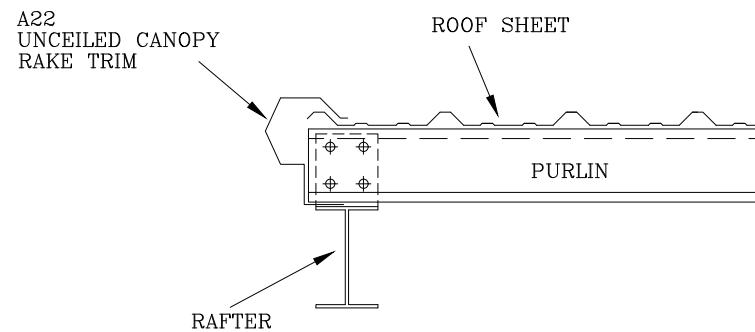


DETAIL "A"

900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-5849		
STANDARD INSTALLATION OF TRIM ON ENDWALL EXTENSIONS WITH		
SOFFIT		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 6

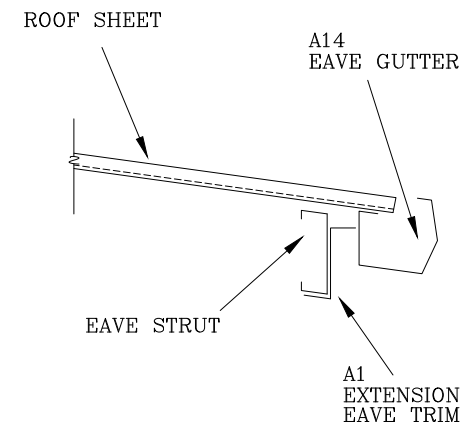
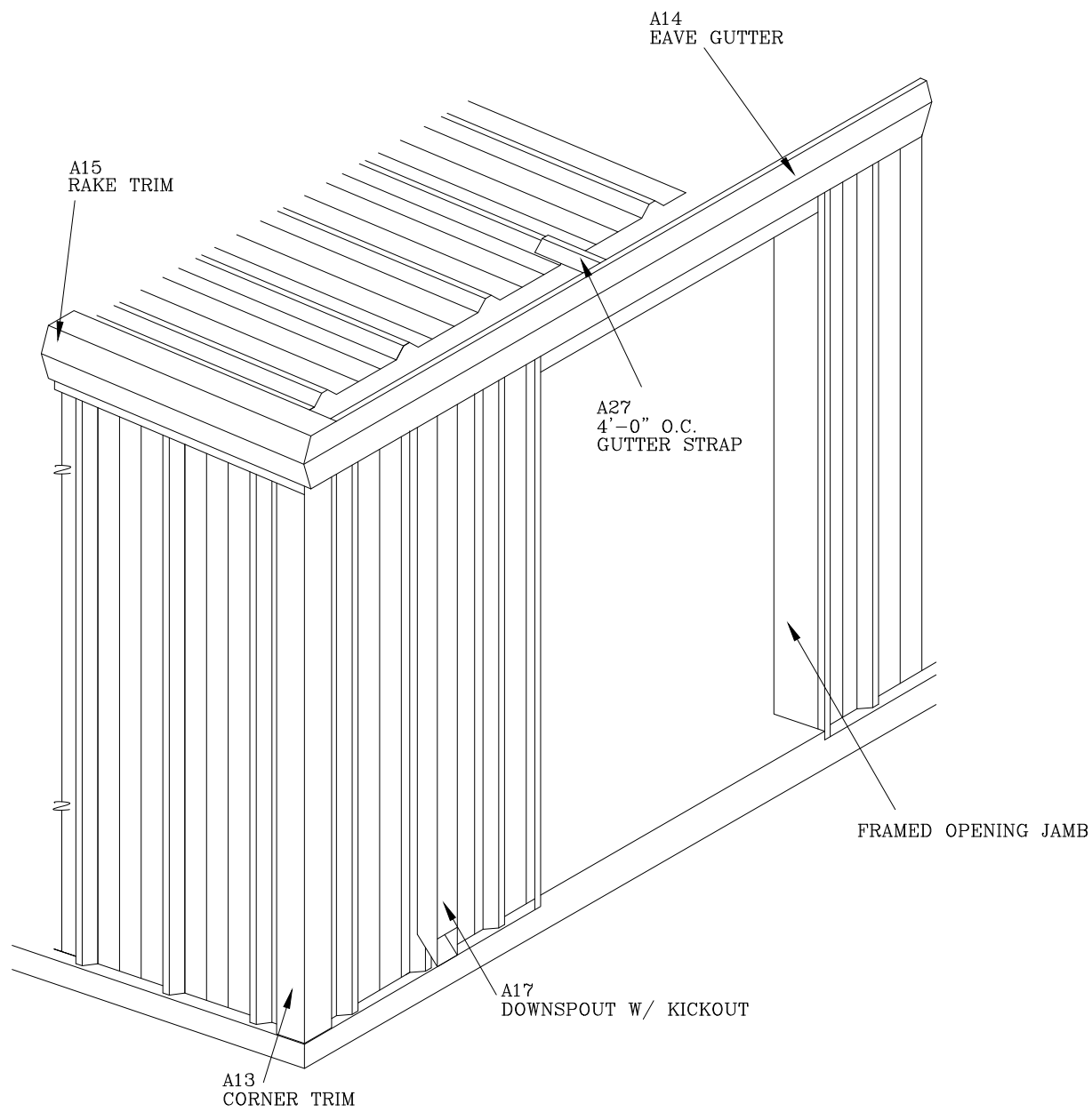


SECTION THROUGH SIDEWALL



SECTION THROUGH ENDWALL

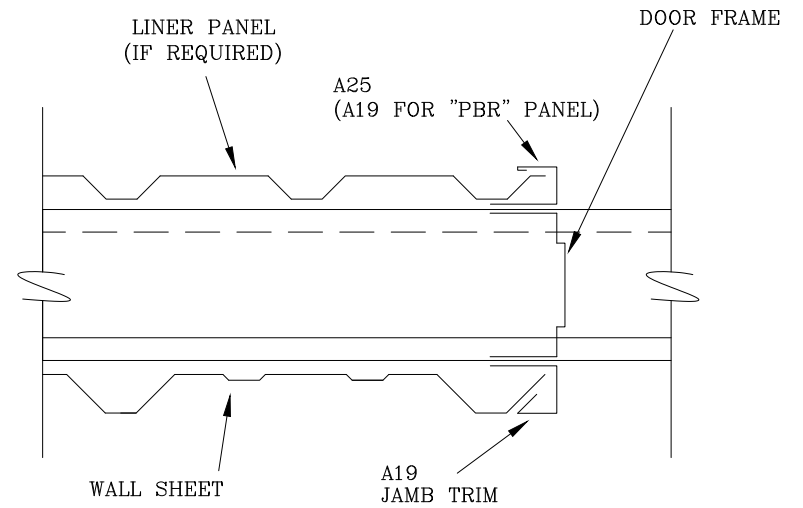
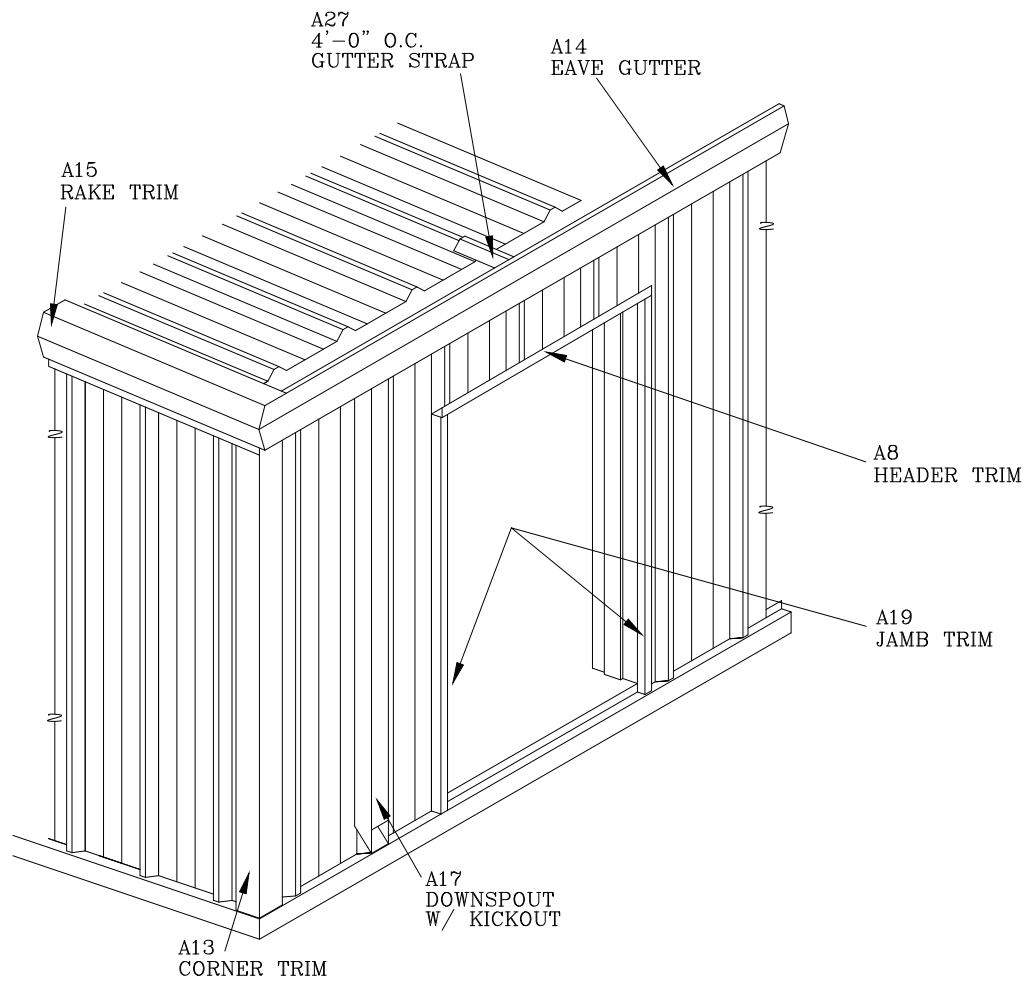
 ATHENS BUILDING CORPORATION 900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-5849		
STANDARD INSTALLATION OF TRIM ON		
A BUILDING WITH OPEN WALLS		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 7



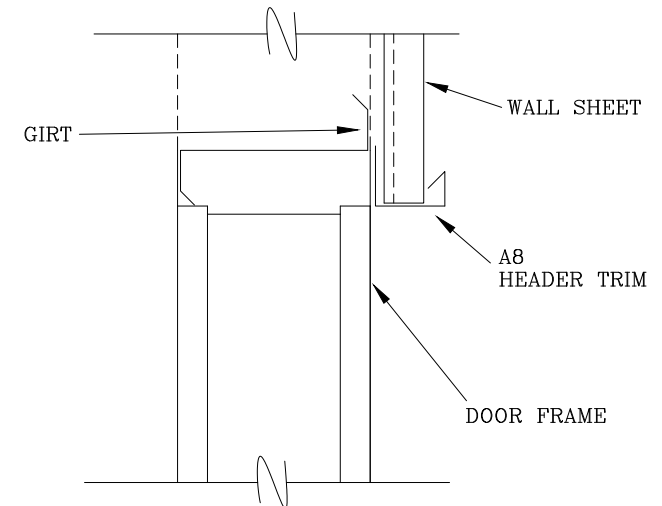
SECTION THROUGH FRAMED OPENING

STANDARD INSTALLATION OF TRIM ON
SHEETED BUILDINGS WITH OPEN WALL
AREAS TO THE ROOF.

 900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON		
SHEETED BUILDINGS WITH OPEN		
WALL AREAS TO THE ROOF		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 8

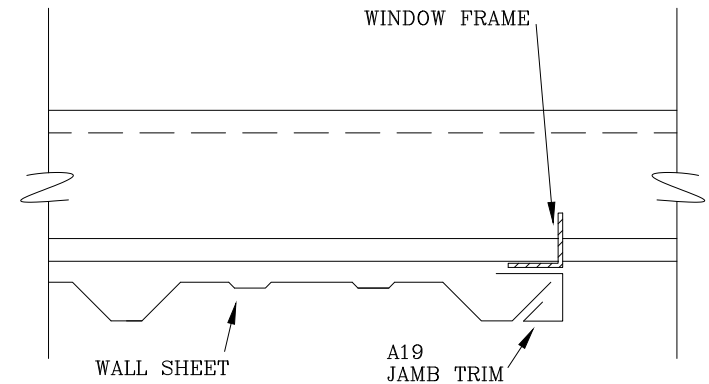
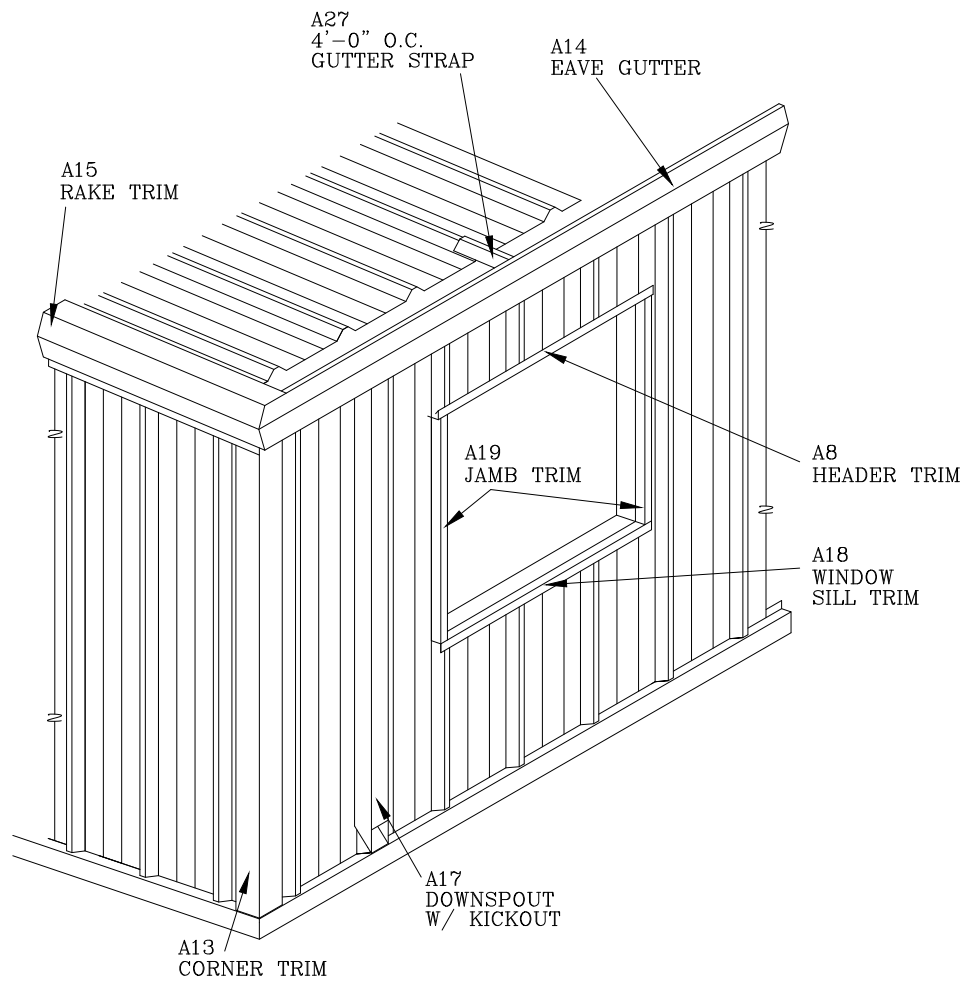


TOP VIEW

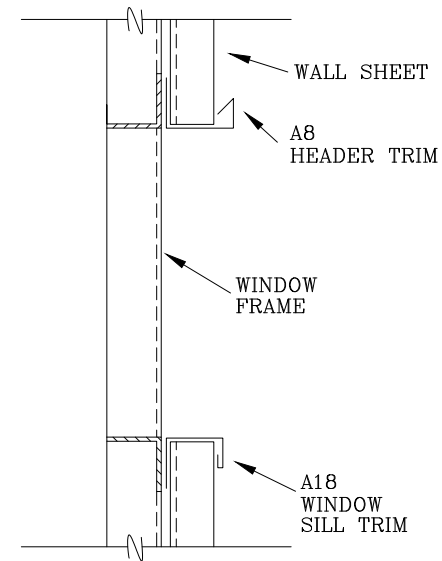


SIDE VIEW

		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8249		
STANDARD INSTALLATION OF TRIM ON REVERSIBLE DOOR FRAMES		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 9

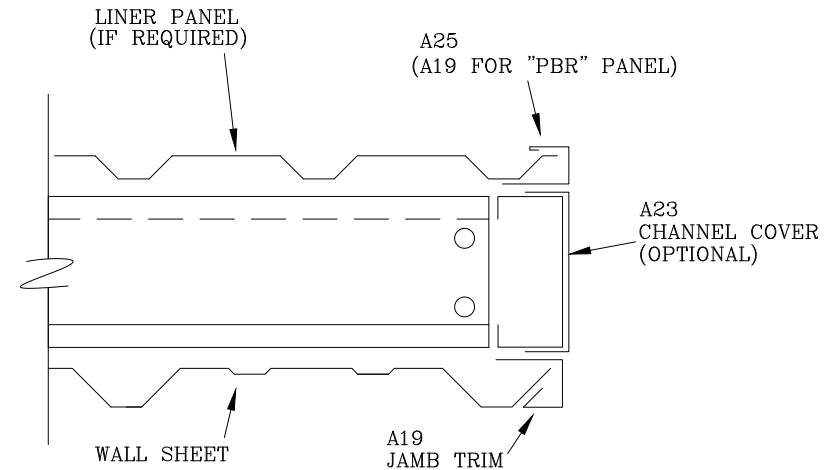
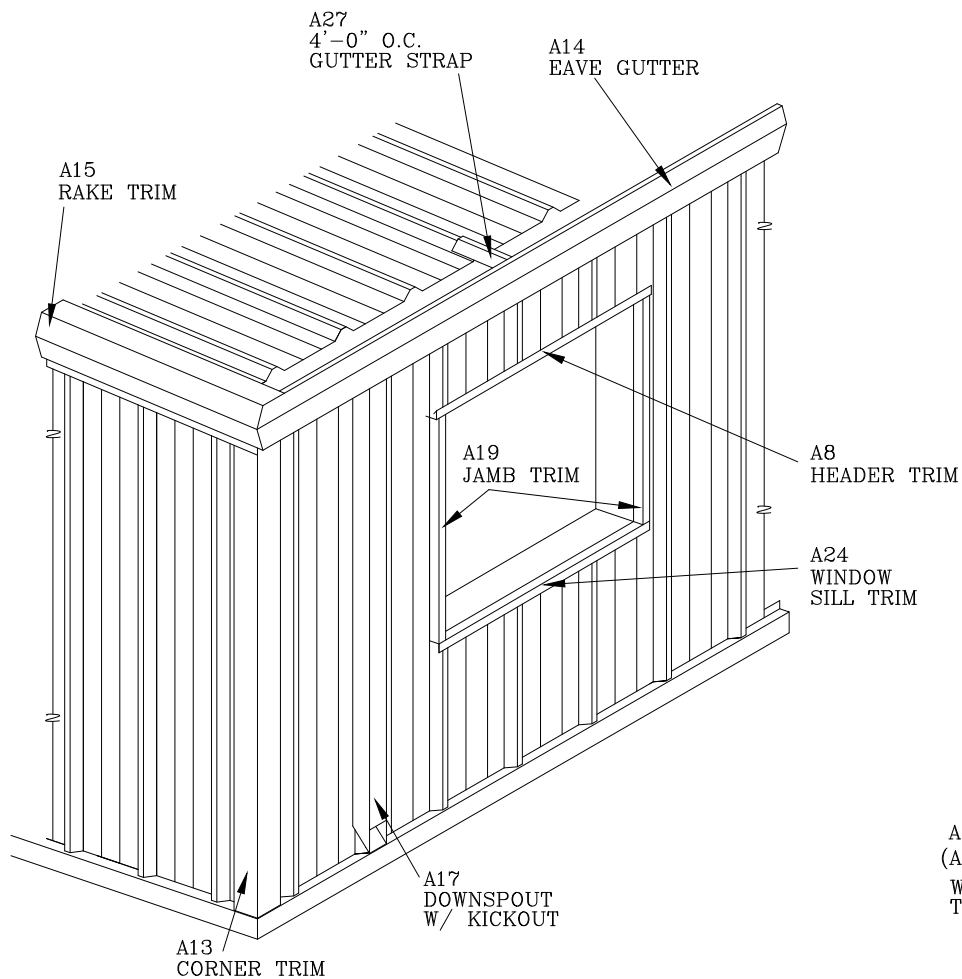


TOP VIEW

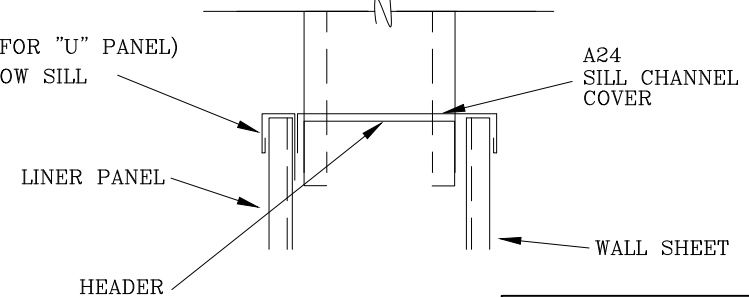
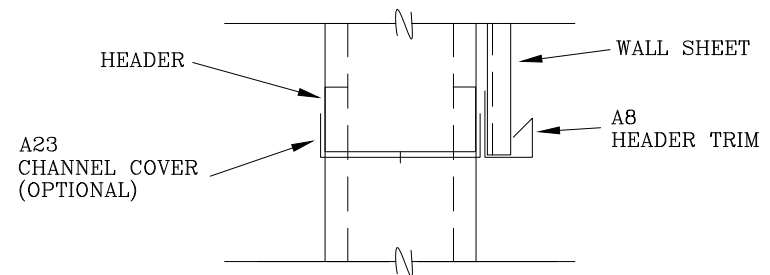


SIDE VIEW

		
800 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-5849		
STANDARD INSTALLATION OF TRIM ON		
FRAMED OPENINGS FOR ALUMINUM		
WINDOWS, LOUVERS, ETC.		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 10

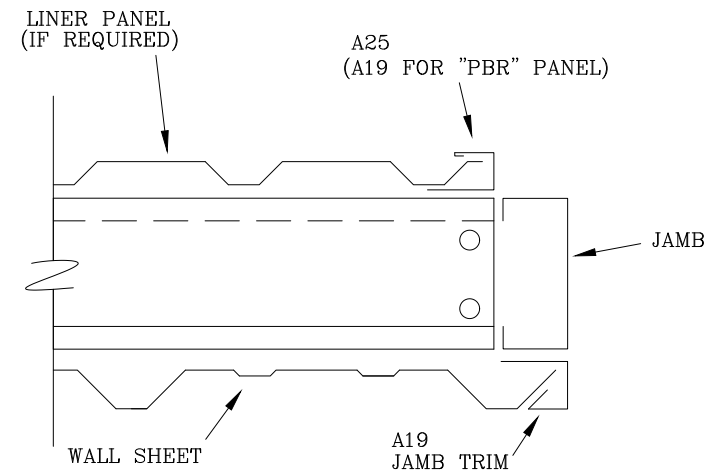
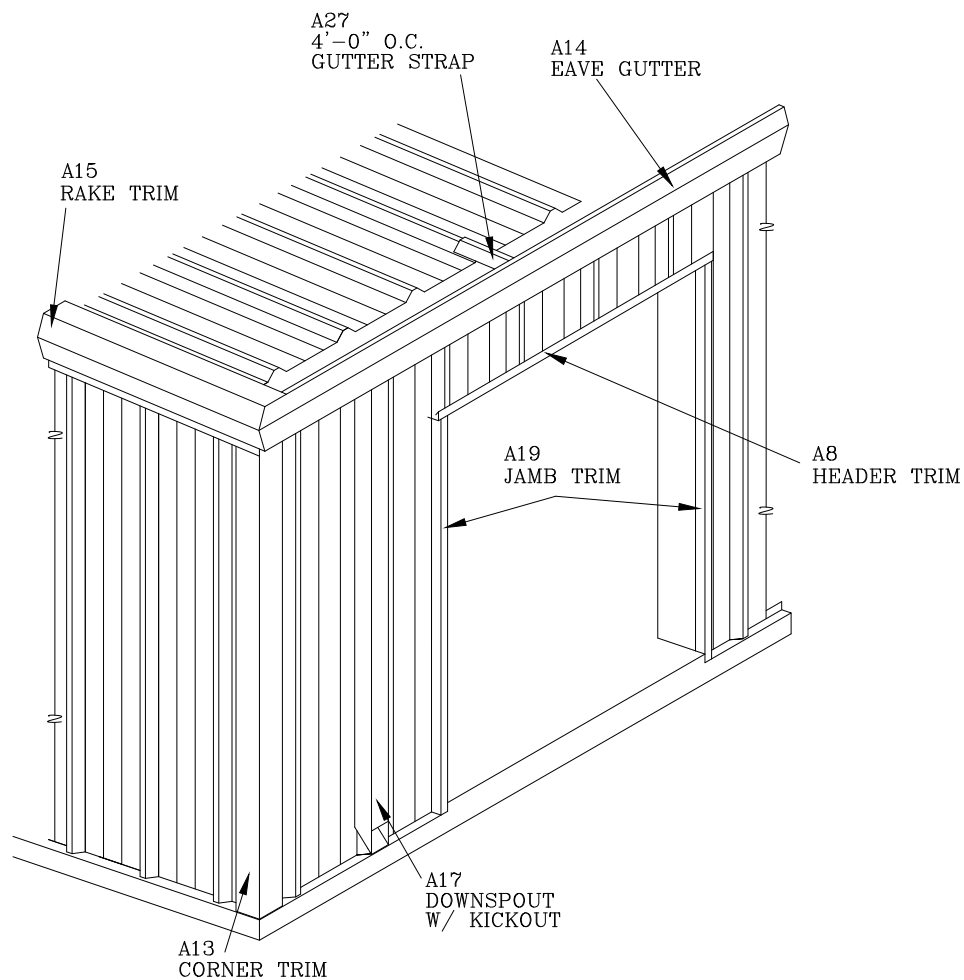


TOP VIEW

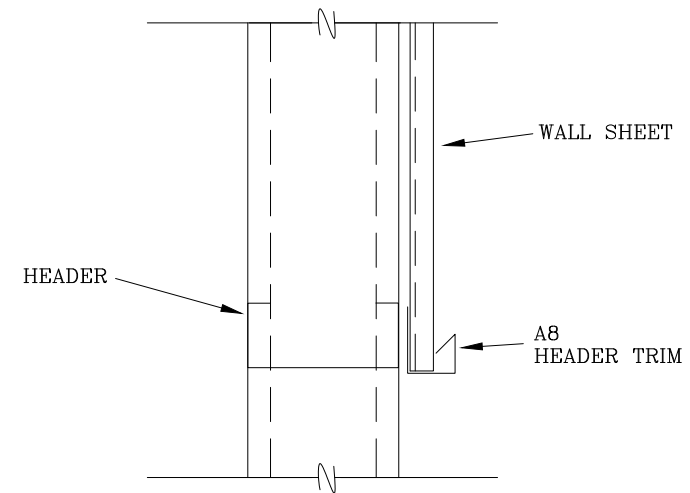


SIDE VIEW

900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON FRAMED OPENINGS FOR ALUMINUM WINDOWS, PLATE GLASS, ETC.		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 11

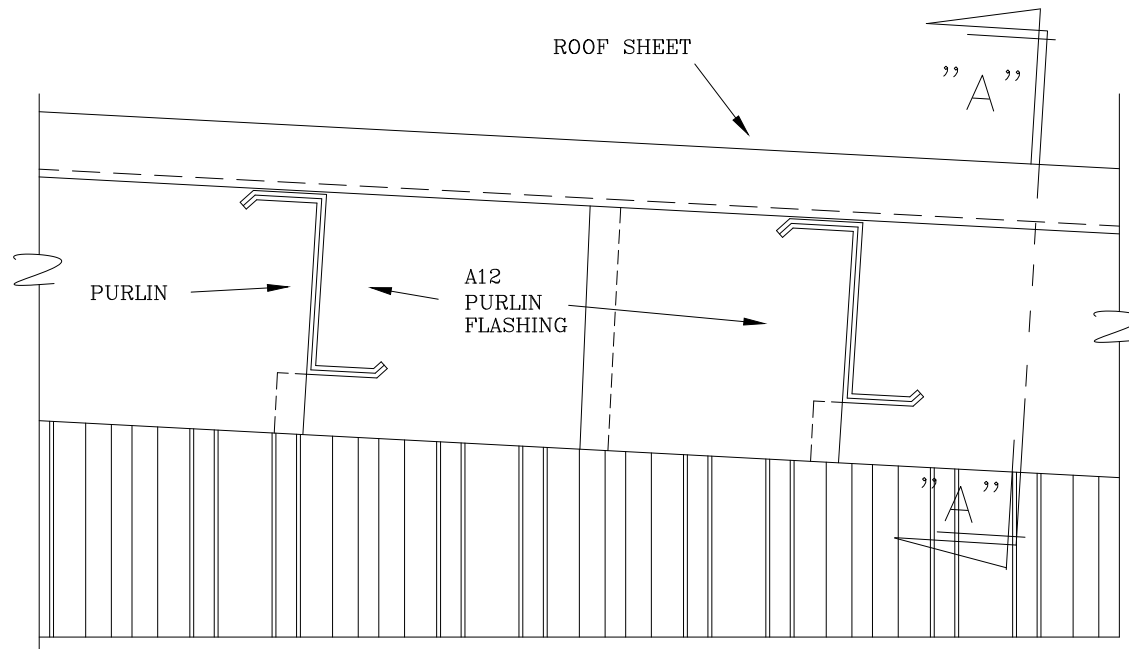


TOP VIEW

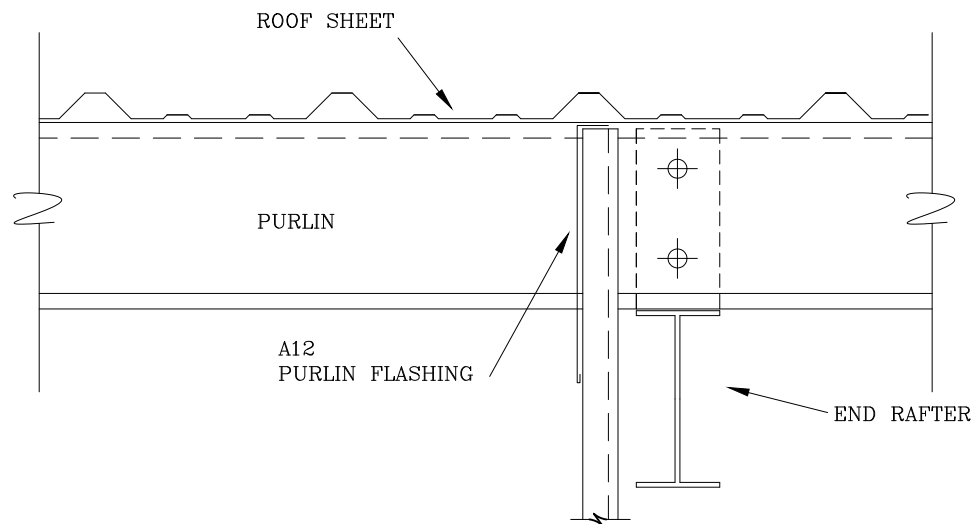


SIDE VIEW

		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-8249		
STANDARD INSTALLATION OF TRIM ON		
FRAMED OPENINGS FOR OVERHEAD		
DOORS		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 12

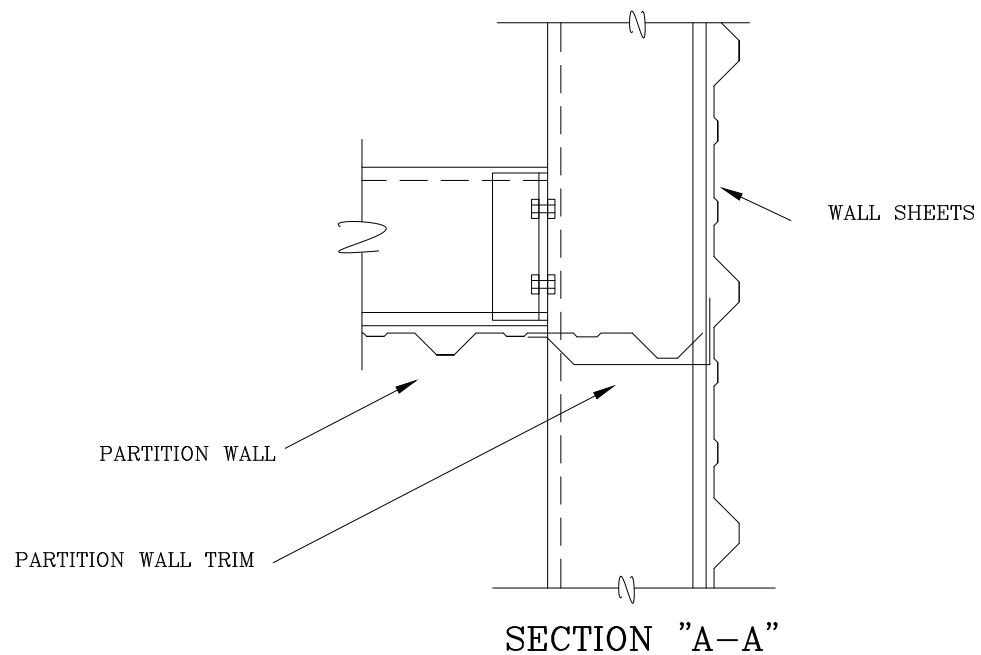
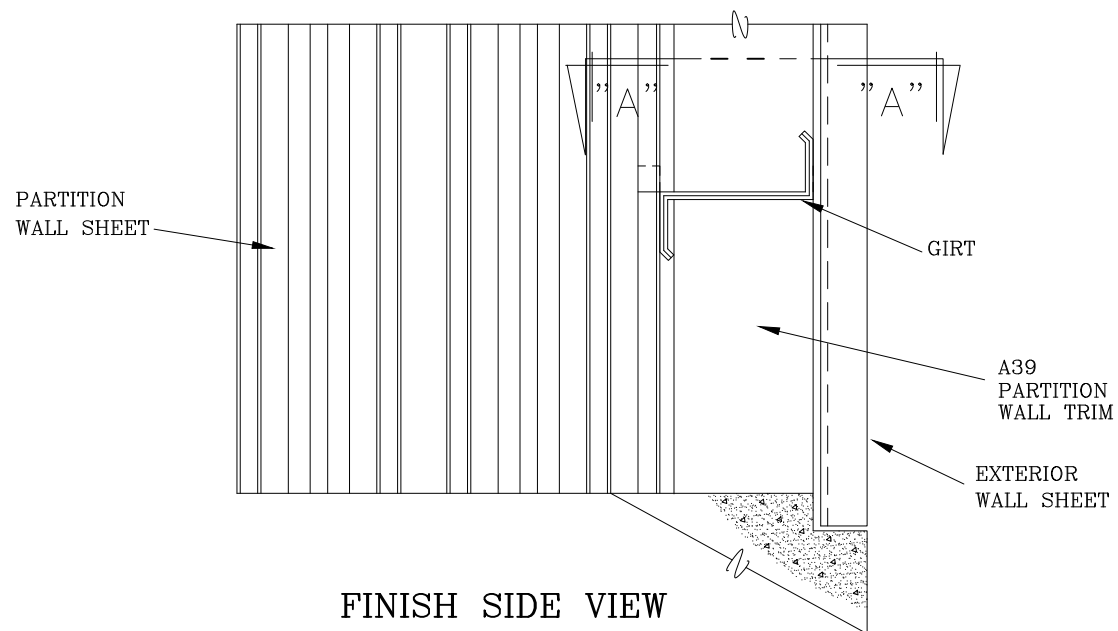


FINISH SIDE VIEW

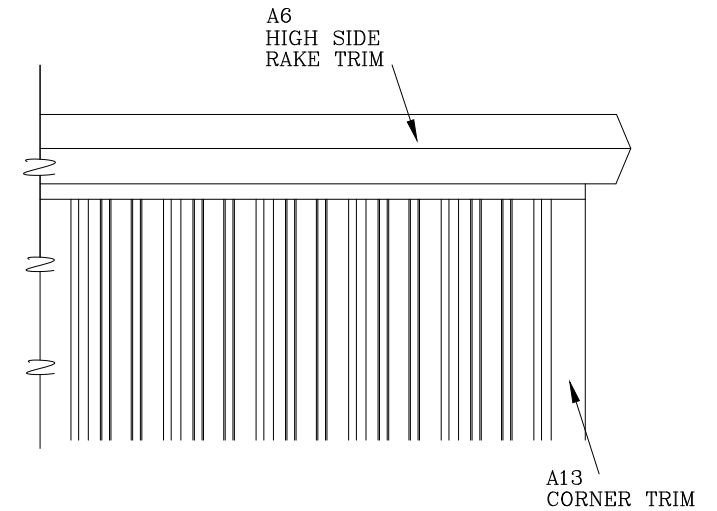
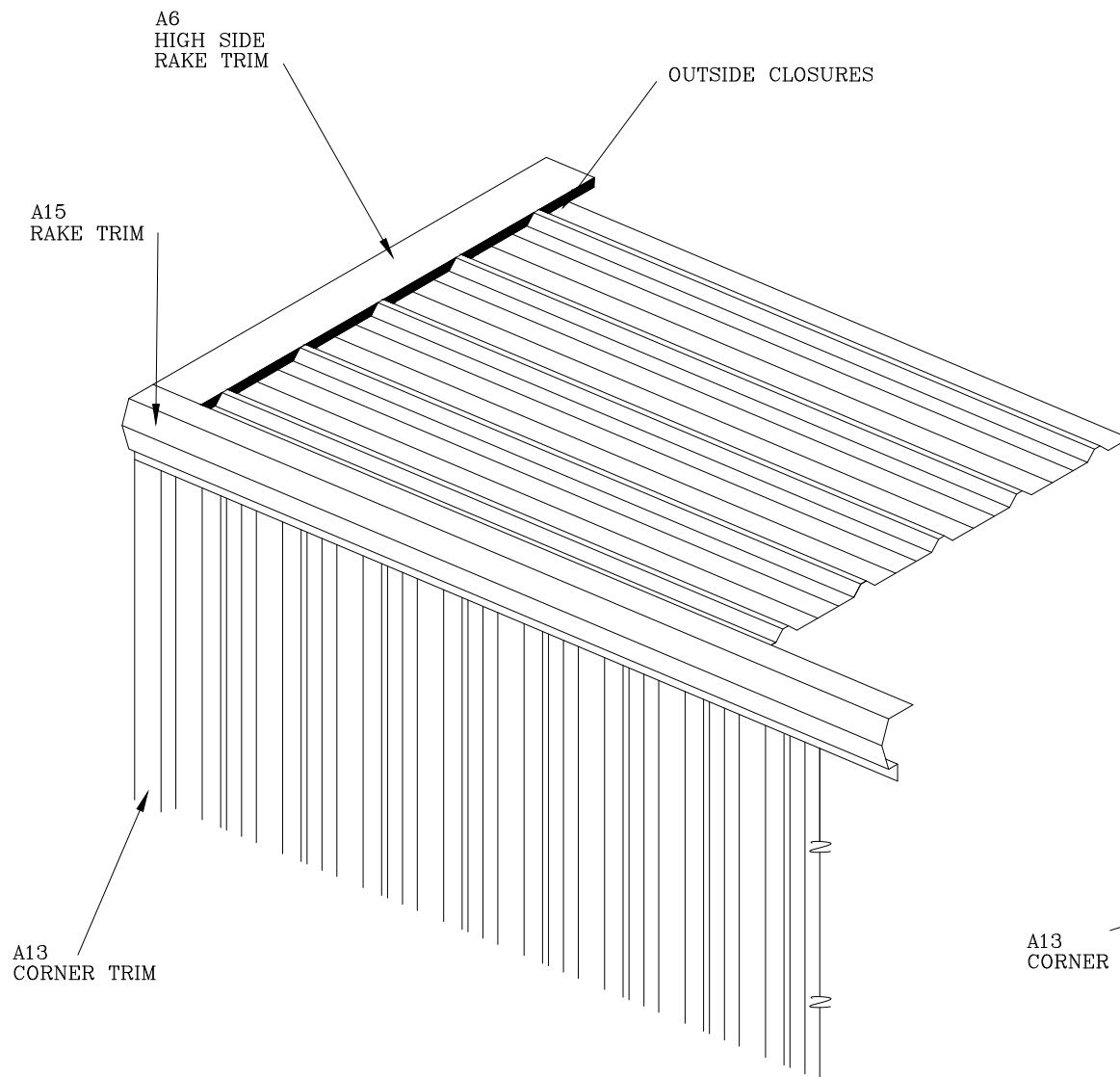


SECTION "A-A"

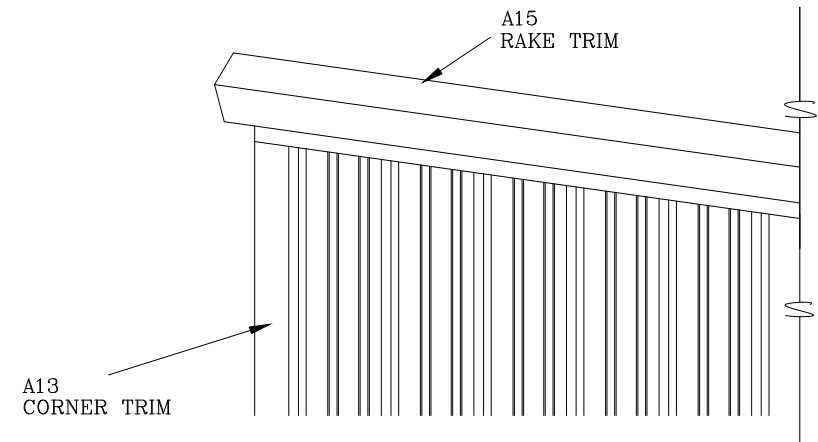
		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON		
BUILDINGS WITH PARTITION WALLS		
TO THE ROOF		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 13



		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-5849		
STANDARD INSTALLATION OF TRIM ON		
PARTITION WALLS		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 14

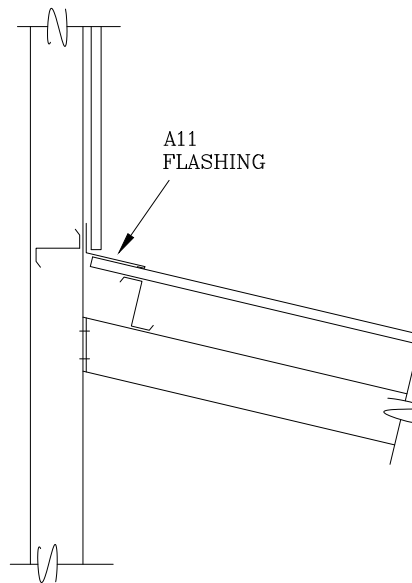
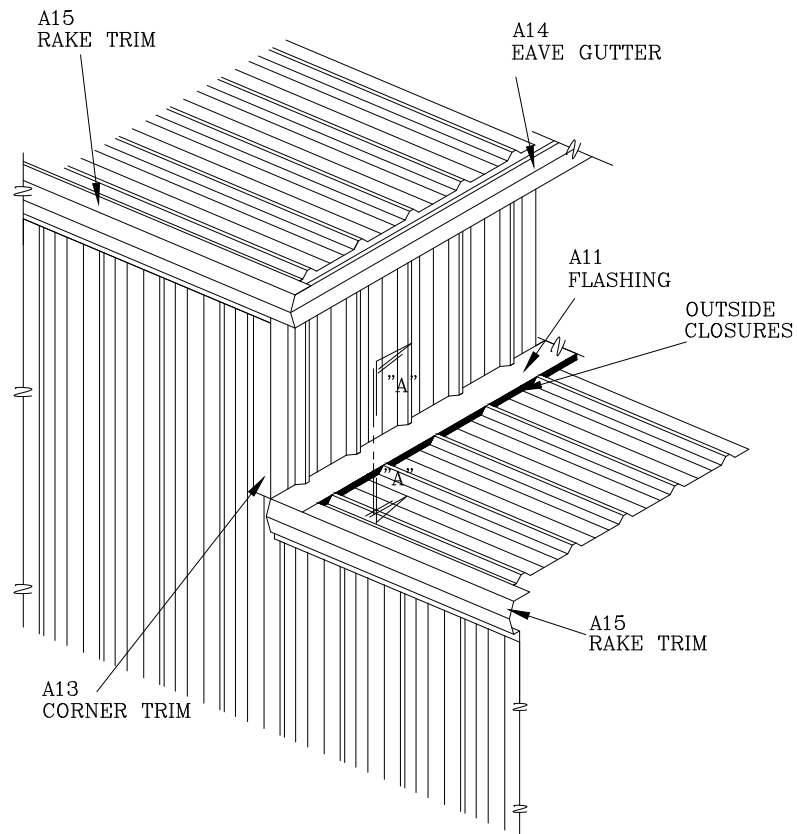


PARTIAL HIGH SIDEWALL ELEVATION

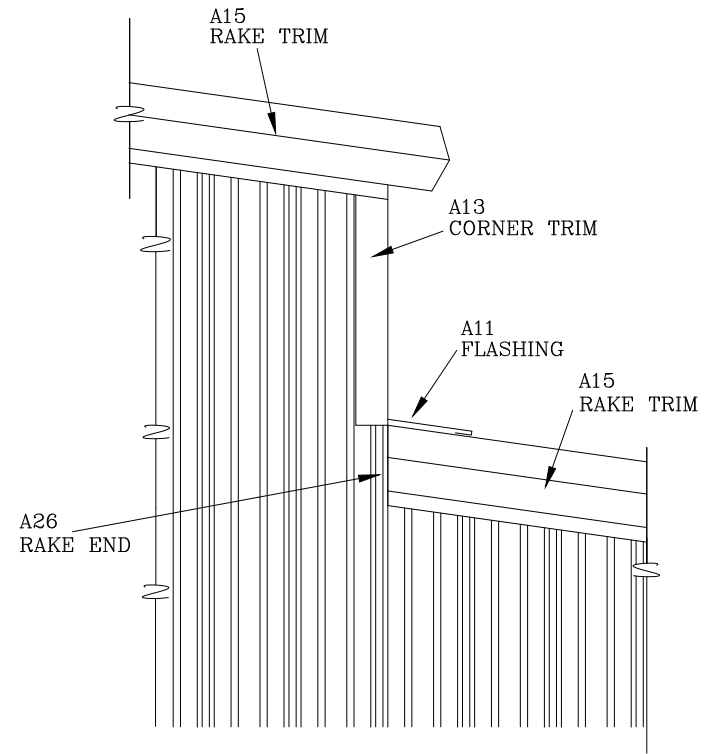


PARTIAL ENDWALL ELEVATION

 ATHENS BUILDING CORPORATION 900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON A SINGLE SLOPE BUILDING		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 15

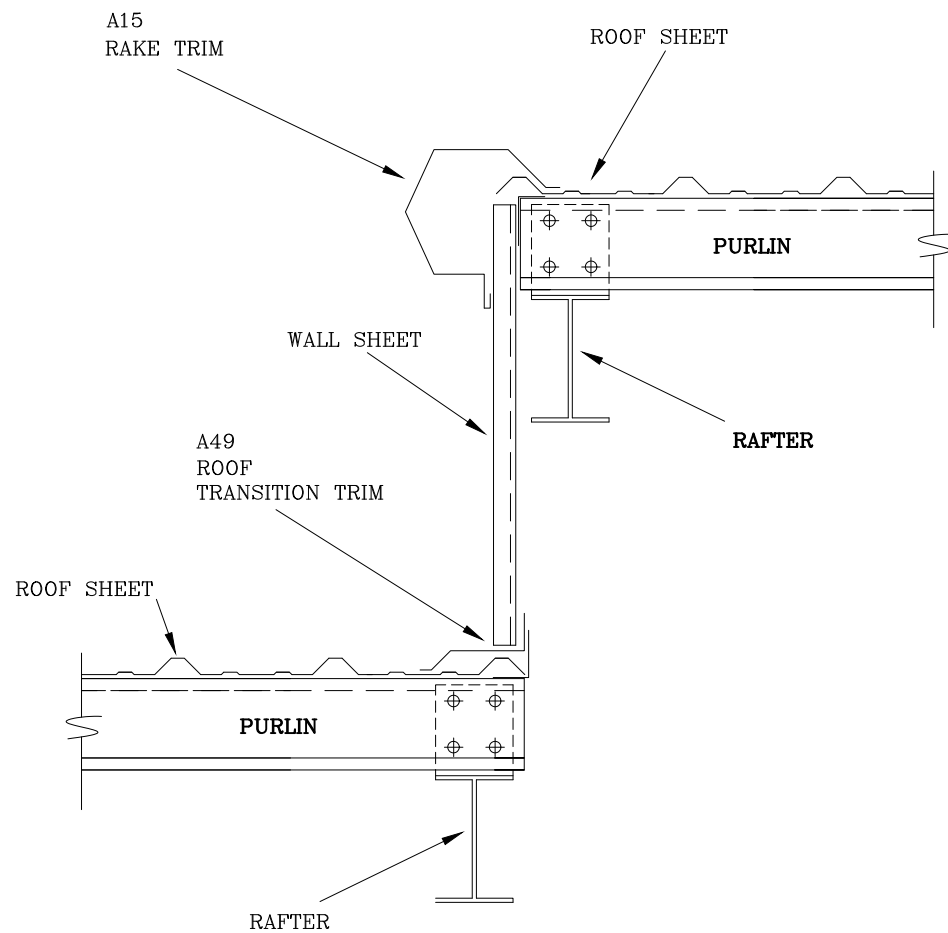
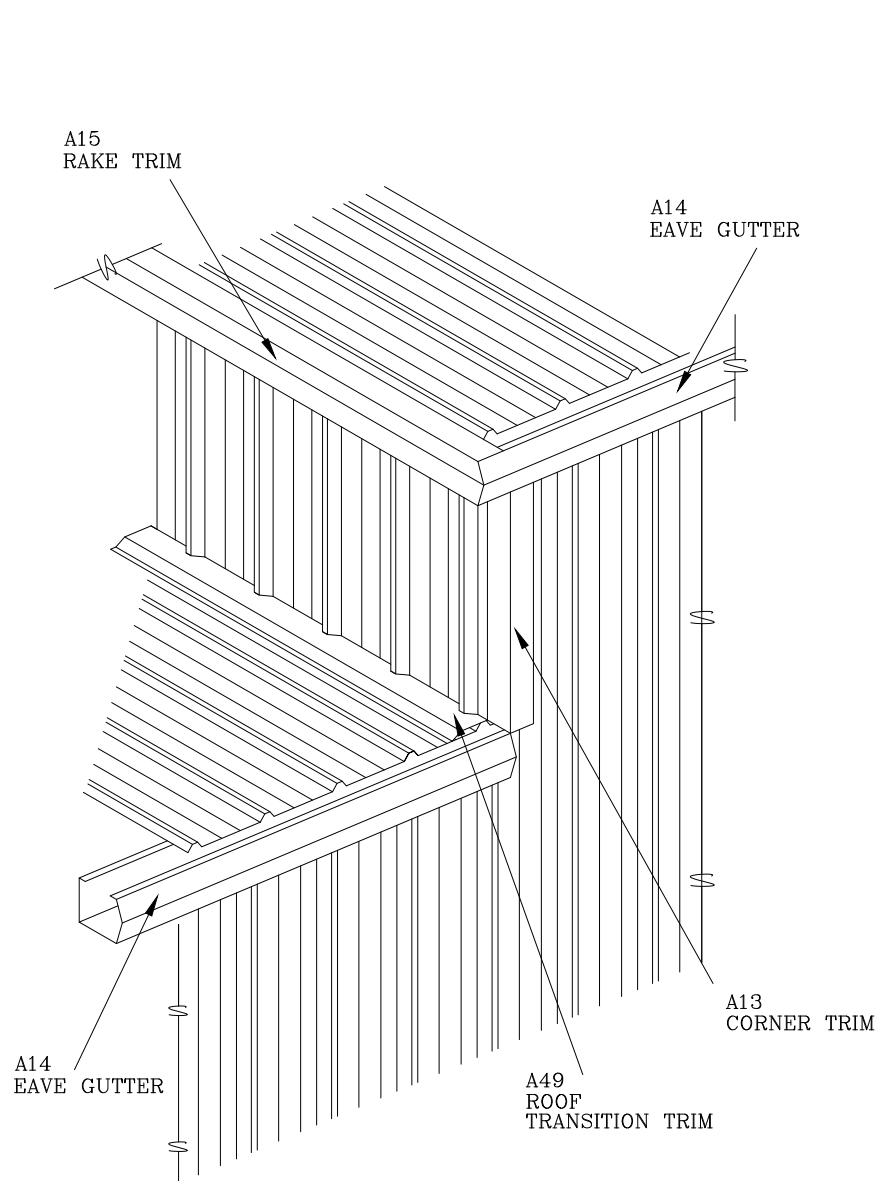


SECTION "A-A"



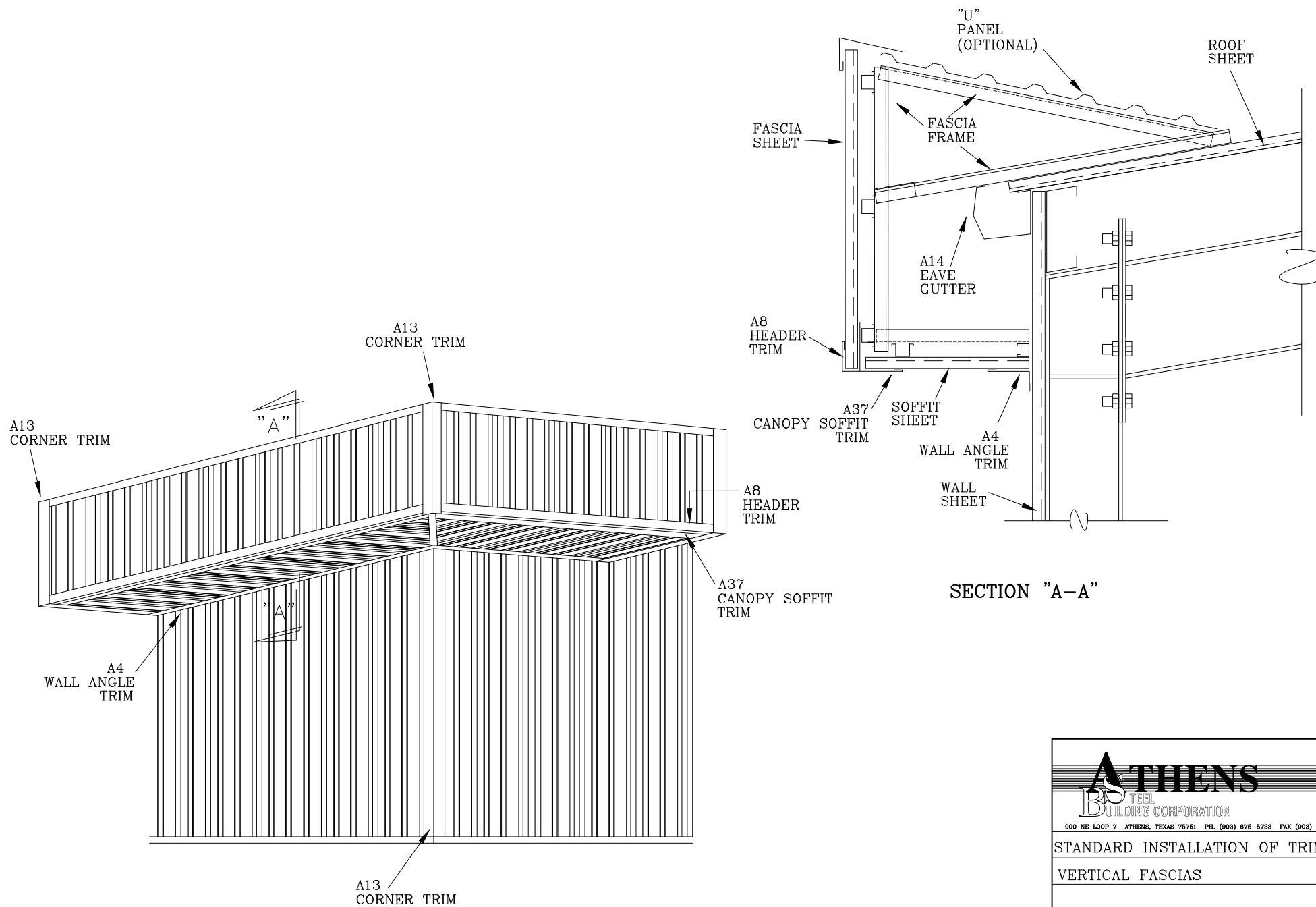
PARTIAL ENDWALL ELEVATION

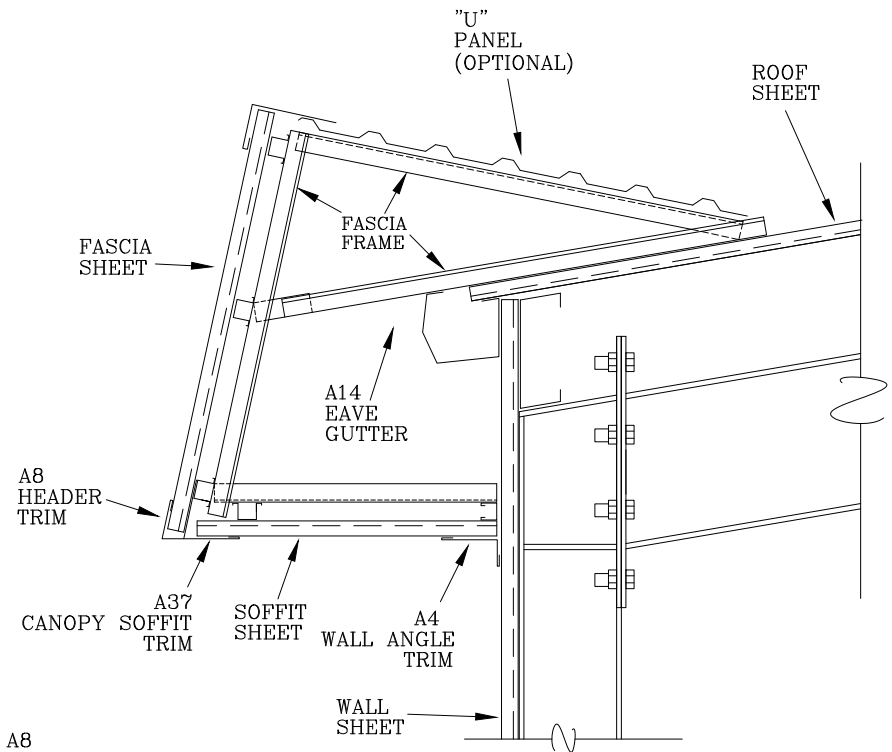
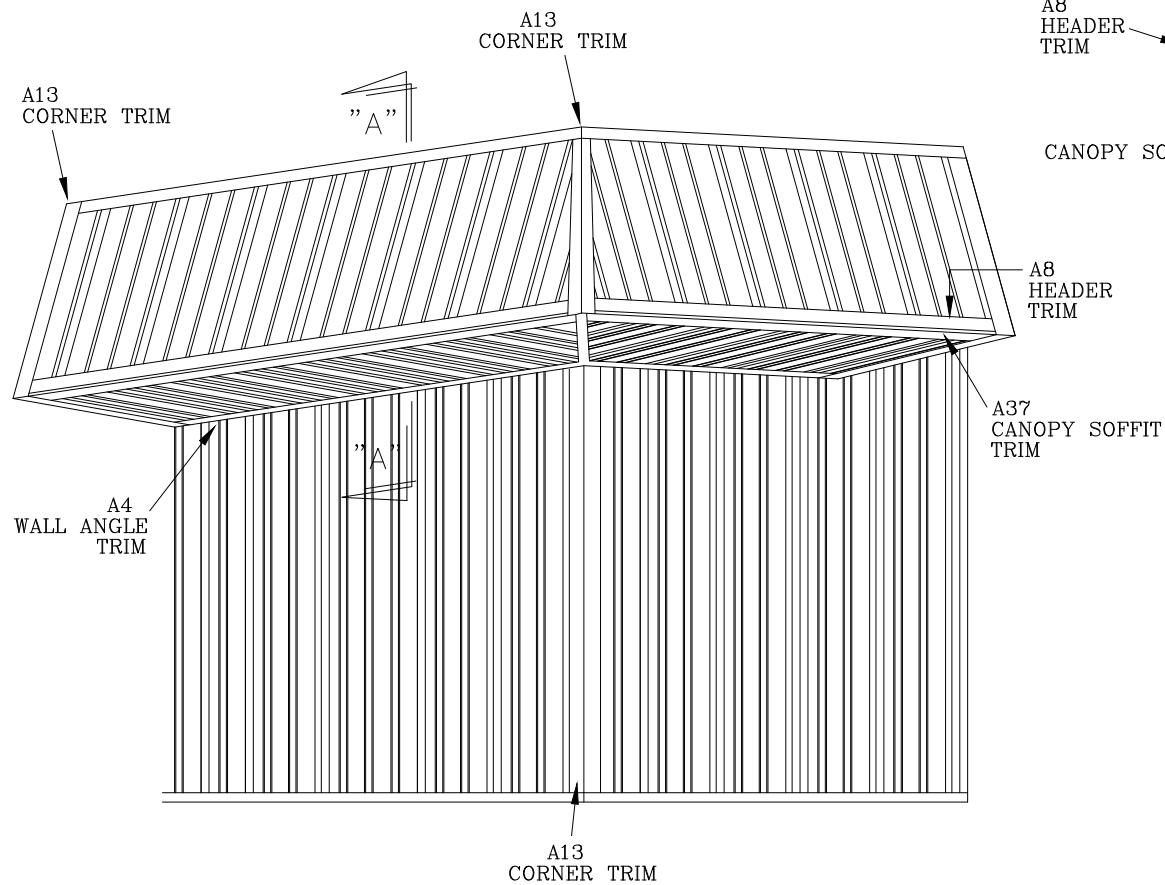
		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 675-5733 FAX (903) 675-5849		
STANDARD INSTALLATION OF TRIM ON BUILDINGS WITH A SHED ATTACHED TO THE SIDEWALL		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 16



PARTIAL SECTION THROUGH BUILDING

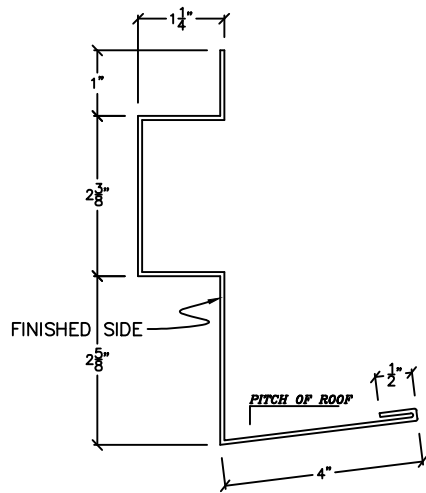
		
900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON BUILDINGS WITH EAVE HEIGHT		
CHANGES AT THE ENDWALL		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 17





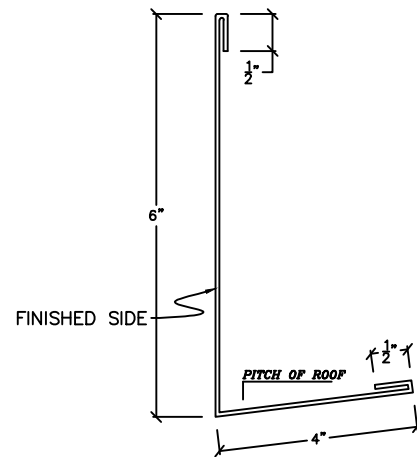
SECTION "A-A"

 900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (903) 875-5733 FAX (903) 875-8849		
STANDARD INSTALLATION OF TRIM ON MANSARD FASCIAS		
SCALE: NTS	DRAWN BY: JG	TRIM DIAGRAM
DATE: 11/18/08	APPROVED:	PAGE 19



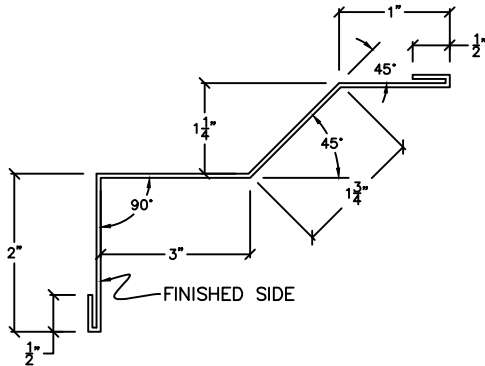
A
#1

CANOPY EAVE TRIM



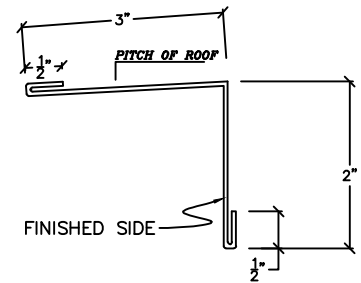
A
#2

ROOF OVERHANG TRIM



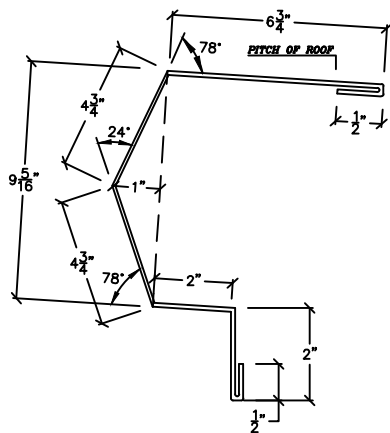
A
#3

WALL CLOSURE TRIM



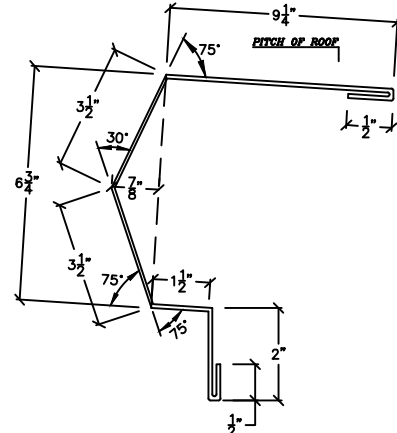
A
#4

WALL ANGLE TRIM



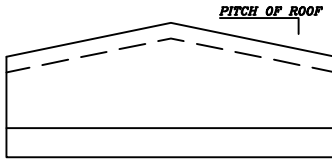
A
#5

S.S.R. HIGH SIDE RAKE



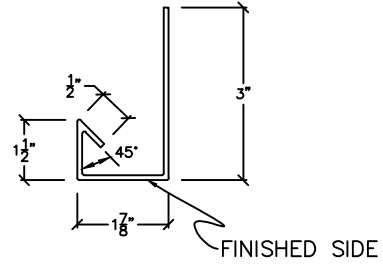
A
#6

HIGH SIDE RAKE TRIM



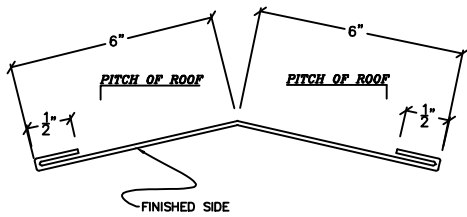
A
#7

PEAK BOX



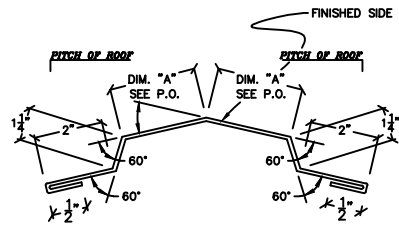
A
#8

HEADER TRIM



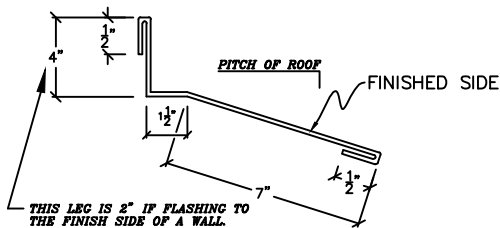
A
#9

CEILED EXTENSION SOFFIT TRIM



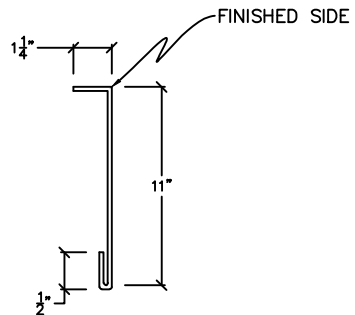
A
#10

S.S.R. RIDGE ROW



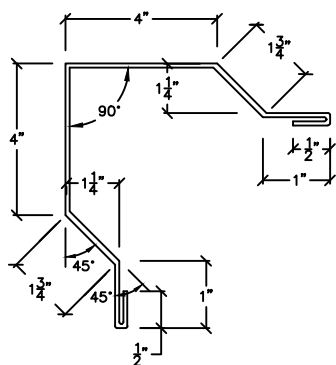
A
#11

LEAN-TO FLASHING FOR SPLIT WALLS

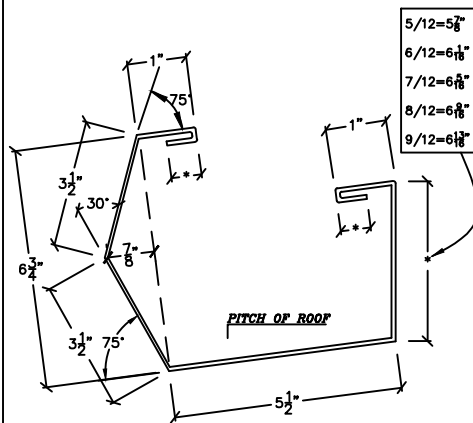


A
#12

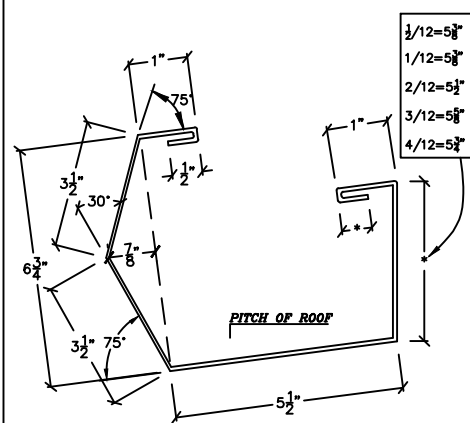
PURLIN FLASHING 8"



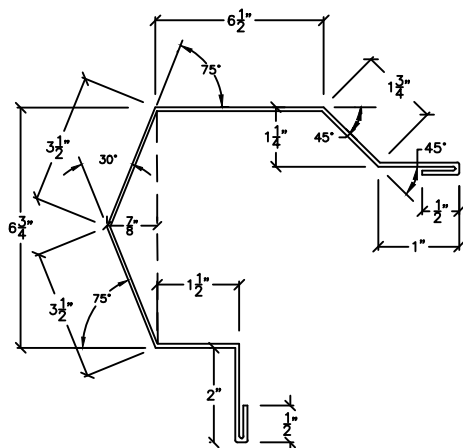
CORNER TRIM



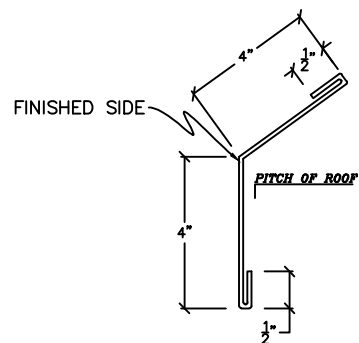
EAVE GUTTER



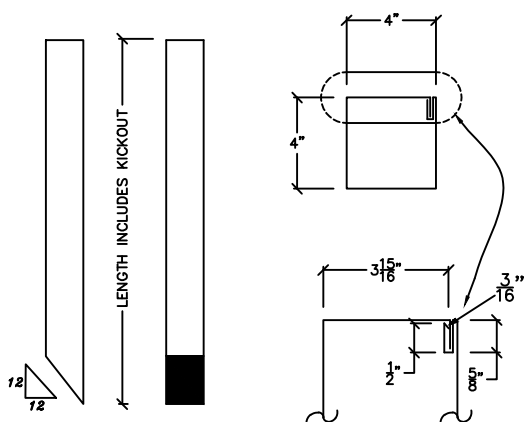
EAVE GUTTER



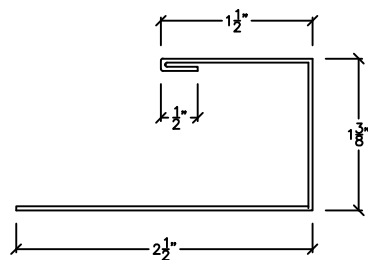
RAKE TRIM



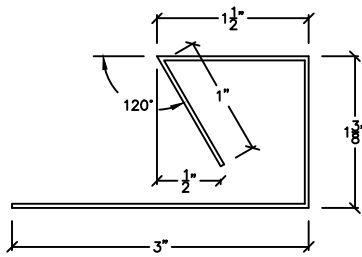
EAVE TRIM



STD EAVE DOWNSPOUT

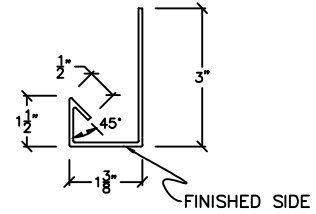


WINDOW SILL TRIM



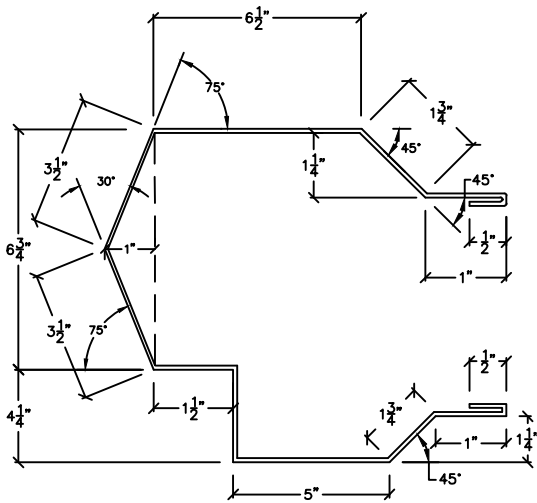
A
#19

DOOR JAMB TRIM



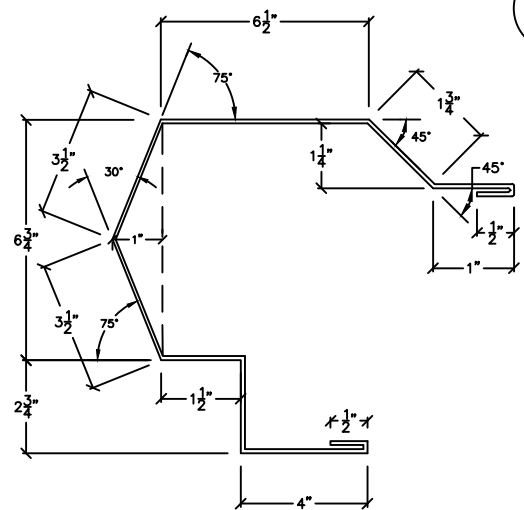
A
#20

HEADER TRIM "U" PANEL



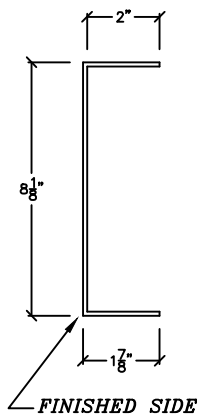
A
#21

CEILED CANOPY RAKE 8" "R" PANEL



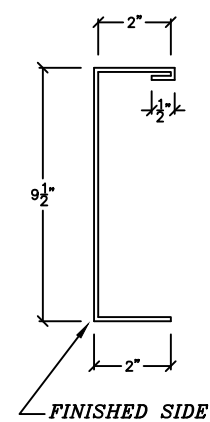
A
#22

UNCEILED CANOPY RAKE 8" "R" PANEL



A
#23

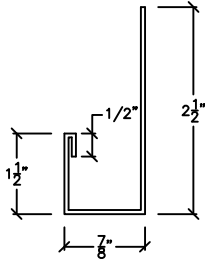
SPECIAL CHANNEL COVER 8" CEE



A
#24

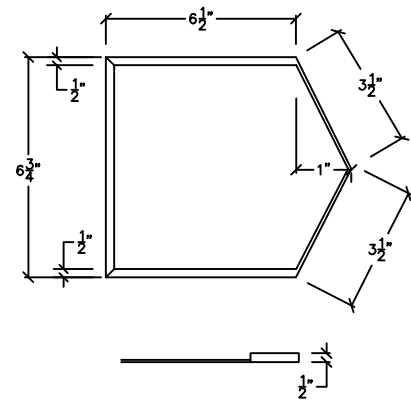
SPECIAL SILL COVER 8" CEE

A
#25



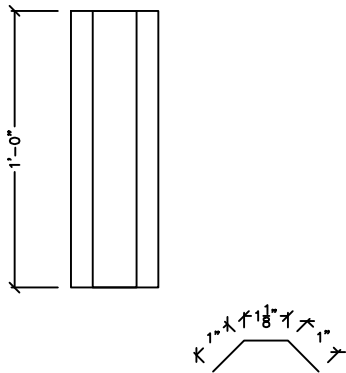
DOOR JAM TRIM FOR 3/4" RIB

A
#26



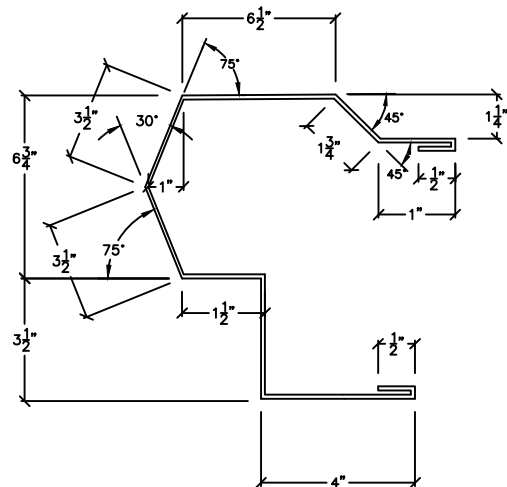
RAKE END

A
#27



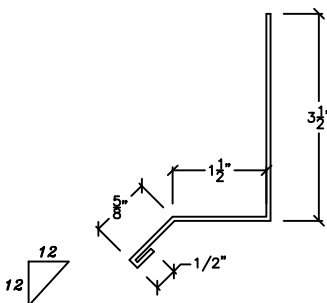
GUTTER STRAP

A
#28



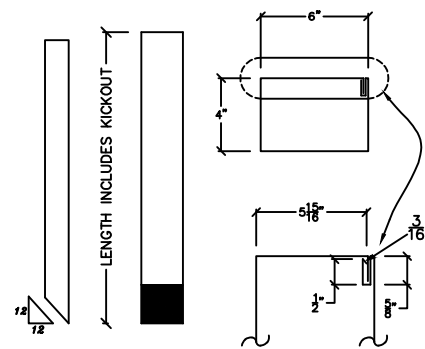
CEILED CANOPY RAKE 8"
"R" ROOF/REV."M" & L-12 SOFFIT

A
#29

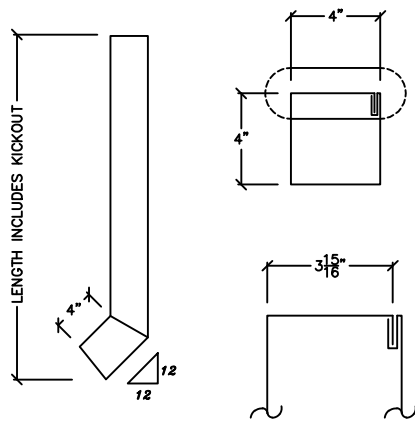


BASE TRIM

A
#30

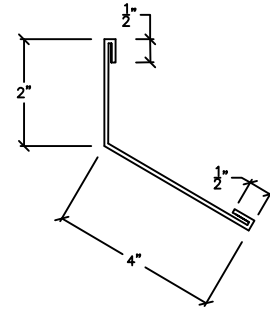


4" X 6" EAVE DOWNSPOUT



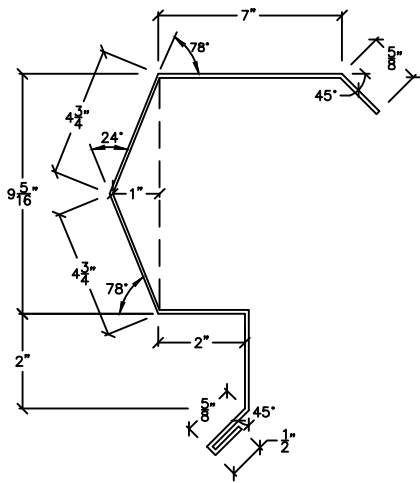
OPTIONAL DOWNSPOUT

**A
#31**



SOFFIT SUPPORT TRIM
24 GA. MINIMUM

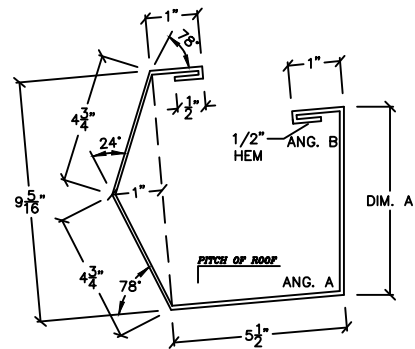
**A
#32**



S.S.R. RAKE TRIM UD-DL-BL

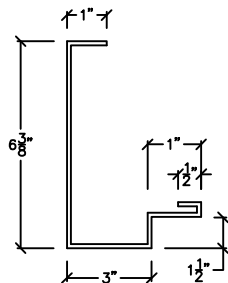
**A
#33**

MARK	SLOPE	DIM. A	ANGLE A	ANGLE B
A34A	1/4:12	6"	91°	89°
A34B	1/2:12	6"	92°	88°
A34C	1:12	6"	95°	85°
A34D	2:12	6"	99°	81°
A34E	3:12	6 3/16"	104°	76°
A34F	4:12	6 5/16"	108°	72°
A34G	5:12	6 1/2"	113°	67°
A34H	6:12	6 11/16"	117°	63°



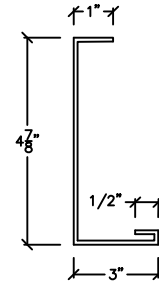
S.S.R. GUTTER UD-DL

**A
#34**



CANOPY GUTTER

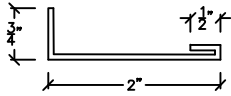
**A
#35**



CANOPY SIDE TRIM

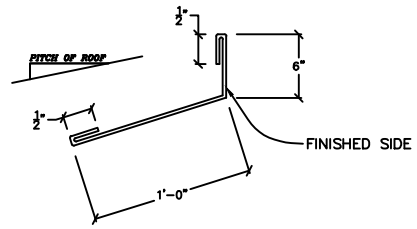
**A
#36**

A
#37



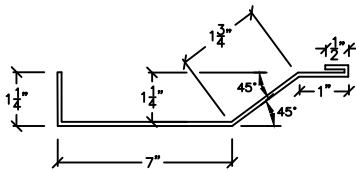
CANOPY SOFFIT TRIM @ WALL

A
#38



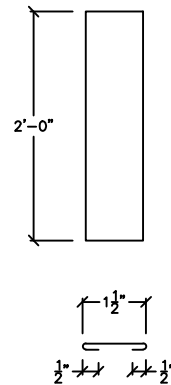
INSULATION SUPPORT
@ LEAN - TO

A
#39



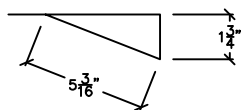
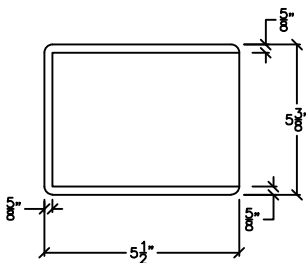
PARTITION WALL TRIM

A
#40



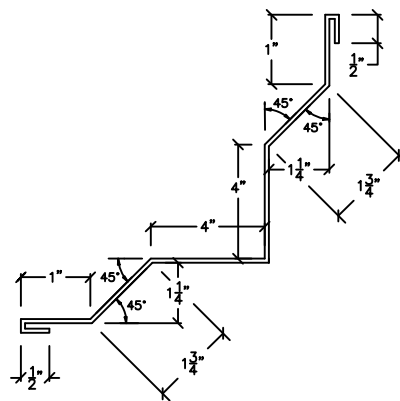
DOWNSPOUT STRAP

A
#41



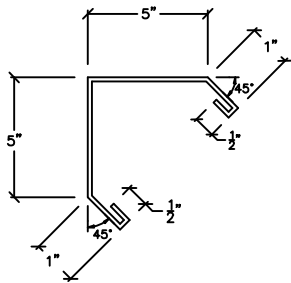
SCUPPER

A
#42



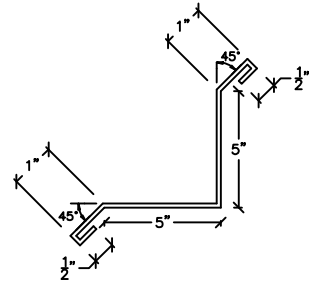
INSIDE CORNER TRIM
"R" PANEL

A
#43



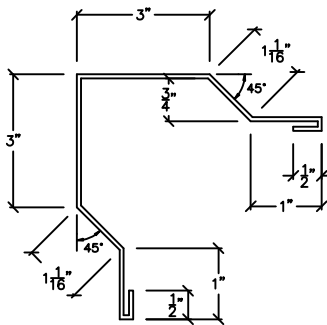
CORNER TRIM
("A" PANEL)

A
#44



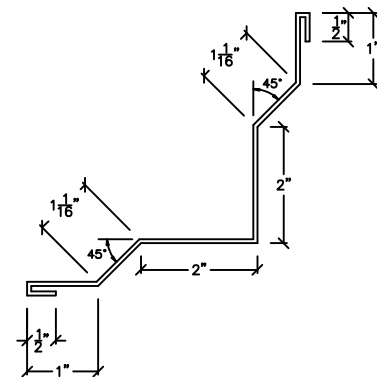
INSIDE CORNER TRIM
("A" PANEL)

A
#45



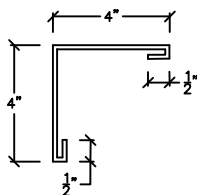
CORNER TRIM FOR "U" PANEL

A
#46



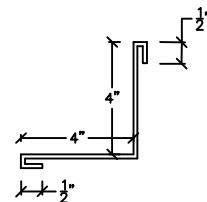
INSIDE CORNER TRIM FOR "U" PANEL

A
#47



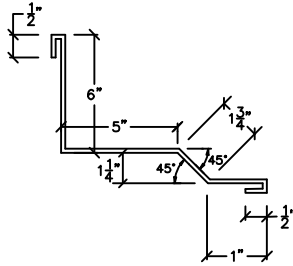
CORNER TRIM FOR REVERSED
"U" PANEL

A
#48



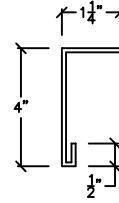
INSIDE CORNER TRIM FOR
REVERSED "U" PANEL

A
#49



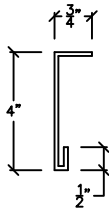
ROOF TRANSITION TRIM

A
#50



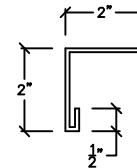
PARTITION WALL TOP TRIM "R" PANEL

A
#51



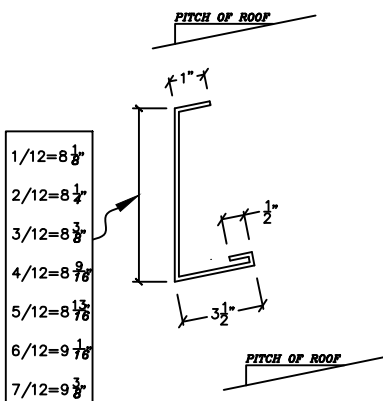
PARTITION WALL TOP TRIM "U" PANEL

A
#52



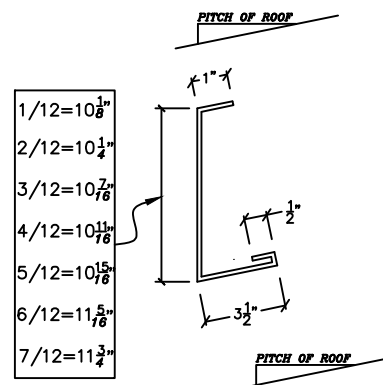
LINER TOP TRIM @ GIRT

A
#53



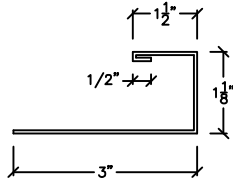
OPEN WALL EAVE STRUT WRAP 8" UNCEILED

A
#54



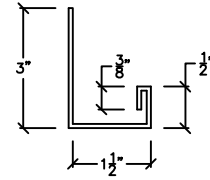
OPEN WALL EAVE STRUT WRAP 10" UNCEILED

A
#55



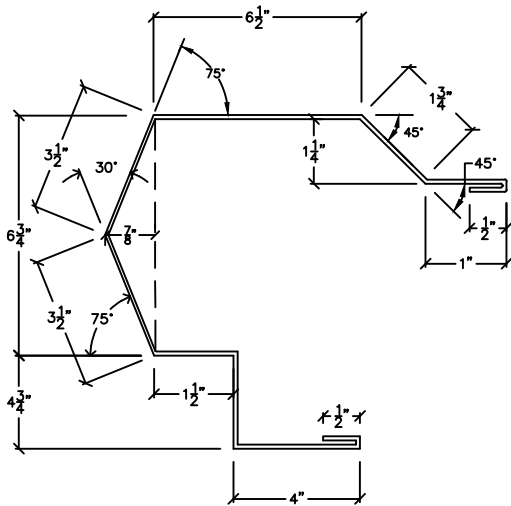
JAMB TRIM FOR L-12

A
#56



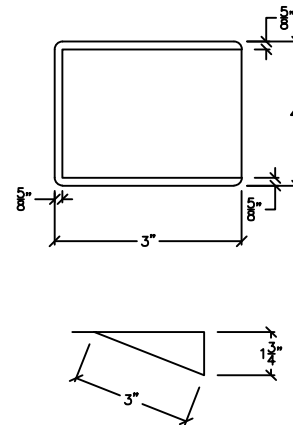
HEADER TRIM @ OPEN WALL FOR MASONRY

A
#57



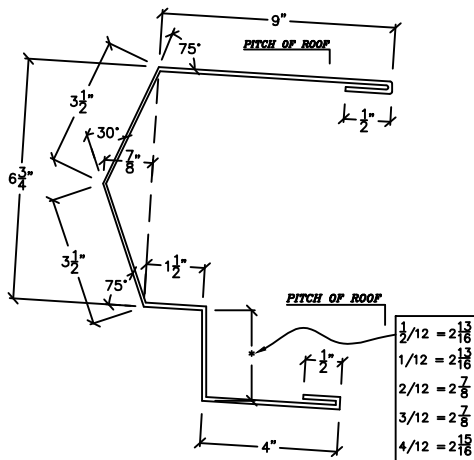
UNCEILED CANOPY RAKE 10" "R" PANEL

A
#58



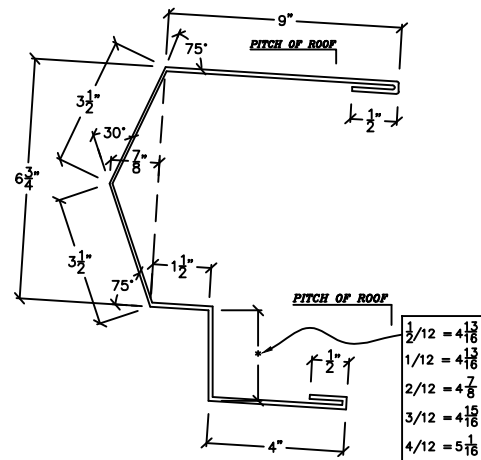
CANOPY SCUPPER

A
#59

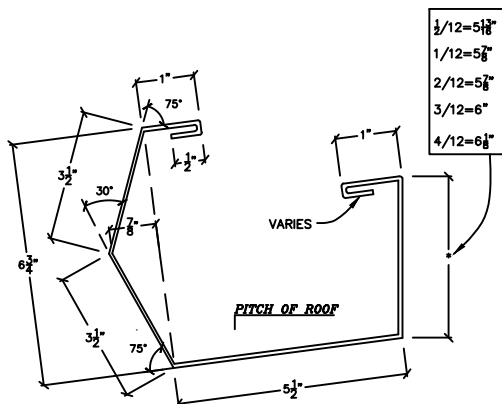


UNCEILED HIGH SIDE RAKE 8" OPEN WALL "R" PANEL

A
#60

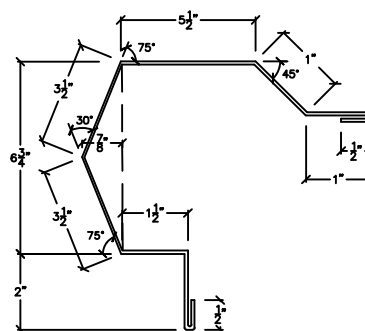


UNCEILED HIGH SIDE RAKE 10" OPEN WALL "R" PANEL



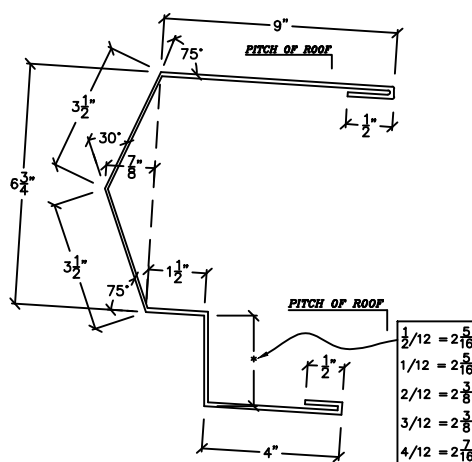
A
#61

"U" PANEL GUTTER



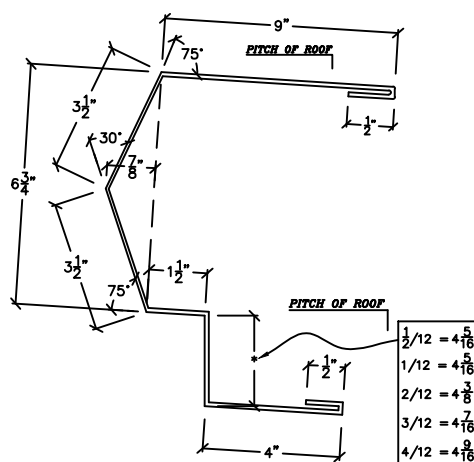
A
#62

RAKE TRIM "U" PANEL



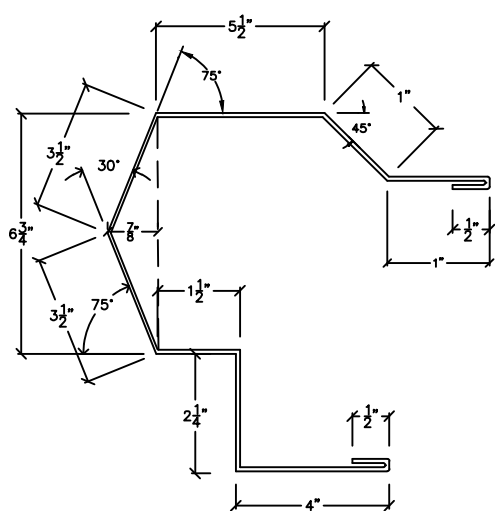
A
#63

UNCEILED HIGH SIDE RAKE 8" OPEN WALL "U" PANEL



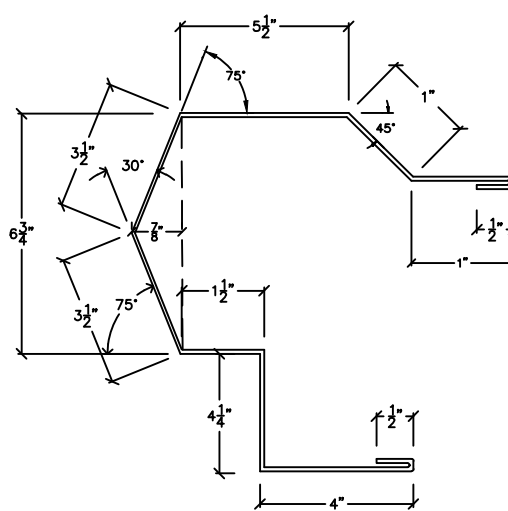
A
#64

UNCEILED HIGH SIDE RAKE 10" OPEN WALL "U" PANEL



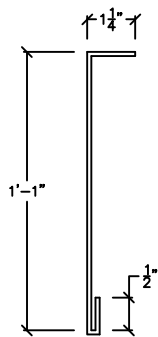
A
#65

UNCEILED CANOPY RAKE 8" "U" PANEL



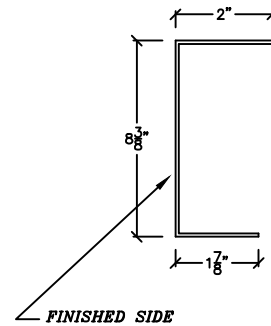
A
#66

UNCEILED CANOPY RAKE 10" "U" PANEL



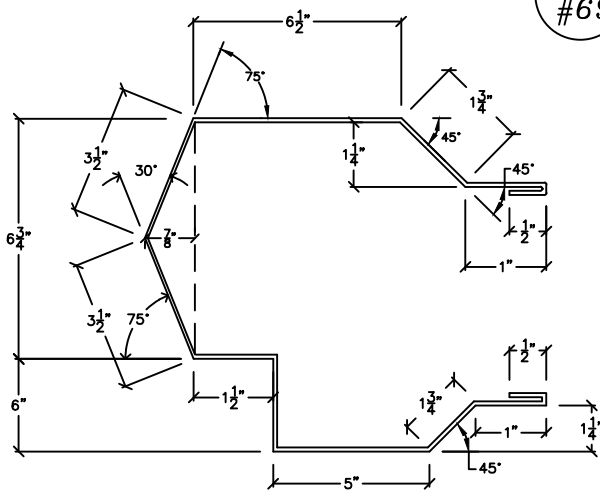
A
#67

PURLIN FLASHING 10" "R" PANEL



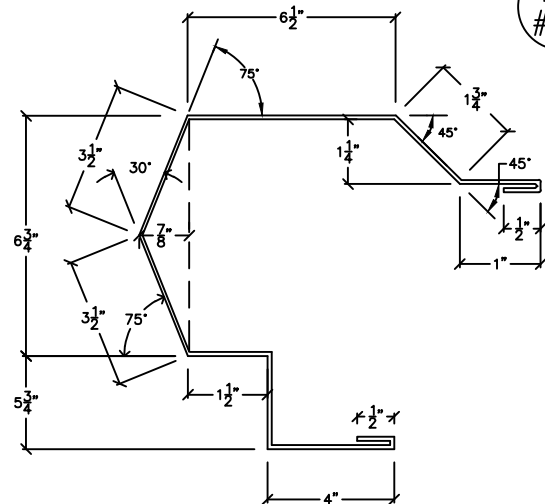
A
#68

SPECIAL CHANNEL COVER
8" OPEN CEE



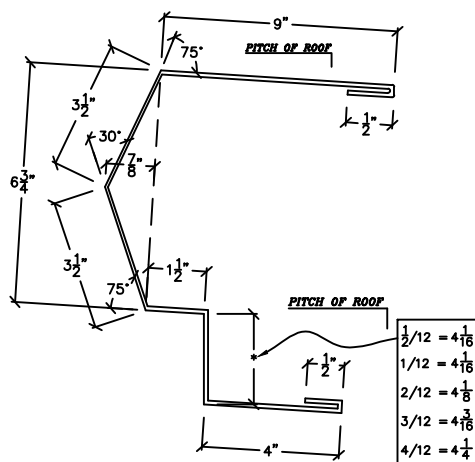
A
#69

CEILED CANOPY RAKE 10"
"R" PANEL ROOF & SOFFIT



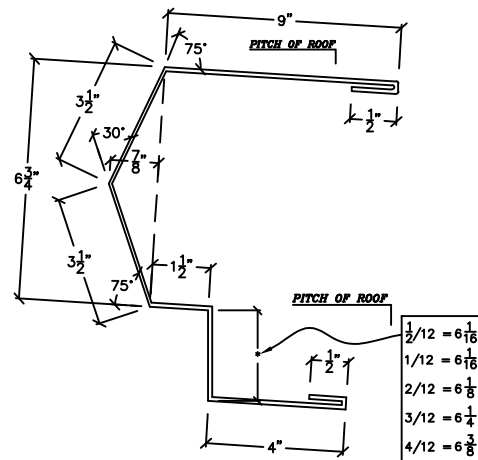
A
#70

CEILED CANOPY RAKE 10"
"R" PANEL ROOF/ REV."U" & L-12
SOFFIT



A
#71

CEILED HIGH SIDE RAKE 8"
"R" PANEL ROOF & SOFFIT



A
#72

CEILED HIGH SIDE RAKE 10"
"R" PANEL ROOF & SOFFIT

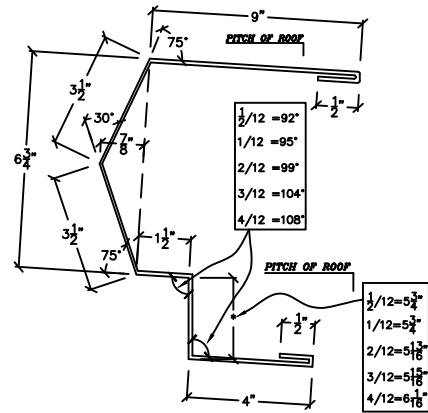
The top diagram illustrates a roof section with a horizontal run of 9" and a vertical rise of 7 1/2". The pitch is labeled as 7 1/2/9. A table of angles is provided:

1/2/12 = 92°
1/12 = 95°
2/12 = 99°
3/12 = 104°
4/12 = 108°

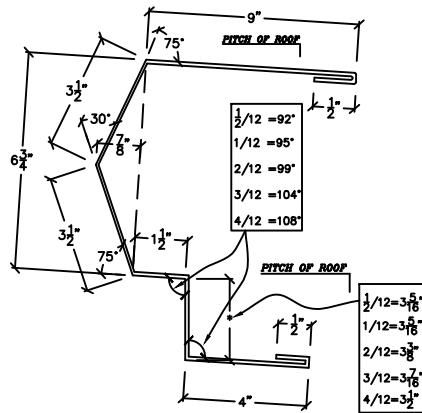
The bottom diagram illustrates a roof section with a horizontal run of 4" and a vertical rise of 3 1/2". The pitch is labeled as 3 1/2/4. A table of angles is provided:

1/2/12 = 92°
1/12 = 95°
2/12 = 99°
3/12 = 104°
4/12 = 108°

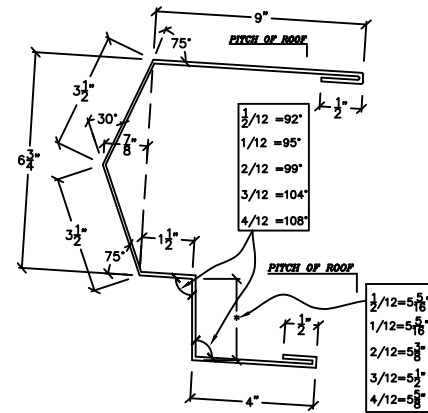
A
#74



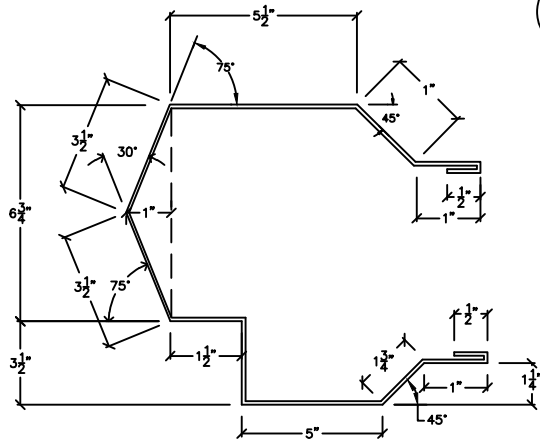
A
#75



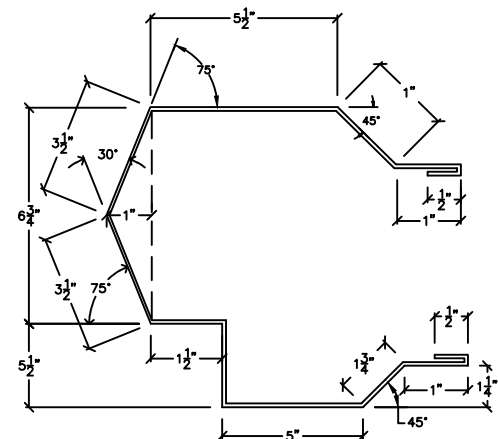
A
#76



A
#77

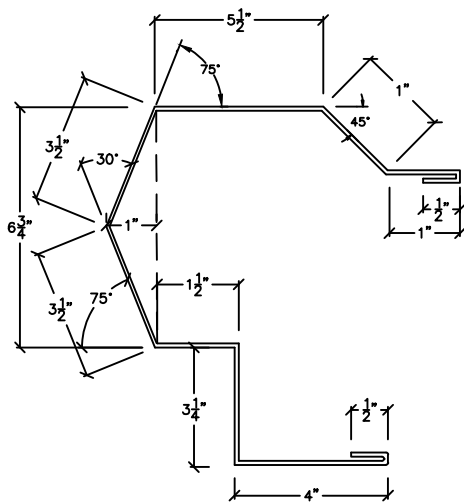


A
#78



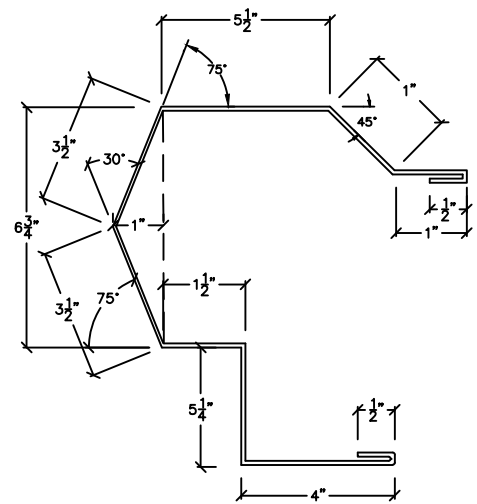
ATHENS
B^{TEEL}
BUILDING CORPORATION

900 NE LOOP 7 ATHENS, TEXAS 75751 PH. (803) 675-5725 FAX (803) 675-9246



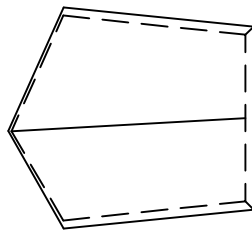
A
#79

CEILED CANOPY RAKE 8"
"U" ROOF/"U" & L-12 SOFFIT



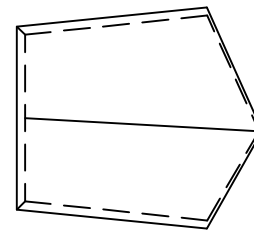
A
#80

CEILED CANOPY RAKE 10"
"U" ROOF/"U" & L-12 SOFFIT



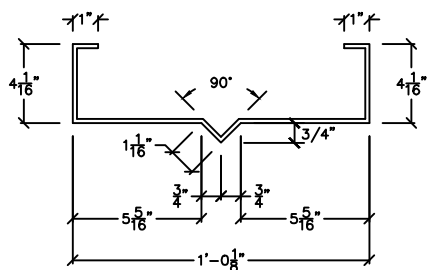
A
#81

RIGHT GUTTER END



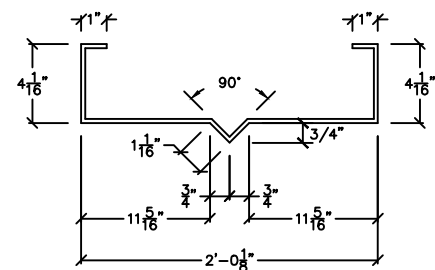
A
#82

LEFT GUTTER END



A
#83

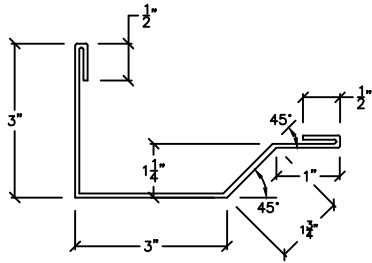
12" COLUMN WRAP



A
#84

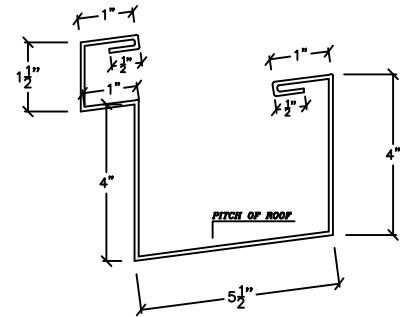
24" COLUMN WRAP

A
#85



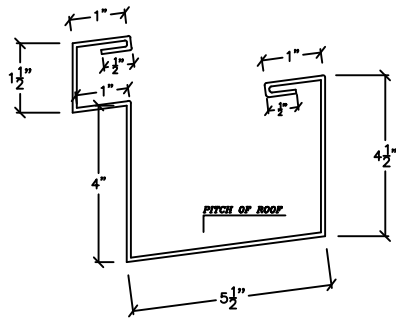
MINI-WAREHOUSE CORNER TRIM

A
#86



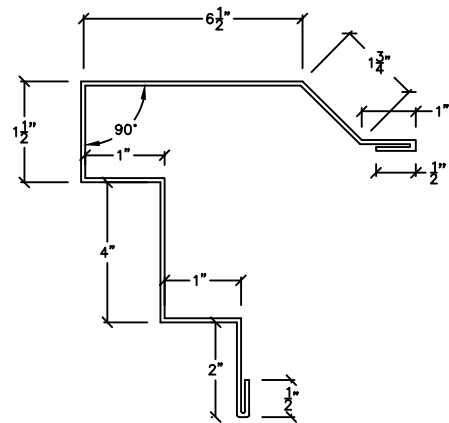
"R" BOX GUTTER

A
#87



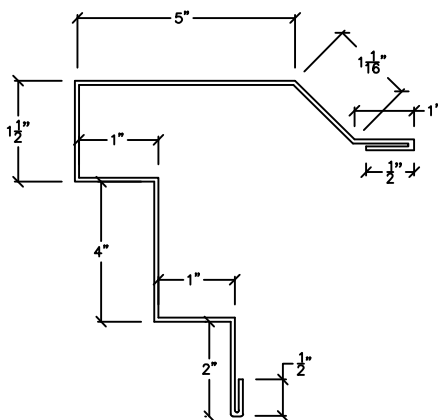
"U" BOX GUTTER

A
#88



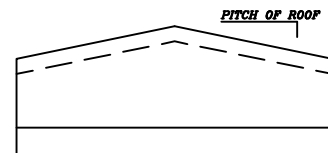
"R" BOX RAKE

A
#89



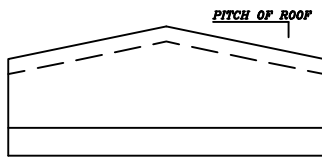
"U" BOX RAKE

A
#90



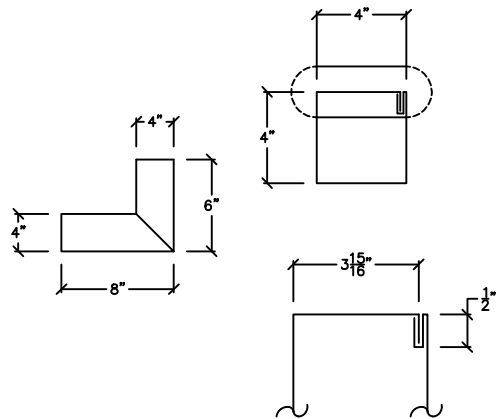
S.S.R. PEAK BOX

A
#91



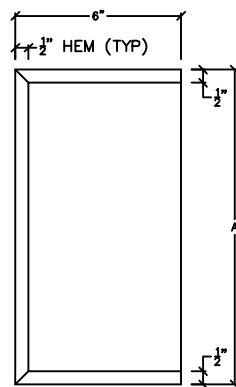
PEAK BOX "U" PANEL

A
#92



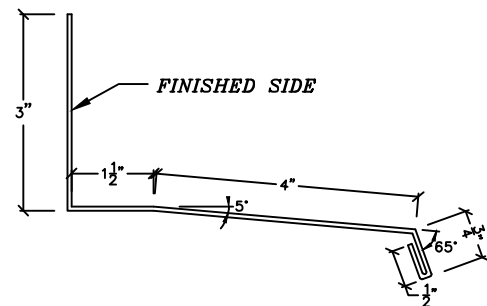
PIGSPOUT

A
#93



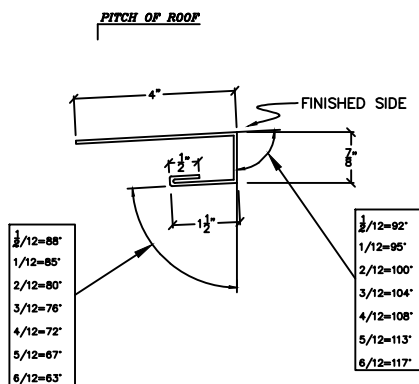
SPECIAL DOOR JAMB TRIM

A
#94



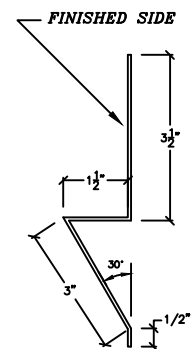
BRICK FLASHING

A
#95



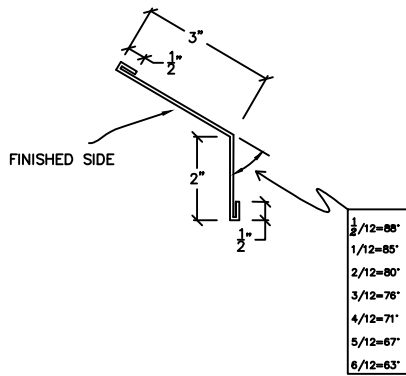
"U" PANEL SOFFIT TRIM

A
#96



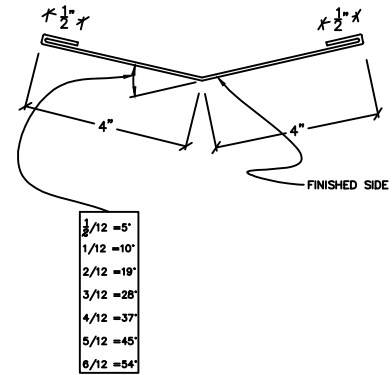
ALT. BASE TRIM

A
#97



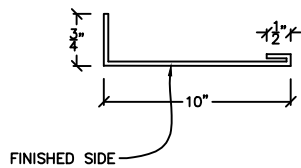
REVERSE WALL ANGLE TRIM

A
#98



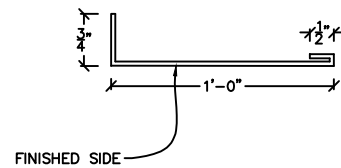
SOFFIT TRANSITION TRIM

A
#99



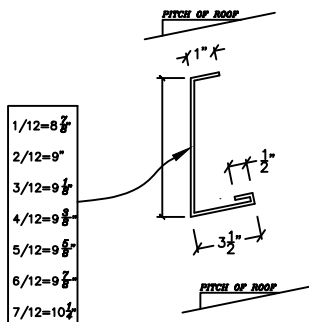
"U" PARTITION WALL TRIM 8"

A
#100



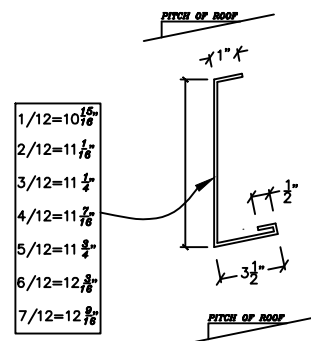
"U" PARTITION WALL TRIM 10"

A
#101

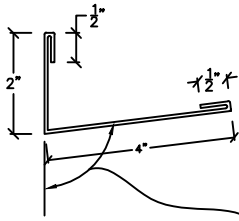


**OPEN WALL EAVE STRUT WRAP 8"
W/ "U" SOFFIT**

A
#102

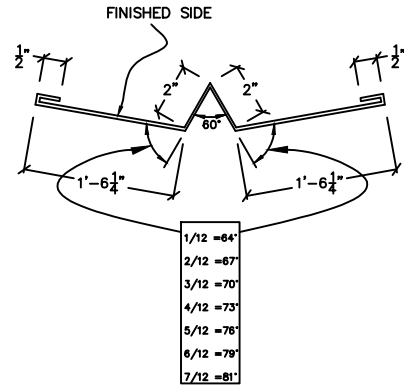


**OPEN WALL EAVE STRUT WRAP 10"
W/ "U" SOFFIT**

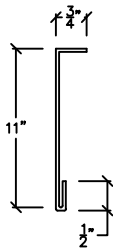


1/12=92°
1/12=95°
2/12=100°
3/12=104°
4/12=108°
5/12=113°
6/12=117°

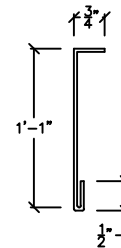
REVERSE SOFFIT SUPPORT TRIM
24 GA. MINIMUM



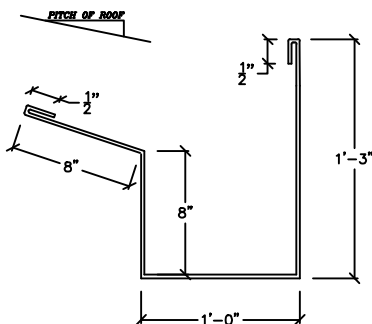
VALLEY FLASHING



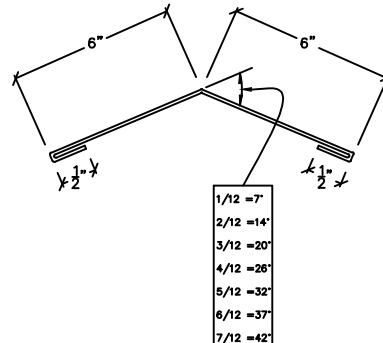
PURLIN FLASHING 8" "U"



PURLIN FLASHING 10" "U"



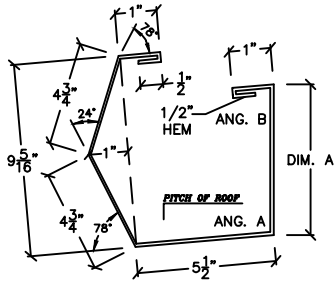
VALLEY GUTTER



HIP FLASHING

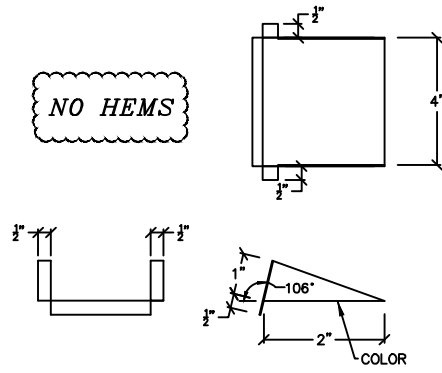
MARK	SLOPE	DIM. A	ANGLE A	ANGLE B	STRETCH OUT
A109A	1/4:12	7"	91°	89°	25"
A109B	1/2:12	7"	92°	88°	25"
A109C	1:12	7"	95°	85°	25"
A109D	2:12	7"	99°	81°	25"
A109E	3:12	7 3/16"	104°	76°	25 3/16"
A109F	4:12	7 3/8"	108°	72°	25 3/8"
A109G	5:12	7 9/16"	113°	67°	25 9/16"
A109H	6:12	7 13/16"	117°	63°	25 13/16"

A
#109



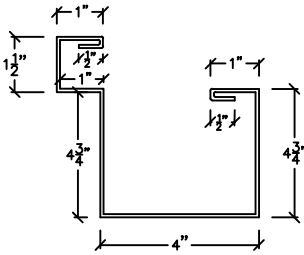
S.S.R. GUTTER BATTENLOK (2" PANEL)

A
#110



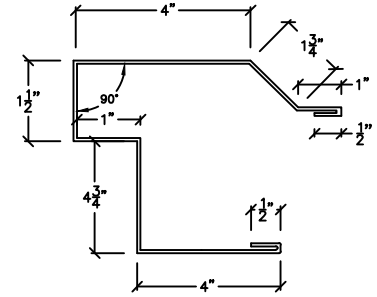
OVERFLOW SCUPPER FOR GUTTER

A
#111



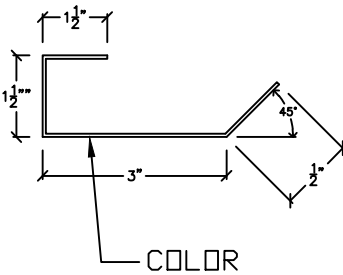
ROD HUNG CANOPY GUTTER "R"

A
#112



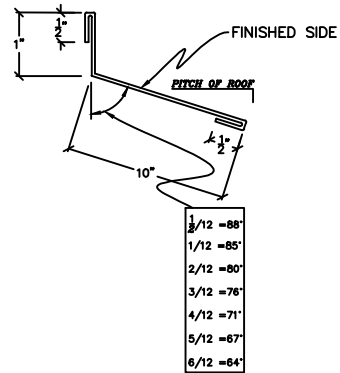
ROD HUNG CANOPY RAKE "R"

A
#113



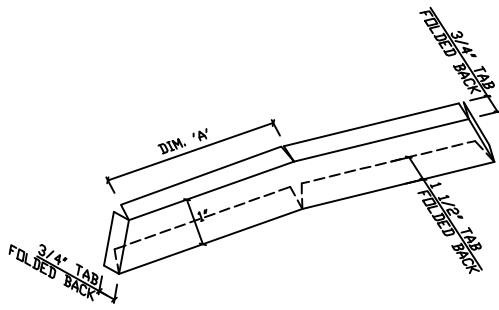
VENTED RIDGE TRIM

A
#114



LEAN-TO FLASHING WHEN LASHING TO SOLID WALL

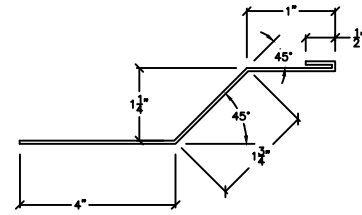
A
#115



RIDGE ROW END CAP

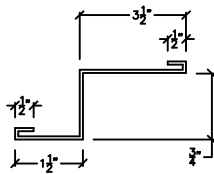
A
#116

"R" PANEL CLOSURE PLATES



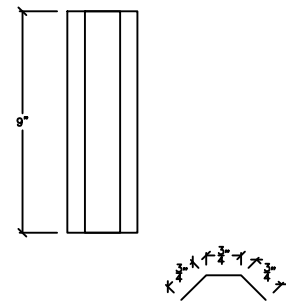
"R" PANEL CLOSURE PLATES

A
#117



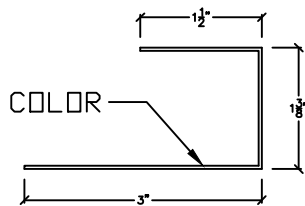
"PBU" LINER TRIM @ OVERHEAD DOOR JAMBS

A
#118



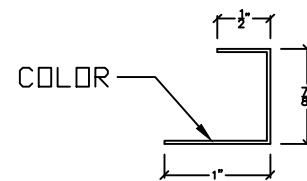
PANEL LOCK PLUS GUTTER STRAP

A
#119

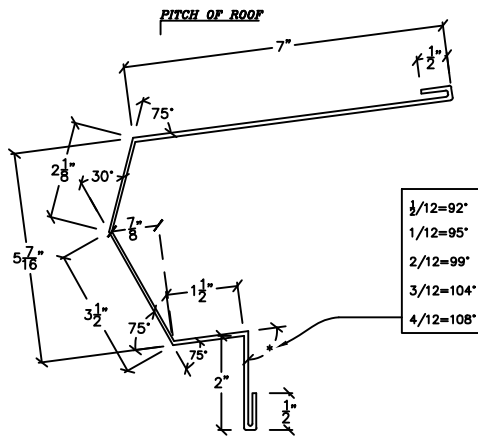


HIP TRIM

A
#120

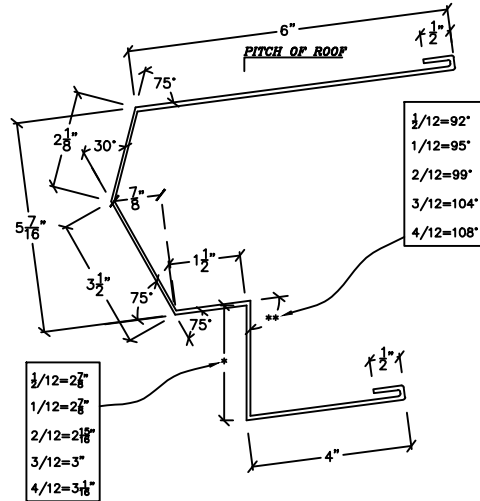


HIP SOFFIT TRIM



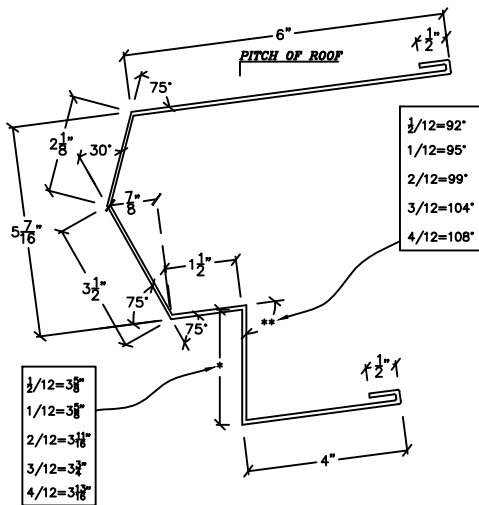
A
#121

SCULPTURED EAVE TRIM



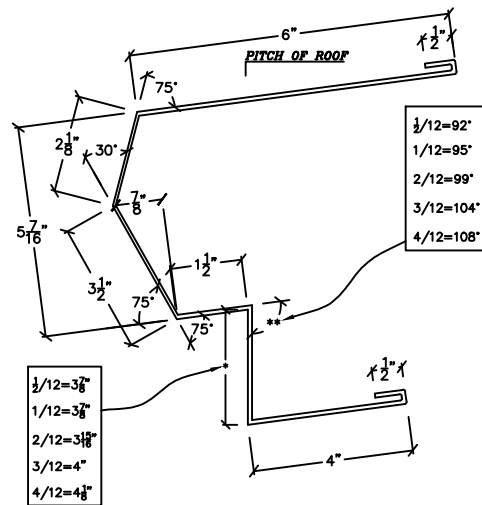
A
#122

SCULPTURED EAVE TRIM UNCEILED 8"



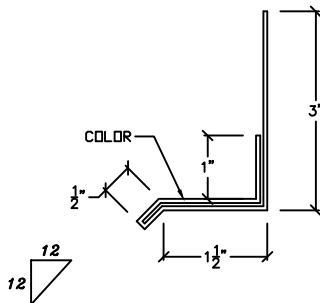
A
#123

SCULPTURED EAVE TRIM "U" & REV "U" CEILED 8"



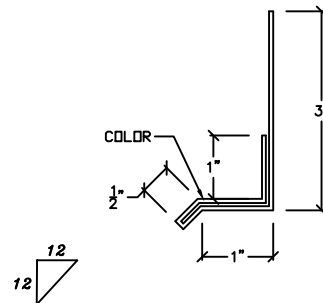
A
#124

SCULPTURED EAVE TRIM L-12 CEILED 8"



A
#125

DRIP TRIM FOR 'R' PANEL

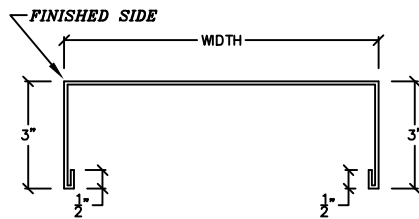


A
#126

DRIP TRIM FOR 'U' PANEL

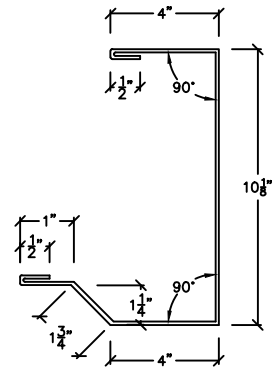
TRIM MARK	HEADER DEPTH	WALL PNL	BACK PNL	WIDTH
127A	8"	PBR	NONE	9 $\frac{1}{2}$ "
127B	8"	PBU	NONE	9"
127C	8"	PBR	PBR	10 $\frac{3}{4}$ "
127D	8"	PBR	PBU	10 $\frac{1}{4}$ "
127E	8"	PBU	PBU	9 $\frac{3}{4}$ "
127F	10"	PBR	NONE	11 $\frac{1}{2}$ "
127G	10"	PBR	NONE	11"
127H	10"	PBR	PBR	12 $\frac{1}{4}$ "
127I	10"	PBR	PBU	12 $\frac{1}{4}$ "
127J	10"	PBU	PBU	11 $\frac{1}{2}$ "

A
#127



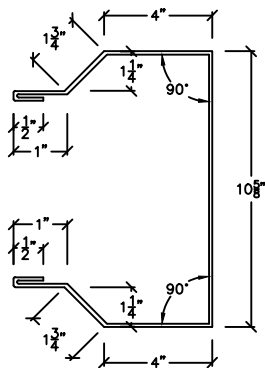
FASCIA / PARAPET CAP

A
#128



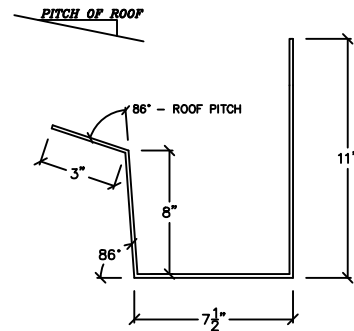
FASCIA / PARAPET END CAP

A
#129



FASCIA / PARAPET END CAP

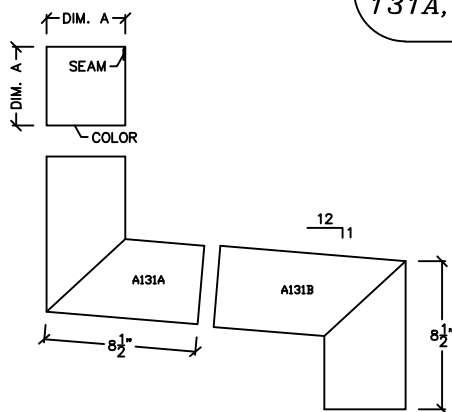
A
#130



FASCIA / PARAPET GUTTER

MARK	DIM. A	STRETCH OUT
A131A	3 3/4"	16 3/4"
A131B	3 7/8"	17 1/4"

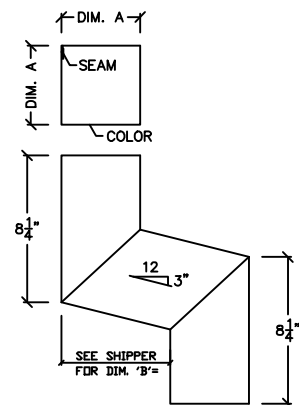
A
131A, 131B



DOWNSPOUT RETURN

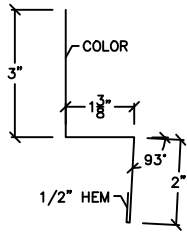
DIM. A	STRETCH OUT
4 1/8"	18 1/4"
4 1/4"	18 3/4"

A
#132



DOWNSPOUT TRANSITION AT MASONRY

A
#133



COLOR CHANGE TRM